

Catalog No. 57 Issued January, 1957

GRAY-BONNEY

The Canadian Made Hand Tool Line

for ...

AUTOMOTIVE

HOITAIVA

REFRIGERATION

INDUSTRIAL

AGRICULTURAL

MARINE



GRAY-BONNEY TOOL COMPANY, LIMITED

St. Clarens and Dupont
TORONTO - CANADA
Subsidiary of GRAY FORGINGS AND STAMPINGS LIMITED



TheHome ofGray-BonneyTools



1957

"FORTY-FOURTH"
ANNIVERSARY

A Canadian Enterprise Using Products
of Canadian Mines and Industries



Gray-Bonney Manufacturing Plants at Toronto and Welland

GRAY-BONNEY... A symbol of Canadian achievement favorably known to industry and other users in all lands where Canada's commerce grows.

Gray-Bonney Hand Tools are produced from the finest steels and alloys backed by creative engineering and time tested designs.

This modern progressive manufacturing industry is entirely owned and operated by Canadians proud of their forty years of achievement in the production and marketing of quality hand tools. You Can't Buy Better Tools.

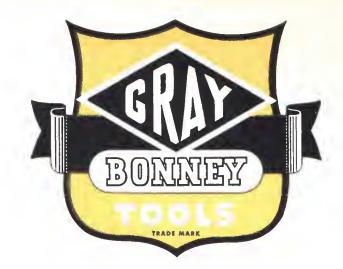
A quality tool line priced right supported by equitable policies related to distribution and guarantee.



GRAY-BONNEY TOOL COMPANY LIMITED

Subsidiary of GRAY FORGINGS and STAMPINGS LIMITED

TORONTO - CANADA



Warranty on Gray-Bonney Tools

STATEMENTS OF POLICY

- 1. **Guarantee** All Gray-Bonney Tools are guaranteed against defects in workmanship or material, and any tool failing to live up to this guarantee will be replaced ar repaired free of charge.
- 2. Abuse Free repair or replacement cannot be made if inspection shows that a tool has been hammered, used with any device far adding extra leverage, ground thinner, changed in design, or broken from use for purposes other than those for which it was designed.
- 3. Non-Replaceable Tools Because of their nature, the following tools are liable to abuse and are not subject to free replacement: 00 A, 001, 307, 308, 499, 517, 525, 2586, B 21, CP1, CP2, CP3, CP4, E02, E03, FT 57, M 5, RF 6, RF16, RF17, RF18, RF71, RF72, RF73, SP1, SP2, T34, WP1, WP2, WP3, and WP4. Impact sockets are not guaranteed.
- 4. Normal Wear and Tear —

Ratchets

Adjustable Wrenches

Flex Handles

Screwdrivers

Universal Joints

Punches and Chisels

Wheel Pullers

Buckingham Thread Restorers

Tools af the above types which show signs of wear from long use can usually be reconditioned by replacement of worn parts or regrinding cutting edges. Such tools may be sent in to the jobber ar to the factory far repair, and they will be repaired if passible and a service charge made.

•These items are nat guaranteed.

WHOLESALER RETURNS

Gray-Banney Tools acceptable for return under canditions stated hereunder will be confined to those hand tools listed in this catalague ar subsequent issues thereof. Such tools will be of current design, finishes and markings.

During each Octaber ar November whalesalers may submit written infarmation an taals eligible far return and considered surplus in inventory. Written return authorization will be farwarded to the wholesaler subject only to prepaid transpartation and other conditions stated herein. Valuation of tools far return will not exceed at current factory cast any amount greater than ten per cent of purchases from us during the previous twelve month period. All returns are to be made during December only and a handling charge of ten per cent will apply. Factory allowance will be in farm of book credit to apply against current ar future purchases from us.



1/4" Drive Attachments and Sets



DESCRIPTION OF ABOVE HANDLES AND ATTACHMENTS

No.	Description	No.	Description	No.	Description
V26 V606 V17 V602	53/4" Flex. Hondle 6" extension sliding "T" Hondle 2" extension		Socket for chonging Distributor Points on oll 1953 and later models of Chevrolet cors © and is not guaranteed 3/8" Sq. Femole; 1/4" Sq. Mole Adaptor. 1/4" Sq. Femole; 3/8" Sq. Mole Adaptor.	517 V25 001	Cross Bor 3½" Ignition Pliers 14" Reversible Ratchet, 4¾" long Pocket Ignition Screwdriver 14" Drive Insuloted Handle, 6" long.

DESCRIPTION OF VS 25 SET

Contains 25 Pieces — $\frac{3}{16}$ " to $\frac{1}{2}$ ". Approx. Weight $\frac{2}{2}$ lbs. A complete set of small wrenches, containing an excellent range of $\frac{1}{4}$ " drive sockets and attachments, and also all the necessary open end engineer's type wrenches for ignition and small repair work. Packed in a strong metal box. No. VS30B.

No.	Description
V6	³ / ₁₆ " S.H. Socket
Ϋ́7	7/32" " "
V8	1/4" " "
V9	9/20" " "
V10	9/32" " " " " " " " " " " " " " " " " " "
V11	11/20" " "
V12	1/4" " "
V14	7/20" " "
VS8	77.6" " 14" D. Sq. S.H. Socket 57.6" " 38" " Rev. Rotchet 436"
VS10	5/4.0" " " " " "
VS12	3/2" " " " "
V25	Rev. Rotchet 43/8"
V26	Flex Handle 53/4"
V602	2" Extension
V606	6" Extension
V780	6" Insuloted Hondle
1,00	Ignition Wrenches
E14	13/64" ond 15/64"
E16	15/c." and 13/c."
E18	7/32" ond 1/4"
E20	1/4" and 7/32"
E22	9/aa" and 5/a"
E24	732 ond 9/32" 11/32" ond 3/8" 3/8" ond 11/32"
E26	11/22" ond 3/6"
E28	3/8" ond 11/32"
E30	7/16" and 1/2"



A Tool For Every Need



1/4" Drive Socket Sets

EXTRA SMALL SERIES

These midget sockets and attachments are the ultimate in precision design and manufacture. The small head reversible ratchet, tiny handles and extra thin wall lock-on sockets are produced from the finest Chrome-Vanadium alloy steels and all are chrome plated. Created for motor tuneup specialists and those who service starting — lighting — ignition — instruments and radio. They will prove a welcome addition to any tool equipment. Each individual piece available separately from open stock.

No. VS 14 Set Contains 14 Pieces — $\frac{3}{16}$ " to $\frac{3}{8}$ " Approx. Weight 1½ lbs.



A dandy pocket size kit of sockets and attachments with reversible ratchet for turning small nuts. Supplied in strong attractively finished metal box measuring 6%6'' x 2'' x 1/2''. Contents listed in the table below.

No.	Description		No.	Description	
V 6 V 7 V 8 V 9	3/16" S 7/32" 1/4" 9/22"	5.H. So	ocket " "	V 14 VS 8 VS 10 VS 12	7/16" S.H. Socket 1/4" D.Sq. Socket 5/16" " 3/6" "
V 10	5/16"	ш	"	V 25	Rev. Ratchet 43/8"
V 11	11/32"	44	"	V 26	Flex. Handle 5¾″
V 12	3/8"	44	44	V 27	Cross Bar 31/2"

No. VS 13 Set Contains 13 Pieces — 3/16'' to 3/8'' Approx. Weight — 1 lb. 2 oz.

This is an ideal set of small sockets and attachments for electrical, carburetor or any line of work where small nuts and bolts have been turned. Packed in our No. VS 14 B Box.

No.	Description	No.	Description
V6 V7 V8 V9 V10 V11	3/16" S.H. Socke 7/32" " " 1/4" " " 9/16" " " 11/32" " "	† V12 V14 VS8 VS10 VS12 V26 V27	3/8" S.H. Socket 7/16" " " " 1/4" D.Sq. Socket 5/16" " " 3/8" " " Flex Handle 5 ³ / ₄ " Cross Bar 3 ¹ / ₉ "

No. VS 31 Set Contains 31 Pieces — 3/16'' to 1/2''Approx. Weight 23/4 lbs.



An unusually complete set of extra small sockets and attachments, plus an assortment of miniature box and open end wrenches, feeler gauge, ignition plier and pocket size screw driver that any mechanic will find useful for electrical, radio and other small work. Packed in attractively finished metal box measuring 8%6" x 3%6" x 1%6, No. VS 303 B.

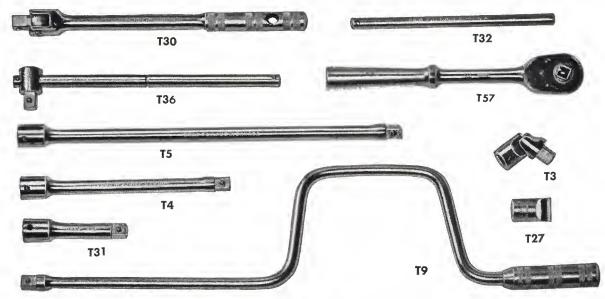
Included in this set are one each of the following:

No.	Description	No.	Description
V 6 V 7 V 8 V 9 V 10 V 11 V 12 V 14 V S 8	3/16" S.H. Socket 7/32" " " 1/4" " " 9/32" " " 5/16" " " 11/32" " " 11/32" " " 14" D.Sq. " 5/16" " "	E 14 E 16 E 18 E 20 E 22 E 24 E 26 E 28	Inition Wrenches 13/64" & 15/64" 15/64" & 13/64" 7/32" & 1/4" 1/4" & 7/32" 9/32" & 5/16" 5/16" & 9/32" 11/32" & 3/8" 3/8" & 11/32"
VS 10 VS 12 V 17 V 25 V 26	3/8" " " Slide T Handle Rev. Ratchet 43/8" Flex Handle 53/4"	E 30	5mall Box Wrenches
V 27 001 517 K 52	Cross Bar 31½" Ignition Screw Driver Ignition Plier Ignit. Feeler Gauge	E 40 E 42 E 44 E 46	3/16" & 13/64" S.H. 7/32" & 15/64" S.H. 1/4" & 9/32" D.H. 5/16" & 11/32" D.H.



3/8" Drive Sockets and Attachments

The 3/8" Drive Sockets and Attachments have become a must for all good mechanics' tool kits. The chrome plated, thin wall, Chrome-Vanadium alloy steel sockets, extra slim handles and attachments, plus lock-on feature, are designed to allow the mechanic to get at the tightest spots on modern motors, aircraft and refrigeration units with ease.



Handles and Attachments

No.	Description	No.	Description	No.	Description
T 1 T 3 T 4 T 5	1½" Extension Universal Joint 6" Extension 12" " 16½" Speeder	T 27 T 30 T 31 T 32	Drag Link Skt116" x ¹¹ / ₁₆ " blade 93/4" Flexible Handle 3" Extension 6" Cross Bar	T 57 T 36 T 42	7½" Reversible Ratchet 7¾" Slide T Handle 5½" Screw Driver Type Handle

3/8" Square Drive Sockets

Open.	Single Hexagon	Open.	Double Hexogon	Open.	Double Square	Open.	Deep Single Hexogon	Open.	Deep Double Hexogon	Open.	Deep Double Squore
1/4" 5/16" 3/8" 7/16" 1/2" 9/16" 1/16" 3/4"	TH 8S TH 10 TH 12 TH 14 TH 16	5/16" 3/8" 7/16" 1/2" 9/16" 19/32" 5/8" 11/16" 3/4" 13/4" 7/8"	T 10 T 12 T 14 T 16 T 18	1/4" 5/16" 3/8" 7/16" 1/2" 9/16" 5/8"	TS 8 TS 10 TS 12 TS 14 TS 16	3/8" 7/16" 1/2" 9/16" 5/8"	T 120 T 140 T 160 T 180 T 200	3/8" 7/16" 1/2" 9/16" 5/8" 11/16" 3/4" 13/16"	LT 12 LT 14 LT 16 LT 18 LT 20	3/8" 1/2" 9/16" 5/8"	LTS 12 LTS 16 LTS 18 LTS 20
5/8" 11/16"	TH 18 TH 20 TH 22 TH 24	5/8" 11/16" 3/4"	T 19 T 20 T 22 T 24	5/8"	TS 18 TS 20	11/16" 3/4" 13/16" 7/8"	T 220 T 240 T 260 T 280	11/16" 3/4" 13/16"	LT 22 LT 24 LT 26 LT 28	Open	Single Square
74		13/16" 7/8"	T 26 T 28			/8	. 200	78	L1 20	9/32"	TS 9

Weatherhead Sockets

Designed for removing and replacing Weatherhead Fittings without damaging these soft metal



No.	Fig. Size
HW 6	3/16"
HW 8	1/4"
HW 10	5/16"

Universal Joint Sockets Positive Positions

Opening	Double Hexogon	Single Hexagon
3/8" 7/16" 1/2" 9/16" 5/8" 11/16"	TU 12 TU 14 TU 16 TU 18 TU 20 TU 22 TU 24	TU 120 TU 140 TU 160 TU 180 TU 200

Extra Deep Socket Sets



Set LT 9 DH contains nine extra deep Double Hexagon Sockets as listed in table above.

Set LT 9 SH contains one each of the nine Single Hexagon Extra Deep Sockets shown above.



3/8" Drive Special Tools

Wrenches for Phillips Head Screws — 3/8" Drive

These wrenches are provided for body work and door frames where it is necessary to exert considerable force to break loose or reset a Phillips fastener. Blades retained by means of hexagon set screw. Bits are replaceable.

Na.	Phillips Paint	Bit Length	Length Overall	Screw Sizes
TP 1	No. 1	1 1/4"	115/16"	No. 4 and Smaller
TP 2	No. 2	1 1/4"	115/16"	No. 5 to No. 9 inc.
TP 3	No. 3	1 1/4"	115/16"	No. 10 to No. 16 inc.
TP 4	No. 4	1 1/4"	115/16"	No. 18 and larger



Wrenches for Phillips Head Screws
3/8" Drive

Wrenches for Socket Head Screws — 3/8" Drive

These wrenches are made for all the popular sizes of set screws and cap screws. They are strong, easy to use and the bits are replaceable.

					Sc	crew Dia.		
Na.	Acrass Flats	Bit Length	Length Overall	Set	Sacket Head Cap	Flat Head Cap	Shaul- der	Pipe Plug
TW 4 TW 5 TW 6 TW 7 TW 8 TW 10 TW 12	1/8" 5/32" 3/16" 7/32" 1/4" 5/16" 3/8"	11/4" 11/4" 11/4" 11/4" 11/4" 11/4"	2 2 2 2 2 2 1 ¹⁵ / ₁₆ " 1 1/8"	1/4" 5/16" 3/8" 7/16" 1/2" 5/8" 3/4"	No. 8 No. 10 1/4" 5/16" 3/8" & 7/16" 1/2"	No. 10 1/4" 5/16" 3/8" 7/16" 1/2" 5/8" & 3/4"	1/4" 5/16" 3/8" 1/2" 5/8" 3/4"	1/8" 1/4" 3/8" 1/2"



Wrenches for Socket Head Screws
3/8" Drive

No. T 34 Screw Driver Socket

This handy attachment permits the use of a speeder or ratchet as a screw driver. The tool is $3\frac{1}{2}$ " long with a $\frac{3}{8}$ " wide blade and a $\frac{3}{6}$ 4" thick tip.

• Not guaranteed.



No. T34 Screw Driver Socket



Adaptor

Adaptors

		Opening	S
Na.	Female		Male
4206 4215 4219	1/9″ Sq. 3/8″ Sq. 3/8″ Sq.	& & &	³ / ₈ " Sq. 1/2" Sq. ⁹ / ₃₂ " Sq.

No. LT 26 R Double Hexagon Socket

This is a 3% drive, extra deep 1%6 double hexagon socket, specially designed for use on spark plugs. A neoprene ring is inserted for gripping the top of the spark plug. A 1%6 single hexagon is broached on the outside of the shoulder at the drive end.



LT 26 R

No. T 53 Square Drive Socket

 $\frac{3}{8}$ " Drive, Square Drive Socket to fit special screws in striker plates of late model Ford cars.



T 53



3/8" Drive Socket Sets

SMALL SERIES

TG 30 Set

Contains 30 Pieces
Approximate Weight 73/4 lbs.



TG 30 Set

A thirty piece general purpose small series Socket Set. The content includes eight double hexagon regular sockets with openings from $\frac{3}{4}$ "; three Weatherhead Fitting Sockets, $\frac{3}{4}$ ", $\frac{1}{4}$ ", $\frac{5}{4}$ 6" openings; four Phillips Socket Wrenches with Bits Nos. 1 to 4; four D.H. Universal Joint Sockets, $\frac{7}{6}$ ", $\frac{1}{2}$ ", $\frac{9}{6}$ ", $\frac{5}{8}$ "; and one each of the popular attachments, handles and Universal Joint. Supplied in strong Metal Box No. TG 20 B, $\frac{17}{8}$ " x 5" x 1".

The TG 30 includes one each of the following

Size	No.	Description	Size	No.	Description	
3/8" 7/16" 1/2" 9/16"	T 12 T 14 T 16 T 18	D.H. Socket " " "	5/16" 1 2 3	HW 10 TP 1 TP 2 TP 3	Wtherhd Sock Phillips Sock	et
1 9/32" 5/8" 1 1/16" 3/4" 3/16" 1/4"	T 19 T 20 T 22 T 24 HW 6 HW 8	" " " " Wtherhd Sock.	4 7/16" 1/2" 9/16" 5/8"	TP 4 TU 14 TU 16 TU 18 TU 20	Univ. J. Sock	et

and the following attachments

No.	Description	No.	Description
T 3 T 31 T 4 T 5 T 9	Universol Joint 3" Extension 6" Extension 11" Extension 161/4" Speeder	T 27 T 30 T 32 T 57 T 36 T 42	Drog Link Socket 93/4" Flex. Hondle Cross Bor 71/2" Reversible Rotchet 73/4" Sliding Tee Hondle 51/8" Spin. Insul. Hondle

TG 34 Set

Contains 34 Pieces — $\frac{1}{4}$ " to $\frac{1}{8}$ " Approximate Weight 8 lbs.



TG 34 Set

Here is a set containing the complete line of standard double hexagon sockets from $\frac{1}{4}$ " to $\frac{7}{8}$ ", also the complete line of deep double hexagon sockets from $\frac{3}{8}$ " to $\frac{7}{8}$ ", along with three popular double square sockets and eleven attachments. All tools are made of selected chrome vanadium alloy steel, chrome plated and polished. Packed in an attractive metal case, No. 1303 B.

The TG 34 Set includes one each of the following

Size	No.	Description	on Size	No.	Desc	ription	1
5/16" 3/8" 7/16" 1/2" 9/16" 19/32" 5/8" 11/16" 3/4" 13/16" 7/8"	T 10 T 12 T 14 T 16 T 18 T 19 T 20 T 22 T 24 T 26 T 28	D.H. Soci	7/16" 1/2" 5/8" 11/16" 3/4" 13/16" 7/8"	LT 12 LT 14 LT 16 LT 18 LT 20 LT 22 LT 24 LT 26 LT 28 TS 8 TS 10 TS 12	((((((((((((D.H.	Socket " " " "

and the following attachments

No.	Description	No.	Description
T 3 T 31 T 4 T 5 T 9 T 27	Universol Joint 3" Extension 6" " 11" " 161/4" Speeder Drog Link Socket	T 34 T 30 T 32 T 57 T 36	Screw Driver Socket 93/4" Flexible Hondle Cross Bor 71/2" Reversible Rotchet 73/4" Sliding T Hondle

Sets Are Best



3/8" Drive Socket Sets SMALL SERIES

TG 12 Set

Contains 12 Pieces - 3/8" to 3/4"

Approximate Weight 2 lbs.

This inexpensive chrome plated set, packed in a neat metal box, is an ideal beginning towards a complete Chrome-Vanadium %" drive socket set. True quality with a minimum investment. Supplied in metal case as illustrated. No. TG 12 B.

Contents of TG 12

Size	No.	Description	Size	No.	Description
3/8" 7/16" 1/2" 9/16" 5/8" 11/16"	T 12 T 14 T 16 T 18 T 20 T 22	D.H. Socket """ """ """ """ """ """ """	3/4" 1/4" 5/16" 3/8" 91/4" 6"	T 24 TS 8 TS 10 TS 12 T 30 T 32	D.H. Socket D.S. " " " Flex. Hdle, Cross Bar



Contains 15 Pieces — $\frac{5}{16}''$ to $\frac{3}{4}''$

Approximate Weight 33/4 lbs.

This TG 15 Set includes the 8 most popular 3/8" drive Single Hexagon Sockets together with two extensions, Universal Joint, Reversible Ratchet, Sliding "T" Handle, Flexible Handle and Cross Bar. This selection is ideally suited to aviation and light automotive service work. Supplied in metal box. No. TG 12 B.

Contents include one each of the following

Size	No.	Description	Size	No.	Description
5/16" 3/8" 7/16" 1/2" 9/16" 5/8" 11/16" 3/4"	TH 10 TH 12 TH 14 TH 16 TH 18 TH 20 TH 22 TH 24	S.H. Socket """ """ """ """ """ """ """	3" 6" 93/4" 6" 71/2" 73/4"	T 31 T 4 T 30 T 32 T 57 T 36 T 3	Extension Extension Flex. Handle Cross Bar Rev. Ratchet SI. "T" Handle Univ. Joint

TG 21 Set

Contains 21 Pieces — $\frac{1}{4}$ " to $\frac{3}{4}$ " Approximate Weight 71/2 lbs.

This set contains the popular straight wall sockets with double This set contains the popular straight wall sockets with double hexagon openings. Designed especially for those who want quality with a minimum investment. Contains 21 pieces each selected for the large number of uses to which it may be put. All pieces are made of the finest Chrome-Vanadium alloy steel, chrome plated. Packed complete in attractively finished metal container measuring $17\frac{1}{4}$ " x 5" x 1". No. TG 20 B.

The TG 21 Set includes one each of the following

Size	No.	Description	Size	No.	Description
3/8" 7/16" 1/2" 9/16" 19/32 5/8"	T 12 T 14 T 16 T 18 T 19 T 20	D.H. Socket	11/16" 3/4" 1/4" 5/16" 3/8"	T 22 T 24 TS 8 TS 10 TS 12	D.H. Socket " " " "

and the following attachments

No.	Description	No.	Description
T 3	Universal Joint	T 27	Drag Link Socket
T 31	3" Extension	T 30	93/4" Flexible Handle
T 4	6" "	T 32	Cross Bar
T 5	11" "	T 57	71/2" Reversible Ratchet
T 9	161/4" Speeder	T 36	73/4" Sliding Tee Handle











1/2" Square Drive Extra Deep Sockets



Extra Deep Double Hexagon Sockets



LD 5 Spark Plug Set



LD 10 Extra Deep Socket Set



5000 LR Ratchet Box Wrench Set

Extra Deep Double Hexagon Sockets

Extra deep sockets find many applications in automotive service work, but are especially suitable for removing and replacing spark plugs. Their overall length, $3\frac{1}{4}$ inches, and the exceptional depth of their openings, give them an advantage over ordinary sockets of similar type. They are made of the finest Chrome-Vanadium alloy steel, carefully heat treated, heavily chrome plated and polished to a high and permanent lustre.

Opening	Socket Number	Length
1/2"	LD 16	31/4"
9/16"	LD 18	31/4"
5/8"	LD 20	31/4"
11/16"	LD 22	31/4"
3/4"	LD 24	31/4"
13/16"	LD 26	31/4"
15/ "	LD 28	31/4
13/16	LD 30 LD 32	31/4
1 1/ //	LD 32 LD 34	31/4
1 1/- "	LD 34 LD 36	31/4

LD5 Spark Plug Set

This five piece extra deep Socket Set provides for removal and installation of spark plugs in most car, truck and other engines.

One each of the following sockets included:

LD 22 $(^{1}/_{16}'')$ LD 28 $(^{7}/_{6}'')$ LD 32 $(^{1}'')$ LD 30 $(^{15}/_{16}'')$

Supplied in metal box as illustrated.

LD 10 Extra Deep Socket Set

This deluxe set of ten extra deep double hexagon sockets is ideal equipment for all good mechanics. It provides the full size range needed to service all spark plugs and deep set nuts. Set includes one each (except LD 34) above listed Extra Deep Sockets. Supplied in a special steel tray as illustrated.

Ratchet Box Wrenches

A new series of light weight Ratcheting Box Wrenches with Chrome Plated Finish. A mechanic can loosen the nut and then fastrun it off without using another wrench. Direction can be reversed by simply turning over the wrench.

No.	Open	Description
5001 5002 5003 5004 5005	1/4" x 5/16" 3/8" x 7/16" 1/2" x 9/16" 5/8" x 11/16" 3/4" x 7/8"	S.H. Length 41/4" S.H. Length 51/2" S.H. Length 63/4" D.H. Length 8" D.H. Length 91/4"

5000 LR — Set of 5 of the above in handsome red plastic roll with transparent pockets.



1/2" Square Drive Standard Type Sockets

These Standard Series ½" Square Drive Sockets are thinner and tougher than ordinary sockets of the same design because each is individually hot broached from the finest Chrome-Vanadium alloy steel. This ensures accuracy and greater strength. Gray-Bonney sockets are correct in design and size, carefully heat treated for longer wear. They are equipped with the lock-on feature and each is highly polished and heavily chrome plated.

STANDARD TYPE SOCKETS

Dauble Square



Opening	Number
3/8″	D 406 S
7/16"	D 407 S
1/2″	D 408 S
9/16"	D 409 S
5/8″	D 410 S
11/16"	D 411 S
3/4″	D 412 S
7/8″	D 414 S
1 "	D]432[S

Single Hexagan



Opening	Number
7/16"	407
1/2″	408
9/16"	409
5/8″	410
11/16"	411
3/4″	412
13/16"	413
7∕8″	414
15/16"	415

Double Hexagon



Opening	Number
3/8" 7/16" 1/2" 9/16"	1406
7/16"	1407
1/2"	1408
9/16"	1409
19/32″ 5/8″	1419
5/8″	1410
41/22	1 4 2 1
11/16"	1411
1 1/16" 3/4" 2 5/32"	1412
25/32"	1425
13/16" 1/8"	1413
7/8"	1414
1 5/16"	1415
31/32″ 1″	1431
1″	1432
$1\frac{1}{16}''$	1433
1½″ 1½″	1434
13/16"	1435
1 ³ ⁄ ₁₆ ″ 1 ¹⁄₄″	1436

DRAG LINK SOCKETS



Sacket	Width	Thickness	Application
Number	af Blade	af Blade	
404	47/64"	.109	Model A Ford and Houdaille shock absorbers
405	15/16"	.150	Passenger Cars Trucks
4002	13/16"	.150	

FORD CONNECTING ROD SOCKET

No. 1421 — A ½" Square Drive Socket with ½" double hexagon opening, used when adjusting Ford Model A motor connecting rod bearing cap nuts.

No. SW 15 T Set



No. SW 15 T Set contains fifteen straight wallsockets: $\frac{7}{16}$ ", $\frac{1}{2}$ ", $\frac{9}{16}$ ", $\frac{5}{8}$ ", $\frac{21}{32}$ ", $\frac{11}{16}$ ", $\frac{3}{4}$ ", $\frac{25}{32}$ ", $\frac{13}{16}$ ", $\frac{7}{8}$ ", $\frac{15}{16}$ ", 1", $\frac{11}{16}$ ", $\frac{11}{16}$ ", $\frac{11}{8}$ ", and $\frac{11}{4}$ ".

ADAPTORS

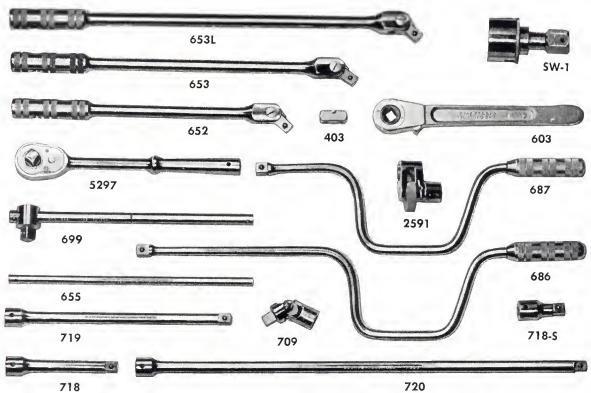


	Oper	nings
Na.	Female Sq.	Male Sq.
4206 4209 4215 4298 4299	1/2" Sq. 5/8" Sq. 3/8" Sq. 1/2" Sq. 3/4" Sq.	3/8" Sq. 1/2" Sq. 1/2" Sq. 1/2" Sq. 3/4" Sq. 1/2" Sq.



1/2" Drive Attachments

These Handles and Attachments are forged slimmer and lighter for your convenience, due to the use of the finest Chrome-Vanadium alloy steel, scientifically heat treated to assure maximum strength. These Gray-Bonney attachments are highly polished and heavily chrome plated.



HANDLES AND ATTACHMENTS

No.	Description	No.	Description	No.	Description
403 603 652 653 653L	Cannectar for 603 Ratchet and Connectar 12" Flex. Handle 15" " "	709 718S 718 719 720	Universal Jaint 2" Farged Extensian 5" " 10" " " 20" "	2591 SW-1	Stud Remvr. (5/16" to 5/8") Super Stud Remover. Capacity 1/4" thru 1/2". 1/2" Female Sq. Drive and external 1" Hex. Dr.
655 686 687 699	103/4" Crass Bar 19" Speeder Rv. Grip 141/2" " " 11" Slide T. Handle	5297	10" New Impraved Reversible Ratchet (replacing 1497)	SW-2	Super Stud Remaver. Capa- city 17/32" thru 3/4". External 11/4" Hex. Drive.

Castor-Camber Crowfoot Type 1/2" Square Drive Wrenches

These $\frac{1}{2}$ " square drive attachments fit between arms on either side of the adjusting nut, eliminating need for removal of arms in order to obtain clearance to adjust camber and castor.

No.	Opening	Application
1203 1204 1205 1206	1 ³ / ₁₆ " 11/4" 1 ⁵ / ₁₆ " 1 ³ / ₈ "	Metear and Fard (alsa use 1205) Pontiac 1949-50 Monarch, Mercury, Meteor, Fard
1207	17/16"	Chrysler Cars, 1941-49, except 7 pass. models
1209	11/2″	Chrysler 7 pass., Saratoga and New Yorker



No. 697 ½" Drive Ratchet Adaptor

697 Ratchet Adaptor. This adaptor converts any combination of handle extension and socket into a ratcheting tool. Convenient lever provides easy reverse action. Chrome plated and sealed to keep out dirt.

Castor adjustment is most satisfactorily handled on the following 1949 cars by using the thin single end wrench No. 1238

No.	Openings	Fits	
1238	13/16"	Ford, Lincaln, Mercury	





Mechanics Torque Wrench

SENSORY MODELS

Catalog	Copocity	Drive Squore
Number	Inch Pounds	Size (inches)
\$ 300-1	0 to 300	1/2
\$ 600-1	0 to 600	1/2
\$ 1200-1	0 to 1200	1/2
\$ 1800-1	0 to 1800	1/2
\$ 2400-1	0 to 2400	1/2 or ³ /4
\$ 3600-1	0 to 3600	³ /4
\$ 25 \$ 50 \$ 100 \$ 150 \$ 200 \$ 300	Foot Pounds 0 to 25 0 to 50 0 to 100 0 to 150 0 to 200 0 to 300	1/2 1/2 1/2 1/2 1/2 or 3/4 3/4

STANDARD MODELS

Cotolog	Copocity	Drive Squore
Number	Inch Pounds	Size (inches)
F 300-1	0 to 300	1/2
F 600-1	0 to 600	1/2
F 1200-1	0 to 1200	1/2
F 1800-1	0 to 1800	1/2
F 2400-1	0 to 2400	1/2 or 3/4
F 3600-1	0 to 3600	3/4
F 25 TW F 50 F 100 F 150 F 200 F 300	Foot Pounds 0 to 25 0 to 50 0 to 100 0 to 150 0 to 200 0 to 300	1/ ₂ 1/ ₂ 1/ ₂ 1/ ₂ or 3/ ₄

ROUND BEAM MODELS

Cotolog Number	Copocity Inch Pounds	Drive Squore Size (inches)
DR 100-1 DR 200-1 DR 300-1 R 600-1 R 1200-1 R 1800-1 R 2400-1	0 to 100 0 to 200 0 to 300 0 to 600 0 to 1200 0 to 1800 0 to 2400	3/8 3/8 or 1/9 3/8 or 1/2 1/2 1/2 1/2
DR 25 R 50 R 100 R 150 R 200	Foot Pounds 0 to 25 0 to 50 0 to 100 0 to 150 0 to 200	3/8 or 1/2 3/8 or 1/2 1/2 1/2 1/2



Sensory Models

All three models of Torque Wrenches are the same basic type, that is, the bending beam torque wrench, they do NOT have delicate mechanisms or frictional moving parts that can cause an inaccuracy in a Torque wrench.

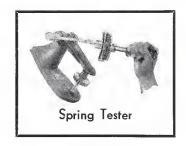


Standard Models

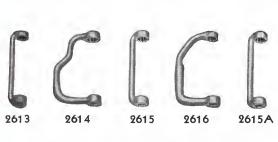


Round Beam Models

FX330P Extension doubles the torque capacity of the $34^{\prime\prime}$ drive torque wrenches (not illustrated).



No. SPT



Handy Torque Wrench Attachments for Cylinder Head Nuts

No.	Size	Length	Sweep	Fits
2613	3/4″	59/16"	11/16"	Buick 41-53, Stroight eight Bock Bolts, oll 248, 270, 302 Series, olso oll Chevrolet Poss. ond Trucks Heod Bolts, except Center Bolts.
2614	3/4″	5½″	31/16"	All Chevrolet Poss. ond Truck Center Bolts, except 50-51 ond G.M. ½ to 7 ton, olso 1946 ond up Nosh, Ambossodor Series.
2615	5/8″	59/16"	131/32"	All Pontiocs 1935-40, Buick "40" Series.
2615 A 2616	1 1/16" 5/8"	5 ⁹ / ₁₆ " 5 ¹ 1/ ₁₆ "	1 ¹ / ₁₆ " 25/8"	Ford, Pontioc, Studeboker Lote Models Pontioc ond Oldsmobiles.
2617	11/16"	85/16"	3″	All Ford Products. (not illustrated)

The first 2 items on each of the first 4 groups will be supplied as specified. But on special orders can be supplied in $\frac{3}{8}$ " drive.



Master Set



Contains 102 Pieces

MS 102 MB 82 Set

Approx. Weight 112 lbs.

This Master Set MS 102 MB 82 contains the finest and most complete set of Gray-Bonney Tools ever assembled in one kit. 102 pieces — including one of almost every description to do practically any job encountered. Complete sets of sockets and attachments, her wrenches open and wrenches tanget wrenches. box wrenches, open end wrenches, tappet wrenches, pliers, hammers, punches, chisels and screw drivers—all are included. The complete assortment is packed in a massive six-drawer metal chest finished in dark blue. It has strong carrying handles and is equipped with a barrel type lock with key. Chest measures $26\,\%''$ x $13\,\%''$ x $14\,\%''$.

NOTE — Tools contained in this set also available in set MS 102 20B. The SB, MB 82 and CC Cabinets illustrated on pages 21 and 23.

COMPLETE LIST OF CONTENTS LISTED BELOW

1/4" Sq. Dr. (Set VS 13)

No.		Des	cription	
V 6 V 7	3/16"	S.H.	Sacket	
V 7	7/22"	46	ш	
V 8	1/4"	44	44	
V 9	7/32" 1/4" 9/32"	44	46	
Ý 10	5/ "	46	"	
V 11	3/8" 3/8" 7/16" 1/4" 5/16"	"	"	
V 12	3/2"	44	46	
V 14	7/8	44	"	
VS 8	1/10	DNI 4	Sq. Sock	40.
VS 10	5/-"	DUI	oq. oock	ei
VS 12	3/8"	"	"	
	_ 7/8		E2/ // I	
V 26	Flex. F	dandi	e 5 3/4 1	ـ٠
V 27	Cross E	3ar 31	e 5¾″ l ∕₂″ L.	

3/ //	C	Driva

	/8 3q. Dilve	
T 12	3/8" D.H. Sacket	
T 14	7/16" " "	
T 16	1/9" " "	
T 18	9/16" " "	
T 20	5/8" " "	
T 22	11/16" " "	
T 24	3/4" " "	
T 31	Extension 3" L.	
T 4	" 6" L.	
T 5	" 11″ L.	
T 9	Speeder 161/4" L.	
T 57	Rev. Ratchet 71/6" L.	
T 36	Slide T Handle 73/4" L.	

1/6" Sa. Drive

/2 oq. 5111c				
1407 1408	7/16" 1/6"	D.H.	Socket	
1409	9/16"	66	"	
1419	19/32"	44	46	
1410	5/8"	66	46	
1421	21/32"	"	46	
1411	11/16"	66	"	
1412	3/4"	"	44	
1425	25/32"	ш	"	
1413	13/16"	"	46	

Description D.H. Socket 1415 1431 1432 407 Single Hex. 408 409 410 Drg. Link Skt. 15/16" bld. 13/16" Extra Deep Sacket 405 LD 26 LD 28 LD 30 LD 32 LD 36 11/8" 653 Flex. Handle 15" 655 Cross Bar 103/4 686 Speeder 687 718 S Extensian 718 719

3/4" Sq. Drive				
HD 34	11/16"	D.H.	Socket	
HD 36	11/8"	66	"	
HD 40	1 1/4 "	44	44	
HD 44	13/~"	44	"	
HD 46	1 ⁷ / ₁₆ " 1 ¹ / ₂ " 1 ⁵ / ₈ "	44	"	
HD 48	11/9"	44	"	
HD 52	1 5⁄8″	66	44	
86	Slide T	Han	dle 171/2" L	
88 S	Extensi	on	4" L.	
88	46		8″ L.	

Universal Joint

Rev. Ratchet 10" L

709

5297

Open End Wrenches

E 3032 15/16" & 1"

Tappet Wrenches (2 ea.)

122	1/2" 5/8"	&	9/16" 11/16"	(2)	
124	5/2"	&	11/16"	(2)	

Bax Wrenches

No.	Description
2384	3/8" & ⁷ /16"
2386	1/2" & ⁹ /16"
2387	9/16" & 5/8"
2388	5/8" & 3/4"

Chisels

C 2	Flat	1/2" x 51/2" 5/9" x 6"
C 3	44	5/8" x 6"
C 4	"	³ / ₄ " x 6 ¹ / ₂ "

Punches

C 22	Salid	1/4"	Pt.	x	6" L. 5" L. 6 ³ / ₈ " L.
C 28	Pin	1/8"	Pt.	x	5″ L.
C 30	"	1/4"	Pt.	x	63/8" L.

Screw Drivers

04	4" Ro	. Shank	73/4" L.
06	6″ "	"	10½″ L.
08	8″ "	"	123/4" L.
006	6″ "	Electri	cians
S 01	1 3/4"	Adjus	

Pliers

B 17 258	Diaganal 6" L. Water Pump 91/9" L.
B 26	Cambination 7"L.
517	Ignitian Type 41/4" L.
522	Battery Type 7½" L.

Hammers

212 G	1 lb. Ball Pein
212 K	4 oz. Ball Pein
PH 15	1/2 lb. Soft Face

Cantainer Options

See reference above. Suffix letters denote container selected.

MS 102 MB 82 (Set in MB 82 Chest) MS 102 MB 82 CC (Set in Chest with CC Roller Cabinet)

You Can't Buy Better Tools



Master Sets

JMB 85 Set

This set contains all the most useful $\frac{3}{8}$ ", $\frac{1}{2}$ ", and $\frac{3}{4}$ " Square Drive Double Hexagon Sockets and Attachments; and a complete set No. 16 LR of Open End Ignition Wrenches; Open End Wrenches; and Long Double Offset Box Wrenches. The JMB 85 is packed in metal chest No. 21 B as illustrated, 21" x $8\frac{1}{2}$ " x $11\frac{1}{2}$ " Weight approximate 75 lbs.

Complete List of Contents below.

1/4" Sq. Drive (VS 13)

No.	De	escrip	otion	No.	Description
V 6 V 7 V 8 V 9 V 10 V 11 V 12	3/16" 7/32" 1/4" 9/32" 5/16" 11/32" 3/8"	S.H. " " "	Socket " " " " " "	V 14 VS 8 VS 10 VS 12 V 26 V 27 B 21	7/16" S.H. Socket 1/4" D. Sq. " 5/16" " " 3/9" " Cross Bar 31/2" L. Box

3/8" Sq. Drive

No.	D	Description			
T 10	5/16" D.H	H. Socket			
T 12	3/0″ "	"			
T 14	7/10" "	"			
T 16	1/2" " 9/16" " 5/8" " 11/16" "				
Ť 18	9/10" "				
T 20	5/0" "	"			
T 22	11/20" "	6 66			
T 24	3/4" "	4 44			
T 4	Extension	6" L.			
T 5	LATERISTON	11" L.			
T 30	Flex. Handle 93/4" L.				
T 32					
T 57	Cross Bor 9¾″ L. Rever. Ratchet 7½″ L.				
	Rever. Kd	itchef / /2 L.			
T 9	Speeder 1	101/4" L.			

1/2" Sq. Drive

1406	3/8" D.H. Socket
1407	7/16" " "
1408	1/0" " "
1409	9/1.6" " "
1410	5/6" " "
1411	11/16" " "
1412	3/4" " "
1425	25/32" " " "
1413	13/16" " "
1414	7/8" " "
1415	15/16" " "
1431	31/32" D.H. Socket
1432	31/ ₃₂ " D.H. Socket
LD 20	5/8" D.H. Deep Sock.
	11/ // " " " "
LD 22	11/16" " " "
LD 26	13/16
LD 28	7/8" " "

1/2" Sq. Drive

No.	Description
D 407 S D 408 S D 409 S	7/16" D.S. Socket 1/2" " 9/16" "
405	Drog Link Socket
686 718	Speeder Rev. Grip 19" L. Extension 5" L.
719	" 10″ L.
699	Slide T Hondle 11" L.
653	Flex, Handle 15" L.
5297	Rev. Rotchet 10" L.
709	Universal Joint

3/4" Sq. Drive

HD 34 1 \(^{1}/_{16}''\) D.H. Socket HD 36 1 \(^{1}/_{8}''\) " " " HD 40 1 \(^{1}/_{4}''\) " " " HD 42 1 \(^{5}/_{16}''\) " " "	
HD 40 11/4" " "	
HD 42 15/16" " "	
HD 44 13/8" " "	
HD 46 17/16" " "	
HD 48 11/2" _ "	
86 Slide T Handle 171/2" L	

Ignition Wrench Set No. 16

No.	Description						
E 14	13/64" & 15/64" Len. 3"						
E 16	15/64" & 13/64" Len. 3"						
E 18	7/32" & 1/4" Len. 3"						
E 20	1/4" & 7/32" Len. 3"						
E 22	9/32" & 5/16" Len. 31/2"						
E 24	5/16" & 9/32" Len. 31/2"						
E 26	11/32" & 3/8" Len. 4"						
E 28	3/8" & 11/32" Len. 4"						
E 30	7/16" & 1/2" Len. 41/2"						

Open End Wrenches

E1214	3/8" & 7/16"
E1618	1/2" & 9/16"
E1922	19/32'' & $11/16''$
E2024	5/8" & 3/4"
E2628	13/16'' & $7/8''$
E3032	15/16" & 1"

Double Offset Box Wrenches

2804 L	3/8" & 7	/ ₁₆ " 8 ⁹ / ₁₆ " L.
2805 L	1/2" & 9	/ ₁₆ " 9" L.
2807 A	5/8" & 11	/ ₁₆ " 11" L.
2808	3/4" & 7	/ ₈ " 11¹/ ₂ " L.
2809 B	25/32" & 13	/ ₁₆ " 12" L.
2810	15/16" &	1" 131/9" L.

MS 79-20B Combination Set

Contains 79 Pieces — 3/16" to 15/8" Approx. Weight 60 lbs.

Gray-Bonney MS 79-20B Set is ideal for the millwright or plant engineer who requires a general purpose wrench set. Tools supplied are identical with ½" Sq. Drive (Set VS 13); 3/8" Sq. Drive; ½" Sq. Drive; and 3/4" Sq. Drive sockets and attachments and the open end wrenches and box wrenches as supplied in set No. MS 102 illustrated on page 12. The tappet wrenches, chisels, punches, screwdrivers, pliers and hammers are not included. These chrome vanadium alloy steel tools supplied in a strong metal box with removable tray as illustrated. Size of box 21" long x 7½" high x 8½8" wide. Box 20 B.





The Finest Name in Tools

Standard Series 1/2" Drive Sets

CS 48 Combination Set Contains 48 Pieces — 3/8" to 15/8" Approx. Weight 50 lbs.



This CS 48 Combination Set was created for the service man who does all types of general repairs on cars, trucks and tractors. It contains a good range of 34" square drive double hexagon sockets and attachments including a deluxe heavy duty reversible type ratchet in addition to entire content of SW 35 ½" square drive socket set listed on page 15. This set is recommended to millwrights, construction and plant engineers. Supplied in strong metal box as illustrated No. 19B.

The CS 48 Set includes the following

Open	No.	Descri	ption	Open	No.	Descri	ption
3/8″	1406	D.H. S	ocket	15/16"	1415	D.H. S	incket
7/16"	1407	44	и	31/32"	1431	"	"
1/2"	1408	66	66	1 " "	1432	- 44	44
9/16"	1409	46	46	11/16"	1433	"	44
19/32"	1419	46	44	11/6"	1434	"	44
5/8"	1410	44	66	13/16"	1435	44	66
21/32"	1421	44	"	11/4"	1436	44	66
11/16"	1411	44	44	7/16"	407	S.H. Socke	
3/4"	1412	"	44	1/0"	408		"
25/32"	1425	"	44	9/16"	409	44	44
13/16"	1413	66	и	5/0"	410	"	66
7/8″	1414	44	"	11/16"	411	"	66

1/2" Square Drive Attachments

No.	Description	No.	Description
405	Drag Link Sockel 14½" Speeder 19" " Cross Bar Universal Joint 2" Extension	718	5" Extension
687		719	10" "
686		653	15" Flexible Hondle
655		699	11" SI, "I" Hondle
709		5297	10" Rev. Ratchet
718S		2591	Stud Remover





Here is a set for the mechanic starting out, containing an assortment of 44 pieces including $\frac{1}{2}$ " square drive sockets, handles and attachments, pliers, screwdrivers and other miscellaneous tools for which the greatest everyday need will be found. It is inexpensive, yet every piece is of the highest quality. The contents were carefully selected to enable the handling of the greatest variety of repair jobs with the minimum number of tools. The large roomy box measures 21" x 7" x 7" and has ample room for the addition of more tools from time to time. It is equipped with a carrying handle. No. 19B.

The SW 44 Set includes one each of the following

_No.	Description	No.	Description	Size	No.	Description	Size	No.	Description
003 04 08 B 17 B 26 C 3 C 5 C 23 212 G 522 653 655	3" Screwdriver 4" " 8" " Diaganal Plier Combination Plier Chisel Flat 5/8" Cut Chisel " 1/8" " Punch 1/8" Point B. P. Hammer 1 Ib. Battery Plier 15" Flexible Handle Crass Bar	686 709 718 719 5297 3114 3116 3118 3120 3122 3124 3128	19" Speeder Universal Joint 5" Extensian 10" " 10" Deluxe Rev. Ratchet 7/16" Tu-Type Wrench 1/2" " 9/16" " 5/8" " 11/16" " 3/4" " 7/8" "	3/8" 7/16" 1/2" 9/16" 19/32" 5/8" 21/32" 11/16" 3/4" 13/16"	1406 1407 1408 1409 1419 1410 1421 1411 1412 1413	D.H. Sack. "	7/8" 15/16" 1" 1 1/16" 1 1/6" 1 1/4" 1 1/4" 1 1/4" 1 1/4" 1 1/4" 1 1/6" 1 1/6" 1 1/6"	1414 1415 1432 1433 1434 1436 LD 26 LD 28 LD 30 LD 32	Description D.H. Sock.

Standard Series 1/2" Drive Sets

This 35 piece socket set is an ideal selection for the mechanic that does general repair work. It is a tool kit any man will be glad to own. It includes all the popular regular design double hexagon and double square straight wall sockets, with a worth-while assortment of the popular attachments. All pieces are made of the finest Chrome-Vanadium alloy steel, heavily chrome plated and will retain their original finish indefinitely. The complete set is packed in a sturdy metal case with carrying handle and padlock hasp. Case measures 21" x 7" x 7" No. 19 B.

The SW 35 Set includes one each of the following

Size	No.	Descriptio	n Size	No.	Descr	iption
3/8" 7/16"	1406	D.H. Soc	k. 31/32"	1431		Sock.
7/16"	1407	46 46	1"	1432	14	44
1/9"	1408	44 44	11/16"	1433	44	44
1/2" 9/16"	1409	44 44	11/6"	1434	44	44
19/32"	1419	44 44	13/20"	1435	1 44	44
5/3/2	1410		11/4"	1436	44	44
21/32"	1421	46 46	7/16"	407	S.H.	Sock
11/16"	1411	46	1/2"	408	46	44
3/4"	1412	44 44	9/16"	409	66	44
25/32"	1425		5/8"	410	"	66
13/16"	1413	46 46	11/16"	411	44	44
7/8"	1414	" "	3/4"	412	16	44
7/8" 15/16"	1415	14 64	/		1	

No.	Description	No.	Description
405	Drag Line Socket	718 S	2" Extension 5" Extension 10" " 15" Flex. Handle 10" Deluxe Ratchet
686	19" Spdr.	718	
687	141/ ₂ " Speeder	719	
655	Cross Bar	653	
709	Universal Joint	5297	

SW 35 Set

Contains 35 Pieces — $\frac{3}{8}''$ to $\frac{1}{4}''$ Approx. Weight 31 lbs.



This SW 23 set has straight wall sockets with the popular double hexagon openings. It contains sockets in sizes that find the most general use plus an excellent assortment of handles and attachments. Each piece is made from Chrome-Vanadium alloy steel, scientifically heat treated and heavily chrome plated. The substantial metal box has a carrying handle and measures $20 \frac{1}{4}$ " x $6 \frac{1}{2}$ " x $1^{11}\frac{1}{16}$ " No. 461 B.

Contents of SW 23

Size	No.	Sockets	Size	No.
3/8"	1406	one each	25/32"	1425
7/16"	1407	"	13/16"	1413
1/9"	1408	u	7∕8″	1414
9/16"	1409	44	15/16"	1415
5/9"	1410	44	1 "	1432
21/22"	1421	"	$1^{1}/_{16}''$	1433
11/16"	1411	64	11/8"	1434
3/4"	1412	44	11/4"	1436

No.	Description	No.	Description
653 655 686 709	15" Flexible Handle Cross Bar 19" Speeder Universal Joint	718 719 5297	5" Extension 10" Extension 10" Deluxe Reversible Ratchet

SW 23 Set

Contains 23 Pieces — $\frac{3}{8}$ " to $1\frac{1}{4}$ " Approx. Weight 15 $\frac{3}{4}$ lbs.





Standard Series 1/2" Drive Sets

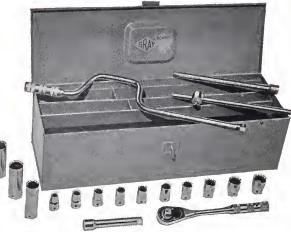
SW 20 Set

Contains 20 Pieces — 3/8" to 1"

Approx. Weight 14 lbs.



SW 18 Set Contains 18 Pieces — $\frac{7}{16}$ to $\frac{7}{8}$ Approx. Weight 19 $\frac{3}{4}$ lbs.



SW 15 Set

Contains 15 Pieces — 3/8" to 7/8"

Approx. Weight 121/2 lbs.



This SW 20 set has thirteen straight wall double hexagon sockets and an assortment of the most desirable attachments. Packed in attractive metal case measuring $20\,\%$ " x $6\,\%$ " x 11%6". All pieces are of high quality Chrome-Vanadium alloy steel heavily chrome plated. It makes an ideal set for use either in the shop or on the job. Box No. 461B.

Contents of SW 20

Size	No.	Sockets	Size	No.
3/8" 7/16"	1 406 1 407 1 408	one each "	3/4" 13/16" 25/22"	1 41 2 1 41 3 1 42 5
9/16" 5/8"	1409 1410	"	7/8" 15/16"	1414 1415
$\frac{21}{32}''$ $\frac{11}{16}''$	1421 1411	"	1″	1432

Plus one each of the following

No.	Description
653 655 686 709 718 719 5297	15" Flexible Handle Cross Bar 19" Speeder Universal Joint 5" Extension 10" Extension 10" Deluxe Reversible Ratchet

This SW 18 set has ten popular size regular straight wall sockets and three of the extra deep sockets, all with double hexagon openings. It also includes a high quality deluxe reversible ratchet and other attachments as listed below. These tools are supplied in a sturdy metal case large enough to accommodate additional tools. The case complete with handle and lock hasp measures 21" x 7" x 6" Box No. 19B.

The SW 18 Set includes one each of the following

Size	No.	Descrip	tion	Size	No.	Descr	iption
7/16" 1/2" 9/16"	1407 1408 1409	D.H. So	cket "	3/4" 13/16" 7/8"	1412 1413 1414	D.H. :	Socket "
19/32" 5/8"	1419 1410	44		13/16" 7/8"	LD 26 LD 28	Ex. Dp	Sock.
$\frac{21}{32}''$ $\frac{11}{16}''$	1421	44	"	15/16"	LD 30	" "	íí

Plus one each of the following

No.	Description	No.	Description
686 699 5297	19" Speeder 11" Slide T Handle Deluxe Reversible Ratchet	718 719	5" Extension 10" "

This SW 15 is an inexpensive set for the beginner or the man who wishes to do his own repairs. The set contains the same high quality straight wall sockets, handles and deluxe ratchet as the larger sets. It is packed in an attractive metal box which has ample room for additional tools. Box No. 461B.

The SW 15 Set includes one each of the following

Open.	No.	Description	Open.	No.	Desci	ription
3/8" 7/16"	1406 1407	D.H. Socket	$\frac{21}{32}''$ $\frac{11}{16}''$	1421	D.H.	Socket
1/16 1/2″	1408	46 46	3/4"	1412	44	44
9/16"	1409	44 44	13/16"	1413	44	64
5/9"	1410	"	7/9"	1414	44	66

Plus one each of the following Handles and attachments

No.	Description	No.	Description		
686 699 5297	19" Speeder 11" Slide T Handle Deluxe Reversible Ratchet	718 719	5" Extension 10" "		



GRAY-BONNEY 1/2" Drive Sets and **Automatic Transmission Service Tools**

The No. SW 11 Nut Spinner Set contains the 9 most popular Single Hexagon 1/2" Drive Straight Wall Sockets and a 15" Flex. Handle and Cross Bar. Ideal for the service-station or service-men doing light repairs. Box No. 1400B. Contents:-

No.	Open.	Description	No.	Open.	Description
407 408 409 410 411 412	7/16" 1/2" 9/16" 5/8" 11/16" 3/4"	S.H. Socket " " " " " " " " "	413 414 415 653 655	13/16" 7/8" 15/16"	S.H. Socket " " 15" Flex. Handle Cross Bar

This SW 14 Nut Spinner Set contains twelve thin straight wall sockets, and a 15" flexible handle and cross bar. It is an ideal set for the service station or service man doing light repairs. All pieces are made of the finest quality Chrome-Vanadium alloy steel and are finished in chromium.

This set comes in a metal box. No. 1400B.

The following Sockets and Handles are included.

Open.	No.	Description	Open.	No.	Descriptio	n
3/8" 7/16" 1/2" 9/16" 5/8" 21/32"	1406 1407 1408 1409 1410 1421	D.H. Socket " " " " " " " " " " " "	11/ ₁₆ " 3/4" 13/ ₁₆ " 7/8" 15/ ₁₆ "	1411 1412 1413 1414 1415 1432	D.H. Sock """ """ """ """ """ """ """ """ """ "	et

Plus No. 653 15" Flexible Handle and No. 655 Cross Bar.

SW 11 Set



SW 14 Nut Spinner Set Contains 14 Pieces — 3/8" to 1" Approx. Weight 53/4 lbs.



Automatic Transmission Service Tools

Part No. 27010

This universal tool can be used in servicing all automatic transmissions . . . Ford-O-Matic, Merc-O-Matic, Hydramatic, Powerflite, etc., . . . wherever external band adjustments are required. It includes a cross handle, spindle, drag link, handle, as well as two sockets that fit the adjusting screw locknut and the ad-



justing screw. The spindle is designed for use with a torque wrench to tighten the bands to a given torque specification. This tool is precision built of high alloy steel and is chrome plated. Sold as a complete unit only.



No. 27030

For adjusting the front band on a hydramatic transmission (internally).

Internal Band Adjusting Tools



No. 27020

The No. 27020 Front Band Adjusting Tool is designed for use on Ford-o-matic and Merc-o-matic.



No. 27040

The No. 27040 Rear Band Adjusting Gauge is designed for use on hydramatic transmissions (internally).



For Greater Efficiency

SW 60 Master 1/2" Drive Set

60 Pieces



This is a basic wrench set with any good mechanic, with this set you have every combination of handle and adaptors, extensions, and sockets in the $\frac{1}{2}$ " Drive Range.

The 21 B Tool Chest has a Hip Roof and two sliding drawers with a large tote tray. Ask your local jobber salesman for prices.

1/2" Sq. Dr. Attachments

653 L	18" Flex. Handle
699	Slide T Handle 11"
686	19" Speeder Rev. Grip
5297	Ratchet Wrench 10"
709	Universal Joint
718 S	Extension Bar 2"
718	Extension Bar 5"
719	Extension Bar 10"
405	Drag Link Socket
SW 1	Super Stud Remover
720	Extension 20"
655	Cross Bar
4002	Truck Drag Link Socket

Double Square Sockets

Opening	No.	Opening	No.	Opening	No.
3/8"	D 406 S	9/16"	D 409 S	3/4"	D 412 S
⁷ /16"	D 407 S	5/8″	D 410 S	7/8″	D 414 S
1/2"	D 408 S	11/16"	D 411 S	1"	D 423 S

Double Hex Sockets

Opening	No.	Opening	No.	Opening	No.
3/8″	1406	21/32"	1421	15/16"	1415
7/16"	1407	11/16"	1411	1"	1432
1/2"	1408	3/4"	1412	1 1/16"	1433
9/16"	1409	25/32"	1425	11/8"	1434
19/32"	1419	13/16"	1413	13/16"	1435
5/8″	1410	7/8″	1414	11/4"	1436

Deep Double Hex Sockets

Opening	No.	Opening	No.	Opening	No.
1/2″	LD 16	3/4"	LD 24	1"	LD 32
9/16"	LD 18	13/16"	LD 26	11/16"	LD 34
5/8"	LD 20	7/8″	LD 28	11/8"	LD 36
11/16"	LD 22	15/16"	LD 30		

Single Hex Sockets

Opening	No.	Opening	No.	Opening	No.
⁷ /16″ 1/2″	407 408	5/8" 11/16"	410 411	13/16" 7/8"	413 414
9/16"	409	3/4"	412	15/16"	415



Tool Chests and Roller Cabinet



No. MB 82 Master Chest

The MB 82 Master Chest is made of heavy gauge sheet metal with blue Hammertone enamel finish. The fold-over front which covers the drawers has a built-in lock with key.

Weight 62½ lbs.

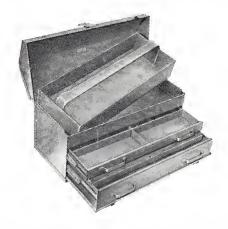
Dimensions are as follows:

Width, 27"; depth, $13\frac{1}{2}$ "; height, $14\frac{3}{8}$ ". Has six drawers with non-tilt extension slides.

	Width	Depth	Height
Top Row—3 small drawers	7"	11"	1"
2nd Row—full length drawer	23"	11"	$1\frac{7}{8}''$
3rd Row—full length drawer	23"	11"	$1\frac{7}{8}$ "
4th Row—full length drawer	23"	11"	31/4"

Tote Tray $7\frac{5}{8}$ " x $18\frac{1}{2}$ " x $1\frac{1}{2}$ ". Divided with two socket and one general tool compartments.

21 B Heavy Duty Mechanic's Tool Box



The 21 B Mechanic's Box was designed by mechanics for mechanics. It has plenty of room for a full set of tools large and small. The tote tray and sliding drawers make every inch of space useable and easily accessible. It is made of heavy gauge, high quality steel and will give years and years of rugged service.

21" x 8½" x 11½" High—Weighs 28 lbs.

Model MB 82 Chest Mounted on CC Roller Cabinet



Safeguards Tool Investment Rolls right up to the job

Reflects efficiency and promotes Customer Confidence

DIMENSIONS

CHEST ONLY-MB 82

Height 143/8"; Depth 131/2"; Width 27"

COMPLETE—MB 82 CC

Height $40\frac{1}{4}'';$ Depth $13\frac{1}{2}'';$ Width 28''

WEIGHT—Roller Cabinet Complete (less tools and crate) 92 lbs.



Tool Boxes

1303 B



A Heavy Duty Tool Box that is very popular with mechanics for medium sized tool sets and is ideal for service calls etc., as it has a large tote tray.

Made from heavy gauge steel with strong handle. Padlock hasp and finished in blue.

Size-19" x 81/2" x 7".

No. XH 25 B



This box is designed to hold heavy duty sets of tools, with piano type hinge, carrying handles, padlock hasp and end catches. Ideal for industrial and construction use.

Size—30" x 8¼" x 5".

Weight 141/2 lbs.

No. 4 B—A Small Handy Tool Box



This is a very popular small tool box for the mechanic and car owner, the small Cantilever Action Tray has three sections for small tools etc. Has a snap-lock which avoids spilling and accommodates padlock. Size—14" x 6" x 5". Packet

Packed 12 to carton.



Here is a tool box of outstanding value and is very popular with mechanics. The Cantilever tray has five sections for small tools and parts, it fits into the lid so that every inch of space is useable. Size—14" x 6" x 6½".

Packed 12 to carton.



An exceptional value in a large size low priced tool box. The lift out tray gives full access to the extra long and roomy interior. Sections are designed to hold both small parts and long tools. Small wonder it is such a popular box with mechanics and service men.

Packed 6 to carton.

Tool Boxes

19 B



Here is a really outstanding Heavy Duty Tool Box. It is made of heavy gauge, high quality steel and the joints are lapped and welded. The handle is leather reinforced with steel and the heavy draw pull catch accommodates a padlock for security. The tray is full length and lifts out for added convenience. The finish is a beautiful dark green baked krinkle enamel. Size 19" x 7" x 7". Weight 7 lbs.

20 B



20B. This box represents exceptional value in a large Heavy Duty Tool Box. Every detail of the construction is designed for rugged durability. It is made of heavy gauge steel. The extra heavy draw pull catch accommodates a padlock and the reinforced leather handle makes it easy to carry heavy loads. The three compartment Tote Tray is a real convenience at no extra cost.

Size 20" x 8½" x 9½"—Weight 13 lbs.

Duplex Tool Boxes

The Gray-Bonney Duplex "all-steel" tool boxes have rugged construction and ample strength, yet by a slight pressure on the handle, the box opens and the tools are ready to lift out.



No. 100 Series

High quality boxes, having two trays on each side of handle. Three sizes available.

 $\begin{array}{l} \textbf{No. 114B--14}'' \ge 8'' \ge 7 \frac{3}{4}'' - \text{Weight 9 lbs.} \\ \textbf{No. 119B--19}'' \ge 8'' \ge 7 \frac{3}{4}'' - \text{Weight } 17 \frac{1}{2} \text{ lbs.} \\ \textbf{No. 121B--21}'' \ge 8'' \ge 7 \frac{3}{4}'' - \text{Weight 20 lbs.} \end{array}$

Duplex Tool Boxes



No. 500 Series

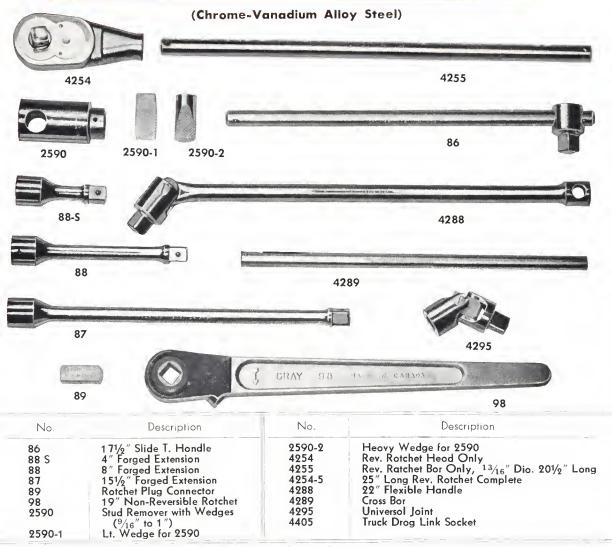
Specially designed for the mechanic having a limited amount of tools to carry around.

No. 514B—14" x 8" x 6"—Weight 7 lbs.

No. 517B—17" x 8" x 7"—Weight 11 lbs. No. 521B—21" x 8" x 6"—Weight 16 lbs.



3/4" Square Drive H. D. SERIES SOCKET HANDLES AND ATTACHMENTS



3/4" Heavy Duty Sockets

**	Double He	xogon''		"Double Sa	uaro ¹¹
Opening	Number	Description		Double 3d	uare
7/8" 15/16" 31/32"	HD 28 HD 30	D. H. Socket	Opening	Number	Description
1" 1 " 1 1/16"	HD 31 HD 32 HD 34	a , a	1 "	S 4232	D. Sq. Socket
1 1/8" 1 3/16"	HD 36 HD 38	64 64 64 64	1 1/4"	S 4240	44 44
1 1/4" 1 5/16"	HD 40 HD 42	4 4			
1 ³ / ₈ " 1 ⁷ / ₁₆ "	HD 44 HD 46	44 44	"Extra	Deep Single	e Hexogon''

GRAY	1 1/16" 1 1/8" 1 1/8" 1 3/16" 1 1/4" 1 5/16" 1 3/8" 1 1/16" 1 1/16" 1 1/16" 1 1/16" 1 1/16"	HD 32 HD 34 HD 36 HD 38 HD 40 HD 42		1 "	S 4232 S 4240	D. Sq. Socket		
	1 ³ /8" 1 ⁷ /16" 1 ¹ /2" 1 ⁹ /16"	HD 44 HD 46 HD 48 HD 50	64 64 64 64	"Extra	Deep Sing	le Hexogon'' S.H. Deep Socket	No.	Openings Female Mole
	1 5/8" 1 1 1/16" 1 3/4" 1 1 3/16" 1 7/8"	HD 52 HD 54 HD 56 HD 58	i. i.	1 1/16"	LH 34	a a a	4211 4213 4298	³ / ₄ " Sq. & 1" Sq. 1" Sq. & ³ / ₄ " Sq. 1/ ₂ " Sq. & ³ / ₄ " Sq.
	2" 2 1/16"	HD 60 HD 64 HD 66	64 64 66 64 66 64	1 1/8"	LH 36 LH 40		4299	% Sq. & 1/2" Sq. ○penings Mole Mole
	2 1/8" 2 3/16" 2 1/4" 2 3/8"	HD 68 HD 70 HD 72 HD 76	11 14 14 14 14 14 14 14 14 14 14 14 14 1			and attachments g lustrous chrome	4202	1/2" Sq. & 3/4" Sq.

For Heavy Repairs

ADAPTORS



3/4" Square Drive Socket Sets

This is an extremely fine heavy duty socket wrench set. It contains a complete range of the heavy duty Chrome-Vanadium alloy steel forged sockets with double hexagon openings in sizes from $\frac{1}{6}$ " to $\frac{2}{6}$ ", a heavy duty reversible ratchet and the other heavy duty attachments as listed below. This is a deluxe set built for hard usage. All pieces are chrome plated and contained in a strong metal box No. 82 B. Set includes one each of:

Open.	No.	Description	Open.	No.	Description
7/8" 15/16" 1" 11/16" 11/8" 13/16" 11/4" 15/16" 13/8"	HD 28 HD 30 HD 32 HD 34 HD 36 HD 38 HD 40 HD 42 HD 44	H.D. Sock. "	1 ½" 1 ½" 1 ½" 1 ½" 1 ¼" 1 ¼" 1 ¼" 1 ½" 2 ½"	HD 48 HD 50 HD 52 HD 54 HD 56 HD 58 HD 60 HD 64 HD 70	H.D. Sock. " " " " " " " " " " " " " " "

plus the following attachments

No.	Description	No.	Description	
86	171/2" Slide T Handle	88S	4" Extension	
87	151/2" Extension	4254-5	25" Rev. Ratch. (2 pcs.)	
88	8"	4288	22" Flex. Handle	

HD 25 Set

Contains 25 Pieces $\frac{7}{8}$ " to 2 $\frac{3}{16}$ " Approximate Weight 41½ lbs



This heavy duty set contains a broad range of the heavy duty alloy steel sockets, including sizes from $\frac{1}{8}$ " to 2". It was designed to handle the heavy work on buses, trucks, tractors and all types of heavy industrial machinery. It is packed in a strong metal box No. 82 B containing one each of the following:

Open.	No.	Description	Open.	No.	Description
7/8" 15/16" 1" 11/16" 11/8" 13/16" 11/4" 15/16"	HD 28 HD 30 HD 32 HD 34 HD 36 HD 38 HD 40 HD 42	H.D. Sack. " " " " " " " " " " " "	13/8" 1 7/16" 1 1/2" 1 5/8" 1 3/4" 1 13/16" 1 7/8"	HD 44 HD 46 HD 48 HD 52 HD 56 HD 58 HD 60 HD 64	H.D. Sock. " " " " " " " " " " " " " " "

and following attachments:

No.	Description	No.	Description
86 88 88 S	17½" Slide T Handle 8" Extension 4" "	87 4254-5	15½" Extension 25" Rev. Ratchet (2 pieces)

HD 21 Set

Contains 21 Pieces — 1/8" to 2"





You Can't Buy Better Tools

3/4" Square Drive Socket Sets HEAVY DUTY SERIES

HD 15 Set

Contains 15 Pieces — $\frac{7}{8}$ " to $\frac{13}{4}$ " Approximate Weight — $\frac{24}{2}$ lbs.



The HD 15 Set consists of fifteen well selected pieces chosen to provide a wide range in heavy duty types and sizes with a minimum investment. Supplied in strong metal box, No. 82 B.

Content includes

Open.	No.	Description	Open.	No.	Description
7/8" 1" 1 1/16" 1 1/8" 1 1/4"	HD 28 HD 32 HD 34 HD 36 HD 40	H.D. Sock.	13/8" 17/16" 11/2" 15/8" 13/4"	HD 44 HD 46 HD 48 HD 52 HD 56	D.H. Sock.

and following attachments

No.	Description	No.	Description
86 87 88	171/2" Slide T Handle 151/2" Extension 8" Extension	98 89	19" Ratchet Ratchet Connector

HD 13 Set

Contains 13 Pieces — 1" to 15/8" Approximate Weight 233/4 lbs. The HD 13 Set is the same as No. HD 11 with the addition of a No. 98 Ratchet and the No. 89 Connector. Supplied in metal box No. 82 B shown with HD 11 above.

HD 11 Set

Contains 11 Pieces — 1" to 15/8" Approximate Weight 183/4 lbs.



This set is especially valuable for the user who requires heavy duty tools at a minimum investment. It can be built up into the big HD 21 set as the same box is used for both sets, No. 82 B. It contains one each of the following:

Open.	No.	Description	Open.	No.	Description
1 " 1 ¹ / ₁₆ " 1 ¹ / ₈ " 1 ¹ / ₄ "	HD 32 HD 34 HD 36 HD 40	D.H. Socket " " " "	1 ³ / ₈ " 1 ⁷ / ₁₆ " 1 ¹ / ₂ " 1 ⁵ / ₈ "	HD 44 HD 46 HD 48 HD 52	D.H. Socket

and following attachments

No.	Description	No.	Description
86 88	17½″ Slide T Handle 8″ Extension	87	151/2" Extension

The Finest Name in Tools



1" Square Drive Sets and Sockets

EXTRA HEAVY DUTY SERIES

No. XH 25 Extra Heavy-Duty Socket Set Contains 25 Pieces — $1\frac{7}{16}$ " to 3"

The Gray-Bonney No. XH25 Set contains an assortment of 17, 1" square drive double hexagon sockets, from $1\frac{7}{16}$ to 3", and 8 attachments.

Designed for extra heavy work on buses, trucks, tractors, marine engines, heavy equipment and industrial machinery. Packed in a heavy metal box No. XH 25 B 30" x 81/4" x 5", with piano type hinge, carrying handles, padlock hasp (and end catches), the set includes one each of the following:—

No.	Description	No.	Description
X 46 X 48 X 52 X 54 X 58 X 60 X 64 X 70 X 72 X 74 X 76 X 78 X 80	17/16" D.H. Socket 11/2" " 15/8" " 111/16" " 1113/16" " 11/8" " 2" " 23/16" " 21/4" " 23/8" " 27/16" " 27/16" "	X 84 X 88 X 96 X 8 X 9 X 31 X 32 X 101 X 106 4211 4213	25/8" D.H. Socket 23/4" " " 8" Extension 17" " 22" Sliding Bar Drive Head, Male 21" Reversible Ratchet 26" Flex Handle male adaptar 3/4" square female 1" square
X 82	29/16" " "		square male adaptor

No. XH 16 Extra Heavy-Duty Socket Set Contains 16 Pieces— $1\frac{7}{16}$ " to $2\frac{1}{2}$ "

The Gray-Bonney XH 16 Set Contains an assortment of eleven 1" square drive double hexagon sockets from 11/6" to 21/2" and five attachments.

Designed for extra heavy-duty work on buses, trucks, tractors, marine engines and equipment and industrial

machinery.

Packed in a metal box 21" x 7" x 9", No. X 25 B with carrying handle, padlock hasp, and end catches, the set includes one each of the following:

No.	Description	No.	Description
X 46 X 48 X 52 X 54 X 58	113/16" "	" X 32	Extension, 8" lang "17" long Sliding Bar, 22" lang Drive Head, Male Reversible Ratchet
X 60 X 64 X 70 X 72 X 76	1 1/8" 2"" " 23/16" " 21/4" "	Nate	No. X 106 Flex Handle is nat included in Set.





Extra Heavy-Duty Double Hexagon Sockets—Chromium Plated

No.	Opening	No.	Opening	No.	Opening	No.	Opening	No.	Opening	No.	Opening
X 46 X 48 X 52 X 54	1 ⁷ / ₁₆ " 1 ¹ / ₂ " 1 ⁵ / ₈ " 1 ^{1 1} / ₁₆ "	X 58 X 60 X 64 X 68	1 ¹³ / ₁₆ " 1 ⁷ / ₈ " 2" 2 ¹ / ₈ "	X 70 X 72 X 74 X 76	2 ³ / ₁₆ " 2 ¹ / ₄ " 2 ⁵ / ₁₆ " 2 ³ / ₈ "	X 78 X 80 X 82 X 84	2 ⁷ / ₁₆ " 2 ¹ / ₂ " 2 ⁹ / ₁₆ " 2 ⁵ / ₈ "	X 88 X 94 X 96 X 100	2 3/4" 215/16" 3" 3 1/8"	X 104 X 112	3 1/4" 3 1/2"

Extra Heavy-Duty Handles and Attachments

No.	Description	No.	Description		
X 8 X 9 X 29 X 30 X 31	Extension, 8" long " 17" long Square Bar Extension 8½" long " " 17½" long Sliding Bar, 22" long	X 32 X 33 X 101 X 106 4211 4213	Drive Head, Male "Female 21" Rev. Ratchet 26" Flexible Handle 3/4" Square Female, 1" Male Adaptar 1" "3/4" "		



X 80 21/2"

INDUSTRIAL SOCKETS

FOR IMPACT WRENCH APPLICATIONS

Gray-Bonney Chrome-Vanadium Industrial Power Sockets are made to "Stand the Gaff" under rugged service to which they will be subjected.

POWER SOCKETS—Single Hexagon, Regular Length

1/2" Square Drive Pattern — Ball Type Lock-on



No.	Opening	Dr. End Dia.	Nose Dia.	Length	Туре
2407 2408 2409 2410 2411 2412 2413 2414	7/16" 1/2" 9/16" 5/8" 11/16" 3/4" 13/16"	7/8" 15/16" 15/16" 1 1/16" 1 3/16" 1 1/4" 1 5/16"	11/16" 3/4" 27/32" 15/16" 1" 1 1/8" 1 3/16" 1 1/4"	11/2" 11/2" 11/2" 11/2" 11/2" 11/2" 11/2"	Ball Lock-or Type

1/2" Square Drive Pattern — Band and Pin Lock-on Type



		71-			
No.	Opening	Dr. End Dia.	Nose Dia.	Length	Band and Pin Type
4-612 4-614	3/8″ 7/16″ 1/2″	1 " 1 "	.625 .707	1 ½" 1 ½"	A
4-616 4-618	9/16"	$1\frac{1}{16}''$ $1\frac{1}{16}''$.789 .871	11/2″ 11/2″	Ä
4-620 4-622 4-624	5/8" 11/16" 3/4"	11/8″ 11/8″	.953 1.035	1½" 1½"	A
4-626 4-628	13/16" 7/6"	11/8"	1.125 1.187	11/2" 11/2"	B B
4-630 4-632	15/16"	1 5/16" 1 5/16"	1.312 1.375 1.437	13/8"	B B B

1/2" Sq. Dr. Double Square — Regular Length Band and Pin Lock-on



No.	Opening	Dr. End Dia.	Nose Dia.	Length	Band and Pin Type
4-812 4-814 4-816 4-818 4-820 4-822 4-824 4-826 4-828 4-830 4-832	3/8" 7/16" 1/9" 9/16" 5/8" 11/16" 3/4" 13/16" 7/8" 15/16"	1" 11/16" 11/16" 11/16" 11/8" 11/8" 15/16" 15/16" 15/16" 15/16"	.750 .843 .937 1.031 1.125 1.250 1.312 1.437 1.562 1.625 1.750	11/2" 11/2" 11/2" 11/2" 11/2" 11/2" 11/2" 11/2" 15/8" 15/8"	A A A B B B B B B B B B B B B B B B B B

3/4" Square Drive Pattern — Single Hex.

No.	Opening	Dr. End Dia.	Nose Dia.	Length	Band and Pin Type
6-624	3/4"	11/2"	1 1/4"	13/4"	A
6-626 6-628	13/16"	11/9"	1 3/8"	1 1/8"	Ä
6-630	15/16"	11/2"	1 1/2"	1 7/8 "	A
6-632	1 "	11/9"	1 5/16	1 1/8" 2"	B
6-634	1 1/16"	11/2"	111/16"	2"	R
6-636 6-640	1 1/8"	11/2"	1 3/4"	21/8"	B
6-642	1 5/4	13/4"	2"	21/8"	В
6-646	1 7/16"	13/4"	2 ¹ / ₁₆ " 2 1/4"	21/4"	В
6-648	1 1/2"	13/4"	2 5/16"	21/4 23/8″	B

Band and Pin Lock-on Type



Industrial Sockets

FOR IMPACT WRENCH APPLICATIONS

POWER SOCKETS

SINGLE HEXAGON — BOLT CLEARANCE LENGTH AND SQUARE TYPES

Made to fill the All Purpose Requirements of General Industrial Service where bolts may run longer than normal depth of the nut.

1/2" Sq. Dr. Single Hexagon — Bolt Clearance Length "Band and Pin Lock-on"



Na.	Opening	Dr. End Dío.	Nase Día.	Length	Band & Pin Type
14-612	3/8″	1"	.625	31/4"	Α
14-614	1/16"	1″	.707	31/4"	A
14-616	1/2"	11/16"	.789	31/4"	A
14-618	9/16"	11/16"	.871	31/4″	A
14-620	5/8″	11/8"	.953	31/4"	A
14-622	11/16"	1½″	1.035	31/4"	Α
14-624	3/4"	11/6"	1.125	31/4"	R
14-626	137,6"	11/6"	1.187	31/4"	Ř
14-628	7/2"	11/6"	1.319	21/2"	D D
14-630	15/"	15/ "	1.375	379	B
14-632	1 " 16	5/16	1.437	31/2	В

3/4" Sq. Dr. Single Hexagon — Bolt Clearance Length — "Band and Pin Lock-on"

No.	Opening	Dr. End Dia.	Nose Día.	Length	Band & Pin Type
16-624 16-626	3/4″	11/2"	1 1/4"	31/4"	A
16-626	13/16"	11/2"	1 3/8"	31/4"	A
16-628	7∕8″	11/2"	1 1/9"	31/9"	A
16-630	15/16"	11/9"	1 9/16"	31/5"	В
16-632	1 "	11/6″	1 5/9"	31/6"	B
16-634	1 1/16"	11/6"	111/16"	31/6″	B
16-636	1 1/6"	11/6"	1 3/4"	31/5"	Ř
16-640	1 1/4"	13/4"	9" /4	31/5″	Ř
16-642	1 5/16"	13/4"	9 1/10"	31/2"	R
16-636 16-640 16-642 16-646	1 7/16"	13/4"	9 1/4"	31/2"	R

3/4" Sq. Dr. Single Square — Regular Length — "Band and Pin Lock-on"

No.	Opening	Dr. End Día.	Nase Dio.	Length	Band & Pin Type
6-426	13/16"	11/2"	15/8″	1 1/8"	В

1" Square Drive Extra Deep—Single Hex.

Power Sockets and Extension for use with the Ingersoll-Rand No. 34-U Electric Impactool. These items are not guaranteed against wear and breakage. Warranty covers defects in workmanship and material only.



No.	Open.	Description	Na	Open.	Descriptian	
5430 5434 5440 5448	1 1/16" 1 1/16" 1 1/4" 1 1/2"	S.H. Socket	5426 5406 5400 5401)-B	Single Square Socket 6" Extension Locking Band Locking Pin	



Industrial Attachments

AND SUPER H. D. BOX WRENCHES

POWER SQUARE ATTACHMENTS

3/4" Sq. Dr. Extension



1/2" Sq. Dr. Extension

Na.	Length	Female Square	Male Square
6-107	7″	3/4″	3/4"
6-110	10″	3/4″	3/4"

Adapter — 5/8" Sq. Female, 1/2" Sq. Male



Na.	Length	Female Sq.	Male Sq.
4209	13/4″	5/8″	1/2"

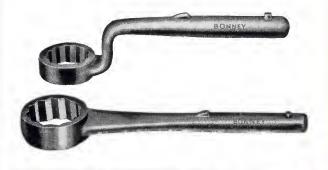
Striking Face Box Wrenches — Alloy Steel
Drop-forged and heat-treated for hard service
Double Hexagon Offset Head



			He	ead
Na.	Opening	Length	Thickness	Outside Diameter
8807	1 1/16"	10½"	13/16"	1 ²⁷ / ₃₂ "
8807 A	1 1/8"	10½"	13/16"	1 ²⁷ / ₃₂ "
8808	1 1/4"	11″	7/8"	2 ³ / ₃₂ "
8808 A	1 5/16"	11"	7/8"	2 ³ / ₃₂ "
8809	1 ⁷ / ₁₆ "	11½"	1"	2 3/8"
8809 A	1 ¹ / ₂ "	11½"	1"	2 3/8"
8810	1 ⁵ / ₈ "	12"	1 1/16"	2 5/8"
8810 A	1 ¹ / ₁₆ "	12"	1 1/16"	2 5/8"
8811 8811 A 8812 8813	1 1 3/16" 1 3/8" 2 3/16"	12½" 12½" 13" 13"	1 1/8" 1 1/8" 1 1/4" 1 3/8"	2 ²⁹ / ₃₂ " 2 ²⁹ / ₃₂ " 3 ⁵ / ₃₂ " 31 ⁵ / ₃₂ "
8813 A	2 1/4"	13½″	1 3/8"	3 ¹⁵ / ₃₂ "
8814	2 3/8"	14″	1 1/2"	3 ²³ / ₃₂ "
8815	2 ⁹ / ₁₆ "	1 4½"	1 ⁵ / ₈ "	3 ² 9/ ₃₂ "
8815 A	2 ⁵ / ₈ "	1 4½"	1 ⁵ / ₈ "	3 ² 9/ ₃₂ "
8816	2 3/4"	15"	1 ³ / ₄ "	4 ⁵ / ₃₂ "
8816 B	215/16"	16"	1 ⁷ / ₈ "	4 ² 1/ ₃₂ "
8817 A	3"	16½″	2"	4 ¹⁵ / ₁₆ "
8817	3 1/8"	16½″	2"	4 ¹⁵ / ₁₆ "

4-105 4-110	5" 10"	1/2″	1/2"
Na.	Length	Female Square	Male Square

Heavy Duty Box Wrenches



These Heavy Duty Box Wrenches with double hexagon openings are designed for breaking loose or tightening large diameter nuts with a minimum of effort. They will be found especially useful for work on trucks, buses, tractors, steam shovels, industrial machinery, road machinery, etc.

BONNEY

Drop forged of chrome alloy steel, they are carefully heat treated to insure the ultimate strength of the steel, and are heavily plated. All have highly polished heads. A positive locking device holds the wrenches firmly in the interchangeable handle designed to give extra leverage for turning the "toughest" nut.

Straight Type Na.	Dauble Offset Na.	Opening	Head Thickness	Shank Dia.	Use Handle Na.
BS 34 BS 40 BS 44 BS 46 BS 48 BS 52 BS 54 BS 58 BS 60 BS 64 BS 72	BO 34 BO 40 BO 44 BO 46 BO 48 BO 52 BO 58 BO 60 BO 64 BO 72	1 1/16" 1 1/4" 1 3/8" 1 7/16" 1 1/2" 1 5/8" 1 11/16" 1 13/16" 2 1/4"	11/16" 11/16" 11/16" 13/16" 13/16" 1" 1" 1" 1 1/16" 1 1/16" 1 1/16" 1 1/4"	7/8" 7/8" 7/8" 7/8" 7/8" 1" 1" 1" 1" 1"	BH 28 BH 28 BH 28 BH 28 BH 32 BH 32 BH 32 BH 32 BH 32 BH 32 BH 32

Handle Na.	Length	Inside Diameter	Outside Diameter	
BH 28 BH 32	24" 30"	1 ″8 ″	1 ½ " 1 ¼ "	



Box Wrenches and Sets

Double Offset Box Wrenches

60° Angle

The long, smooth, round handles will give plenty of leverage to loosen the toughest nuts. These Chrome-Vanadium alloy steel wrenches have a deep offset to clear obstructions and give plenty of finger room.

No.	Double Hexagon Openings	Length
2804 L 2804 C 2805 L 2807 A	3/8" & 7/16" 7/16" & 1/2" 1/2" & 9/16" 5/6" & 11/16"	8½" 8½" 9" 11"
2807 B 2807 B 2807 2808	1932" & 11/16" 5/8" & 3/4" 3/4" & 7/8"	11" 11" 11½"
2808 B 2809 B 2809 2810	$11/_{16}'' \otimes 25/_{32}''$ $25/_{32}'' \otimes 13/_{16}''$ $7/_{8}'' \otimes 15/_{16}''$ $15/_{16}'' \otimes 1''$	11" 12" 12½" 13½"

No. DO 6 Double Offset Set 3/8" to 1"



This DO 6 Set includes six wrenches, Nos. 2804 L, 2805 L, 2807 A, 2808, 2809 B, 2810, providing openings from 3/8" to 1". Supplied in leatherette roll.

15 Deg. Angle Box Wrenches

Heads are at angles of from 10 degrees to 15 degrees, depending on the length of the wrench. All have double hexagon openings and are chrome-plated with polished heads. Chrome Vanadium Steel.

No.	Double Hexagon Openings	Length
2890	3/8" & 7/16"	75/8"
2891	1/2" & 9/16"	85/8"
2892	5/8" & 11/16"	95/8"
2892 A	5/8" & 3/4"	95/8"
2893 A	3/4" & 25/32"	11"
2893	3/4" & 13/16"	11"
2894 A	13/16" & 7/8"	131/4"
2894	7/8" & 15/16"	131/4"
2895 A	15/ ₁₆ " & 1"	151/2"
2895	1" & 1 1/16"	151/2"
2896	1 1/8" & 1 3/8"	17"
2897	1 1/4" & 1 7/16"	17"





No. 15 Wrench Set contains six wrenches, Nos. 2890, 2891, 2892, 2893, 2894, 2895, with openings from 3% to $1\frac{1}{16}$. Supplied in leatherette roll.



Sets Are Best

2815 2815 B

Combination & Box Type Wrenches & Sets

TU 14 S Combination Box Type Wrenches and Sets



Gray-Bonney Combination Wrenches have two types of openings, both the same size—a box socket for loosening very tight nuts or pulling them tighter, and an open end for fast turning. The box socket end has a 15° angle for hand clearance. The 15° angle open end allows turning a nut with only a 30° handle movement. These wrenches are drop forged from chrome vanadium steel, and are completely polished to a mirror-like finish and chrome plated.

The above illustrated No. TU14S Set contains 14 wrenches from ${}^3{}_8{}''$ to $1{}^1_4{}''$, excluding No. 3129, and is packed in an attractive blue and leatherette roll with transparent plastic pockets.

Combination Wrenches

No.		Openings	Length
1158		1/4"	3″
1159		5/16"	33/4″
3112	1	3/8″	5″
3114		7/16"	53/8"
3116		1/2 "	6"
3118		9/16"	63/4"
3120		5/8"	73/4"
3122		11/16"	85/8″
3124		3/4"	91/2"
3126		13/16"	101/2"
3128		7/8″	101/2"
3129		29/32"	1 31/2"
3130		15/16"	131/2"
3132		1"	1 31/2″
3134		1 1/16"	143/4"
3136		1 1/8"	1 4 3 / 4 "
3140		1 1/4"	161/4"
3142		1 5/16"	161/4"
1176		1 7/16"	21 "
1178		1 1/2"	21″
1180		1 5/8"	26"

Other Combination Wrench Sets

No. TU7 — This set contains the following seven wrenches: 3114, 3116, 3118, 3120, 3122, 3124, 3128. It is supplied in a strong red leatherette roll with transparent plastic pockets.

No. TU9 — Contains nine wrenches: 3112, 3114, 3116, 3118, 3120, 3122, 3124, 3128, 3132. Supplied in a strong red leatherette roll with transparent plastic pockets.

No. TU11 — Contains the following eleven wrenches: $3112,\ 3114,\ 3116,\ 3118,\ 3120,\ 3122,\ 3124,\ 3126,\ 3128,\ 3130,\ 3132.$

Short Type Box Wrenches



This series of 45° Offset Short Box Wrenches are of the finest quality, drop forged from Chrome-Vanadium alloy steel, and buffed to a high polish.

Single Hex.	Openings	Length
476	3/8" x 7/16"	4½"
477	1/2" x 9/16"	5½"
478	5/8" x 1 1/16"	6"

Set No. 470C — The three wrenches above, in clip.

Double Hex.	Openings	Length
276	3/8" x 7/16"	41/2"
277	1/2" x 9/16"	51/4"
278	5/8" x 11/16"	6"
278 A	5/8" x 3/4"	61/8"
279	3/4" x 13/16"	61/4"

Set No. 270LR — Nos. 276, 277, 278, 279 in leatherette roll.

Set No. 273LR — Nos. 276, 277, 278A in leatherette roll.

A Tool For Every Job



Tappet and Special Open End Wrenches

Single Head Wrenches

30° Opening - Short



These wrenches have been designed especially for adjustments to machinery where a short thin wrench is required.

Made of Bonaloy Steel. Chrome plated with polished heads.

Wrench	Openings	Length	Thickness
No.	Milled		of Head
1224 1226 1228 1230 1232 1232 A 1234 1236 1236 S 1236 X 1238 1240	3/4 13/16 7/8 15/16 1 1 1/32 1 1/16 1 1/8 1 5/16 1 5/16 1 3/16 1 1/4 1 9/32	61/4 61/4 61/4 7 7 61/4 7 7 7 7 7	1/4 1/4 1/4 1/4 1/4 1/4 1/3 1/4 1/4
1242 1244 1246 1248 1250 1252	1 5/16 1 3/8 1 7/16 1 1/2 1 9/16 1 5/8	73/4 73/4 73/4 73/4 73/4 73/4	9/32 9/32 9/32 9/32 9/32 9/32 9/32
1256	1 3/4	81/ ₂	5/16
1258	1 1 3/16	81/ ₂	5/16
1260	1 7/8	81/ ₂	5/16
1262	1 1 5/16	81/ ₂	5/16

Milled openings 2", 2- $\frac{1}{16}$ ", 2- $\frac{1}{8}$ ", 2 $\frac{1}{4}$ ", 2 $\frac{3}{8}$ ", 2 $\frac{1}{2}$ ", 2- $\frac{9}{16}$ ", available on special order basis.

Short Type 45° Ends



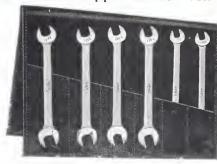
No.	Double Hexagon Openings	Length
2384	3/8" & ⁷ / ₁₆ "	51/8"
2386	1/2" & ⁹ / ₁₆ "	51/2"
2387	9/16" & ⁵ /8"	53/4"
2388	5/8" & 3/4"	81/9"



Long Type Box Wrenches

No.	Double Hexagon Openings	Length	No.	Double Hexagon Openings	Length
2316 2318 2320 2322	1/2" 9/16" 5/8" 1 1/16"	9" 91/2" 10" 11"	2324 2326 2328	3/4″ 1 3/16″ 7/8″	11½" 12" 12¾"

Standard Tappet Wrench Sets



No. 6 T Set consists of 6 Chrome-Vanadium Tappet Wrenches, 2 each Nos. 122 A, 124 A, and 124 B, covering openings $\frac{1}{6}$ " and $\frac{1}{2}$ ", $\frac{9}{16}$ " and $\frac{5}{8}$ ", $\frac{11}{16}$ " and $\frac{3}{4}$ ". In leatherette roll as illustrated.

No. 4 T Set consists of 4 Wrenches, 2 each Nos. 122 and 124, covering sizes 1/2", 9/6", 5/8" and 11/6". In leatherette roll.

Standard Tappet Wrenches

No.	Size Openings	Length	Thickness Heads
122 A 122 B 122 124 A 124 B	7/16" & 1/2" 17/32" & 21/32" 1/2" & 9/16" 9/16" & 5/8" 5/8" & 11/16" 11/16" & 3/4"	91/2" 91/2" 91/2" 91/2" 91/2" 91/2"	5/32" 5/32" 5/32" 5/32" 3/16" 3/16"
426 428	³ / ₄ " & ⁷ / ₈ " ^{1 5} / ₁₆ " & 1"	91/2" 91/2"	7/32" 7/32"

Right Angle Wrenches



Openings in the most necessary sizes for wrenches of this type. Drop forged of alloy steel and chrome plated with polished heads. These right angle open end wrenches are ideal for working in close quarters.

No.	Openings	Length	Head Thickness
2723	3/8" & 7/16"	41/4"	7/32"
2725 B	1/2" & 9/16"	51/2"	15/64"
2729 RA	5/8" & 3/4"	71/2"	5/16"
2732 A	3/4" & 1"	9"	3/8"

No. 2509 Wrench





Electrical and Miniature Wrenches and Sets

No. 16 LR Ignition Wrench Set



No. 17 LR Ignition Wrench Set



No. N 20 R Zenel Miniature Wrench Set



No. N 80 R Extra Small Box Wrench Set



IGNITION WRENCHES

Gray-Bonney Electrical Wrenches have a different size opening in each end with head on one end at 15° angle and the other end at 60° angle. They are drop forged of Chrome Vanadium Steel with accurately milled openings, heat treated their entire length and fully chrome plated with polished heads.

They are exceptionally useful for making adjustments on accessories and electrical apparatus where parts are small and space in which to work is limited.

NI-	Size Openings			Tivi
No.	15° End	60° End	Length	Thickness of Head
E 14 E 16 E 18 E 20 E 22 E 24 E 26 E 28 E 30	13/64" 15/64" 7/32" 1/4" 9/32" 5/16" 11/32" 3/8" 7/16"	15/64" 13/64" 1/4" 7/32" 5/16" 9/32" 3/86" 11/32"	3" 3" 3" 31\2" 31\2" 4" 4" 41\2"	7/64" 7/64" 7/64" 7/64" 7/64" 1/8" 1/8" 9/64" 9/64" 5/32"

No. 16 LR Ignition Wrench Set

 $No.\ 16$ set illustrated in left hand column supplied in leatherette roll, contains the nine wrenches listed in above table.

No. 17 LR Ignition Wrench Set

 $No.\ 17$ set illustrated in left hand column supplied in leatherette roll, contains the $No.\ 16$ set above plus $No.\ 17$ Miniature Plier and the small 001 Screw Driver.

Zenel Miniature Wrenches

These Open End Miniature Wrenches are ideal for adjustments on generators, radios, distributors, air cleaners, electrical parts and work where parts are small and space in which to work is limited.

They are drop forged of Bonaloy Steel, given a careful heat treatment and heavily chrome plated with polished heads. A different size opening is milled in each end and heads are angled at 15° for efficiency. Handles are thin and concave to keep down weight.

No.	Size Openings	Length	Thickness of Head
H 10	3/16'' & 7/32'' $1/4'' & 9/32''$ $5/16'' & 11/32''$ $3/8'' & 7/16''$ $13/32'' & 15/32''$	2½"	7/64"
H 12		3"	5/32"
H 14		33/4"	3/16"
H 16		4½"	7/32"
H 18		41/8"	7/32"

No. N 20 R set -5 pieces - H 10, H 12, H 14, H 16, H 18, in leatherette roll as illustrated.

Extra Small Box Wrenches

Gray-Bonney Extra Small Box Wrenches are ideal for generator, carburetor, starter, electrical and ignition work where parts are small and space in which to work is limited. They are drop forged of alloy steel, heat treated and chrome plated with polished heads.

No.	Size Openings	Length
E 40 E 42 E 44 E 46	$^{3}/_{16}{''} \otimes ^{13}/_{64}{''}$ Hexagon $^{7}/_{32}{''} \otimes ^{15}/_{64}{''}$ Hexagon $^{1/}_{4}{''} \otimes ^{9}/_{32}{''}$ Double Hexagon $^{5}/_{16}{''} \otimes ^{11}/_{32}{''}$ Double Hexagon	27/8" 31/8" 33/8" 33/4"

No. N 80 R set — 4 pieces — in leatherette roll as illustrated contains one each of the listed sizes.

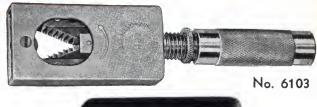


Thread Restorers

Buckingham Thread Restorers fit any left or right-hand standard pipe or machine thread within limits specified (SAE or ASME). The number of threads per inch, right or left-handed, or types U.S.S., Standard, A.S.M.E., threads makes no difference.

To operate a Buckingham Thread Restorer, simply slip the tool over the thread fastener, tighten the jaws into the threads, then turn until the threader passes through the damaged portion and comes off end of fastener. It's not necessary to screw down tight — merely adjust the teeth until they are snug, then turn in proper direction, indicated by arrow. This prevents excessive wear and replacement of parts before they have served a normal life.

Buckingham's self-compensating Restorer Blades slide easily over keyways and milled flats on threaded parts. When used on studs or bolts with cotterpin holes, holes should be plugged with wood to avoid breaking teeth. Buckingham Thread Restorers are valuable tools for shops, garages, farmers, plumbers, construction outfits, maintenance men and mechanics.





No.	Weight	S	ize	Swing	Working Distance
		Min.	Max.		from Shoulders
6103	1 lb.	1/4"	1 "	7"	1/2"
6203	11/4 lb.	1/4"	1"	23/4"	1/2"
6104	21/2 lb.	1 "	29/16"	10"	1/2"
6304	21/ ₂ lb.	1 "	2"	10"	5/16"
6106†	7 lb.	2"	4"	9″	5/16"
6204	31/ ₄ lb.	1 "	29/16"	45/8"-53/8"	5/16"
6306	7 lb.	1"	3″	9″	5/16"
6207	81/ ₄ lb.	4"	6"	8″	5/16"

† Two types of blades are available for No. 6106 only one set for threads as coarse as 6 to the inch or coarser, and the other for all finer threads. Blades for fine threads are furnished unless otherwise specified. Blades are easily interchangeable.



Nos. 6106, 6306, 6204, 6207

No. 6104

No. 6304



Furnished in Sets only, these Thread Restorers are fast cutting and do a quick job in restoring damaged threads. For use with standard design wrenches or sockets. Ideal for use in limited space. Will not harm good threads but designed to remove only the damaged portion.

For Greater Efficiency

INTERNAL AND EXTERNAL THREAD RESTORER

These file type Thread Restorers save time and trouble when you have to contend with damaged threads. A few strokes across battered threads produce a true new thread - nut will then go on easily. Add a pair to your service kit.

No. TR 1 — has 8 thread sizes — 11, 12, 13, 14, 16, 18, 20 and 24 threads to the inch.

No. TR 2 — has 8 thread sizes — 9, 10, 15, 16, 20, 26, 28 and 32 threads to the inch.

FOR EXTERNAL PIPE THREADS

No. 3-NU for 8 and 10 threads No. 4-NU for 8 and $11\frac{1}{2}$ threads No. 5-NU for 10 and 14 threads (Used on pipe of any diameter)

FOR INTERNAL PIPE THREADS

OR INTERNAL FIFE
No. 6-NU for 8 and 10 threads
No. 7-NU for 8 and 11½ threads
threads
10 Number 10 and 14 threads

No. 8-NU for 10 and 14 threads (Work on all pipe and fittings 3/8" and larger)



New Streamlined Wrenches

A New Design—Streamlined, Slim, Trim, Light in Weight and Well Balanced

Handles are rounded and smooth. Narrow heads, without sacrifice of strength, permit getting into tight places. Forged from Canadian made CHROME VANADIUM steel. Accurately machined, highly polished heads and finished in lustrous triple chrome plate.



Wrench No.	Openings	Length	Head Thicknes
1019	3/16 & 1/4	23/4	7/64
E810	1/4 & 5/16	3	9/64
E1012 E1013 E1014 E1214	5/16 & 3/8 5/16 & 13/32 5/16 & 7/16 3/8 & 7/16	5 5 5 5	7/ ₃₂ 7/ ₃₂ 7/ ₃₂ 7/ ₃₂ 7/ ₃₂
E1216 E1319 E1416 E1418 E1618 E1619	3/8 & 1/2 13/32 & 19/32 7/16 & 1/2 7/16 & 9/16 1/2 & 9/16 1/2 & 19/32	61/4 61/4 61/4 61/4 61/4	1/4 1/4 1/4 1/4 1/4 1/4
E1620 E1820 E1822 E1922 E2022	1/2 & 5/8 9/16 & 5/8 9/16 & 11/16 19/32 & 11/16 5/8 & 11/16	7 7 7 7 7	9/32 9/32 9/32 9/32 9/32 9/32
E2024 E2025 E2026 E2224 E2225	5/8 & 3/4 5/8 & 25/32 5/8 & 13/16 11/16 & 3/4 11/16 & 25/32	81/ ₂ 81/ ₂ 81/ ₂ 81/ ₂ 81/ ₂	5/16 5/16 5/16 5/16 5/16
E2228 E2426 E2428 E2526 E2528 E2628	$\begin{array}{c} 11/6 & 8 & \frac{7}{8} \\ 3/4 & 8 & 13/16 \\ 3/4 & 8 & \frac{7}{8} \\ 25/32 & 8 & 13/16 \\ 25/32 & 8 & \frac{7}{8} \\ 13/16 & 8 & \frac{7}{8} \end{array}$	93/ ₄ 93/ ₄ 93/ ₄ 93/ ₄ 93/ ₄ 93/ ₄	$\begin{array}{c} 11/_{32} \\ 11/_{32} \\ 11/_{32} \\ 11/_{32} \\ 11/_{32} \\ 11/_{32} \\ 11/_{32} \\ 11/_{32} \end{array}$
E2632 E2830 E2832 E2834 E3032 E3034 E3134	13/16 & 1 78 & 15/16 78 & 15/16 78 & 11/16 15/16 & 1 15/16 & 11/16 31/32 & 11/16	113/8 113/8 113/8 113/8 113/8 113/8 113/8	$\begin{array}{c} 13/_{32} \\ 13/_{32} \\ 13/_{32} \\ 13/_{32} \\ 13/_{32} \\ 13/_{32} \\ 13/_{32} \\ 13/_{32} \end{array}$
E3236 E3436	1 & 1½ 1½6 & 1½	117/ ₈ 117/ ₈	27/64 27/64
E3240 E3440 E3640 E3642 E3842	1 & 11/4 11/6 & 11/4 11/8 & 11/4 11/8 & 15/16 13/16 & 15/16	12½ 12½ 12½ 12½ 12½ 12½	2 9/6 4 2 9/6 4 2 9/6 4 2 9/6 4 2 9/6 4
E4042 E4044 E4046	1 ¹ / ₄ & 1 ⁵ / ₁₆ 1 ¹ / ₄ & 1 ³ / ₈ 1 ¹ / ₄ & 1 ⁷ / ₁₆	1 4½ 1 4½ 1 4½	$\begin{array}{c} 17/_{32} \\ 17/_{32} \\ 17/_{32} \end{array}$
1738 1039B 1739 1739A 1039C 1739B	1½ & 13/8 1½ & 15/16 1¼ & 13/8 1¼ & 1½ 1½ & 1½ 13/8 & 1½	14 14 14 14 14 14	1/2 1/2 1/2 1/2 1/2 1/2 1/2
1041 1041B	1 ⁷ / ₁₆ & 1 ⁵ / ₈ 1 ¹ / ₂ & 1 ⁵ / ₈	1 5½ 1 5½	9/16 9/16

Streamlined OPEN END WRENCH SETS

No. OE 6 LR Engineers' Wrench Set

No. OE 6 LR Engineers' Set contains twelve different openings in sizes from 3/8" to 1". Consists of one each of the following wrenches, supplied in leatherette roll.

No. OE 6 CB Same wrenches, supplied in cardboard box.

No.	Openings	No.	Openings
E 1214	3/8 & 7/16	E 2024	5/8 & 3/4
E 1618	1/2 & 9/16	E 2628	13/16 & 7/8
E 1922	19/32 & 11/16	E 3032	15/16 & 1



No. OE 6 LR Engineers' Wrench Set

No. OE 8 LR Automotive Wrench Set

No. OE 8 LR Automotive Set contains sixteen different openings in sizes from $\frac{1}{4}$ " to $1\frac{1}{4}$ ". Consists of one each of the following wrenches, supplied in leatherette roll.

No. OE 8 CB Same wrenches, supplied in cardboard box.

No.	Openings	No.	Openings
E 810	1/4 & 5/16	E 2024	5/8 & 3/4
E 1214	3/8 & 7/16	E 2628	13/16 & 7/8
E 1618	1/2 & 9/16	E 3032	15/16 & 1
E 1922	19/32 & 11/16	E 3440	11/16 & 11/4



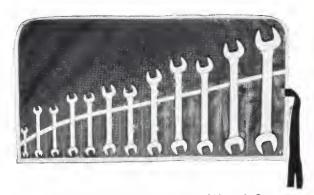
No. OE 8 LR Automotive Wrench Set

No. OE 12 LR Automotive Wrench Set

No. OE 12 LR Automotive Set contains fifteen different openings in sizes from $\frac{1}{4}$ " to $1\frac{1}{4}$ ". Consists of one each of the following wrenches, supplied in leatherette roll.

No. OE 12 CB Same wrenches, supplied in cardboard box.

No.	Openings	No.	Openings
E 810	1/4 & 5/16	E 2022	5/8 & 11/16
E 1012	5/16 & 3/8	E 2024	5/8 & 3/4
E 1214	3/8 & 7/16	E 2428	3/4 & 7/8
E 1418	7/16 & 9/16	E 2628	13/16 & 7/8
E 1618	1/2 & 9/16	E 3032	15/16 & 1
E 1820	9/16 & 5/8	E 3440	11/16 & 11/4



No. OE 12 LR Automotive Wrench Set



Sets Are Best

Adjustable, Starter and Manifold Wrenches

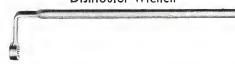
Dreadnaught Adjustable Wrenches



These Adjustable Wrenches are drop forged from special analysis tool steel. Fully tempered and heat treated, with polished heads and nickel plated.

No.	Size	Max. Opening	Std. Box Quantity	Weight Box of 6
DAW 6 DAW 8 DAW 10 DAW 12	6" 8" 10" 12"	3/4" 15/16" 11/8" 15/16"	6 6 6	2½ lbs. 4 " 6 " 11 "

No. 6511 Overhead Valve Engine Distributor Wrench



No. 6511 Overhead Valve Engine Distributor Wrench for 1954 Fords, Mercurys and Lincolns 1/2" 12 point. It reaches down between the distributor and the firewall to loosen or tighten locking cap screw which clamps distributor in position. Should be used to time these engines.

NEW DISTRIBUTOR WRENCHES

For Late Model Cars

In servicing the popular 1956 cars you'll find the wrenches below are properly designed to reach those "hard-to-get-at" distributor adjusting nuts.

No. 6508— 9/16" Opening

This distributor wrench has the proper bends and is offset to quickly service the 1956 Chevrolet, Pontiac. Oldsmobile and Buick.

No. 6509 — 1/2" Opening

It's easy to reach the distributor adjusting nut on the 1956 Mercury, Cadillac, Dodge, Chrysler, Lincoln, Plymouth, Desoto and Packard with this wrench.

No. 6510 — 1/2" Opening

This wrench is designed with the proper bend to service the 1956 Ford.

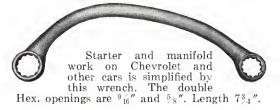
Gray-Bonney Alloy Adjustable Wrenches



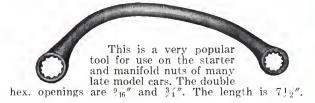
The Gray-Bonney lightweight Adjustable Wrench is forged from Chrome-Vanadium alloy steel. It is thinner and lighter, yet much stronger than the standard pattern.

No.	Size	Max. Opening	No.	Size	Max. Opening
BW 4	4"	1/2"	BW 12	12"	1 5/16"
BW 6	6"	3/4"	AC 115	15"	111/16"
BW 8	8"	1 5/16"	AC 118	18"	2 1/16"
BW 10	10"	1 1/8"	AC 124	24"	2 7/16"

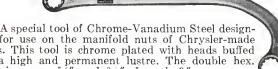
No. 2319 Starter and Manifold Wrench



No. 2884 Starter and Manifold Wrench



No. 2883 Manifold Wrench for Chrysler



ed for use on the manifold nuts of Chrysler-made cars. This tool is chrome plated with heads buffed to a high and permanent lustre. The double hex. openings are $\frac{5}{8}$ " and $\frac{9}{16}$ ". Length 9".



Miscellaneous Tools

Vise Grip Pliers



This type tool is actually an adjustable end wrench, super plier, vise, clamp, locking wrench, pipe wrench, toggle press—all in one. Holds parts for drilling, welding, etc. Never slips and ideal for crimping, bending, forming or twisting. Built to lock to the job with hands removed. Made of special alloy steel and heat treated for utmost toughness.

Standard Type as Illustrated

VG 7 7" long — Opens up to 11/8" VG 10 10" long — Opens up to 11/4"

Thin Nose Type with Side Cutter

7 W 7" long — Opens up to 1\%" 10 W 10" long — Opens up to 1\%"

No. 9 Vise-Grip Welding Clamp



Now, welding is a quick, easy job! Place the jaws over the split to be welded . . . close the toggle-lever . . . this LOCKS the jaws to the work with a solid grip. The edges to be welded are brought into alignment . . . and HELD securely . . freeing both hands for handling the welding equipment.

End-screw provides quick jaw-adjustment up to 15/8", making this clamp ideal for all kinds of welding, soldering and riveting tin work, sheet metal work, etc., and for holding steel rods, bars, pipes, etc. Jaw thickness 23/4". Length 9".

Pipe Wrenches Straight Pattern



These Pipe Wrenches have long been famous for their remarkable durability under hard usage. They are drop forged from specially selected steel and carefully heat treated. The unbreakable housing and free-moving nut are features that will be appreciated by all good mechanics.

No.	Size	Grips Pipe
NSP 6 NSP 8 NSP 10 NSP 14 NSP 18 NSP 24 NSP 36 NSP 48	6" 8" 10" 14" 18" 24" 36"	1/8" to 3/4" 1/8" to 1" 1/8" to 11/2" 1/4" to 2" 1/4" to 21/2" 1/4" to 3" 1/4" to 41/2"

Allen Head Screw Wrenches

These wrenches are practically indispensable in modern shops. All late model motors are using hollow head cap screws and set screws on which these wrenches must be used.

No.	Hex. Across Flats	No.	Hex. Across Flats
W 1 W 2 W 2½ W 3 W 4 W 5 W 6 W 7	.050 1/16" 5/64" 3/32" 1/8" 5/32" 7/32"	W 8 W 10 W 12 W 16 W 18 W 20 W 24	1/4" 5/16" 3/8" 1/2" 9/16" 5/8" 3/4"

 $W\ 11\ LR$ Set of 11 Head Screw Wrenches $W\ 1$ to $W\ 12$ inclusive in leatherette roll.

W 15 LR Set contains one each of Series W 1 to W 24 in leatherette roll.



"LonGriP" Screw Extractors

Ridgid "LonGriP" Extractors are positive in operation and easy to use. Simply drill the screw to be removed with the correct size drill (as shown below), deep enough so that the extractor will grip, insert the corresponding extractor, and turn.

Set No. RE 3 — Extractors Nos. 3, 4 and 5.

Set No. RE 5 — Extractors Nos. 1, 2, 3, 4 and 5.

No.	Fits Screw	Use Drill	O.D.	Length	Depth
SE 1 SE 2 SE 3 SE 4 SE 5	1/4" 5/16" 3/8" 7/16" 1/2"-9/16"	1/8" 3/16" 1/4" 5/16" 11/32"	.139 .205 .272 .338 .374	2 ⁵ / ₁₆ " 2 ³ / ₄ " 3 ¹ / ₁₆ " 3 ⁵ / ₁₆ " 3 ³ / ₄ "	1" 1" 1" 1"

No. 56 Repairman's Taper Reamer



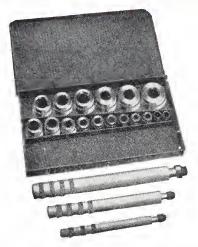
Very useful for removing burrs, enlarging and aligning holes in sheet metal, aluminum, etc., also handy for starting taps. A necessity for automobile mechanics, machinists, radio and television servicemen. Sufficiently oversize so they may be resharpened and still maintain full range. Constructed with round shanks making them adaptable for use with an electric drill by removing T-handle. The No. 56 Reamer is mounted on a display card and packed 12 to a box.



For General Repairs

Bushing Drivers and Expansion Reamers

Bushing Driver Set No. BU 40



This Bushing Driver Set is designed to drive all passenger car bushings and many truck and tractor bushings.

These tools are made of alloy steel carefully hardened and tempered to give the best of service.

Guaranteed against defects in workmanship and materials.

Packed in a metal box 7 1/8" long; 4 1/8" wide; 1" high.

Set includes

	Bushing I.D.	Drive O.D.	Fits Handle No.
40-1 Driver	13/32"	7/16" 1/2" 9/16"	42-1, 42-2
40-2 Driver	7/16"	1/2"	42-1, 42-2
40-3 Driver	1/2"	9/16"	42-1, 42-2
40-4 Driver	1/2"	5/8" 5/8"	42-1, 42-2
40-5 Driver	9/16"	5/8"	42-1, 42-2
40-6 Driver	9/16"	11/16"	42-1, 42-2
40-7 Driver	\[\begin{pmatrix} 3.9/64'' \\ 5/6''' \end{pmatrix}	43/64"	42-1, 42-2
40-8 Driver	5/6"	11/16" \\ 3/4" \\ 12/"	42-1, 42-2
40-9 Driver	11/16"	13/16"	42-1, 42-2
41-1 Driver	\[\begin{pmatrix} 47/64'' \\ 3/4'' \end{pmatrix}	55/64"	•
41-1 Driver		1/0"	42-3
41-2 Driver	13/16"	15/16"	42-3
41-3 Driver	\begin{cases} 55/64" \\ 7/8" \\ 15/16" \\ 1" \end{cases}	1"	42-3
41-4 Driver	15/16"		42-3
41-5 Driver	1″10	1 ¹ / ₁₆ " 1 ¹ / ₈ "	42-3
41-6 Driver	11/16"	13/16"	42-3
41-7 Driver	11/9"	11/4"	42-3
41-8 Driver	1 ½ ″ 1 ½ ″	13/8"	42-3
42-1 Handle	7/16" D	ia. x 5″Long	
42-2 Handle	5/8" Dic	a. x 6" Long	
42-3 Handle	3/4" Die	a. x 73/8" Long	
43-1 Nut	Fits 42-	1 & 42-2	
43-2 Nut	Fits 42-		
40-7 will driv	e Chevrolet Six	Water Pump Bus	shing
41-1 will driv	e Chevrolet Six	King Bolt Bushir	ıq.

40-7 will drive Chevrolet Six Water Pump Bushing 41-1 will drive Chevrolet Six King Bolt Bushing. 41-3 will drive Chevrolet Six King Bolt Bushing. (Knee action car.)

Expansion Type Reamers and Pilots



Individual Reamer Specifications

		Length	Overall	N (
No.	Size	Reamer	Blades	No. of Blades
8765432ABCDEFGHLJKLMNO	$\begin{array}{cccccccccccccccccccccccccccccccccccc$	3 1/9" 33/4" 4"/4"/4"/4"/5"/ 53/4"/53/4"/ 53/4"/61/4"/63/4"/73/4"/81/4"/81/4"/81/4"/11"/11"/11"/11"/11"/11"/11"/11"/11"	15/8" 15/8" 15/8" 15/8" 17/8" 17/8" 17/8" 21/4" 21/4" 21/4" 31/2" 31/2" 31/2" 4" 4" 4" 4" 4" 55 ³ /4"	4 4 4 4 4 6 6 6 6 7 7 7 7 7 7 7 7 7 7 7

NOTE—When ordering pilots only, simply specify the reamer size. Shanks used for reamers 8A to 2A.

Improved Design - 50% Faster

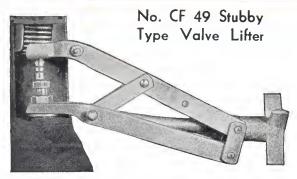
The improved design of these expansion type reamers is a very definite improvement over the old type. The staggered or unevenly spaced blades set at the correct angle, together with the special retaining collars, eliminates chatter and doubles the life of the reamer. They are constructed so that pilots may be quickly and easily attached, thus doubling the utility of the reamer. The pilots may be purchased separately and will fit all Critchley type reamers.



Set No. LO3 (with Pilots Attached)

No. LO 3 Set contains the same reamers as LO 1 Set, but with pilots attached.

Valve Tools



The little stubby has many outstanding features to make it the most popular universal valve lifter on the market to-day. It will service any "L" Head motor having the cylinders in one line and straight stemmed valves. It is so small that it gets in all the tight corners with ease. It has no catches to wear and slip; no pinching of fingers, etc. Not necessary to remove manifolds when you use a Gray-Bonney stubby.



No. CF 4 Valve Spring Compressor Small Series

Services all Chevrolet and many low horse-power motors including some of British make. Also well adapted to many "L" head motors when manifolds are removed. Heavy bar-steel with adjustable jaws, oil tempered. Screw adjustment for plunger depth. Safety over-center lock allows both hands free when spring is raised. Throat $4\frac{3}{4}$ " x $6\frac{1}{4}$ ".

No. CF 2 Split Lock Replacer



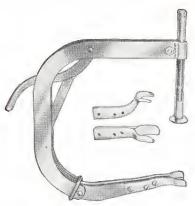
The No. CF 2 is the ideal tool for replacing all types of split keys on Chrysler, Dodge, DeSoto, Plymouth, Studebaker, Oldsmobile and other late model motors. The sliding base prevents the keys from dropping into the motor. Simple to load; easy to operate; much safer than grease.

No. FT 57 Universal Valve Lifter For Ford V8 Engines

A Ford Valve Lifter especially designed to fit all models. The double end feature is a definite improvement over the old type and eliminates the necessity of buying two tools. Drop forged from alloy steel and 27" long.

• Not Guaranteed.

No. CF 11 Valve Lifter Universal "C" Clamp Type



Height $10 \frac{1}{4}''$; Width $9 \frac{1}{2}''$; Handles $1 \frac{1}{8}''$ to $1 \frac{3}{4}''$ spring.

Equipped with CF 21 Straight Jaws. CF 22 Offset Jaws are included in package.

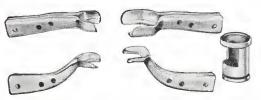
Recommended for all Valve-in-Head Automotive Motors and L-Head Motors which allow working room for the tool. Truly a one-man tool. Easy control. Designed for use with Split Lock Replacer CF 2 for easy and sure handling of Locks without a fumble.

No. CF 16 Valve Lifter

Same as CF 11, but larger.

Height $10\frac{1}{2}$ "; Width 12". Takes 1" to $2\frac{1}{2}$ " dia. springs. Equipped with CF 21, CF 22 B, and CF 23 jaws. Especially designed for trucks, buses, tractors, heavy duty motors, also for marine and diesel engines.

Extra Jaws and Adapter for CF 11



CF 21 Straight Jaws — $1\frac{1}{8}$ " to $1\frac{3}{4}$ " capacity. Designed to work with CF 2 Lock Replacer.

CF 22 Offset Jaws $1\frac{5}{8}$ " to $1\frac{3}{4}$ " capacity. Designed to work with CF 2 where Tappet Chamber opening is limited.

CF 23 Large Straight Jaws — $1\frac{5}{8}$ " to $2\frac{3}{4}$ " capacity. Designed for use on Heavy Duty Equipment. Contains large spring openings.

CF 26 Special Adapter — Designed for Cadillac Cars, and Minneapolis-Moline Tractors. Used with CF 11, equipped with CF 21 Straight Jaws and CF 2 for replacement of the Valve Locks.



The Finest Name in Tools

Piston and Special Tools

Piston Ring Compressors



These improved ring compressors are a definite improvement over anything previ-ously offered. The self locking pawl will hold the compression band at any point, and in addition a double tension band is provided. This band of high grade spring steel will reduce breakage to a minimum, and will eliminate flare out at the

cylinder. These tools are made in four sizes, as follows:

No. RC 1 for cars $2\frac{1}{2}$ " to 5" — Non-locking.

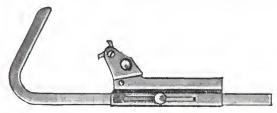
No. RC 2 for cars $2\frac{1}{8}$ " to 5" — Self-locking.

No. RC 3 for trucks and Diesel engines with range of 31/2" to 7".

No. RC 4 same as RC 3 but 61/2" in height with four tension bands.

No. RC 5 midget ring compressor for British and other foreign cars, also ideal for small gas engines capacity 11/2"

Ring Groove Cleaners Nos. 223 and 564



Handy and practical tool, which should be in every garage. The cutters can be instantly adjusted to the desired size and will handle pistons from the smallest to 6" O.D. Where a groove has to be deepened for the installation of inner rings this tool is ideal.

No. 223 — Cutter sizes $\frac{3}{2}$ "; $\frac{1}{8}$ "; $\frac{5}{2}$ "; $\frac{3}{16}$ ".

No. 564 — Cutter sizes, 2 of $\frac{5}{64}$ ", and one each $\frac{5}{32}$ " and 3 16 "·

Parts Not Interchangeable.

Shop Knife



For cutting shims, gaskets, packing, top and upholstery materials, this Knife is unsurpassed. Five razor edge blades fit inside the handle, and a new one can be inserted in an instant.

No. 199 Die Cast Aluminum Handle, Complete with Blades.

No. 199 C Extra Blades are available for these Knives in packages of five.

Universal Cylinder Ridge Reamer No. LO 173



This ridge reamer removes the unworn ridge from the cylinders of all cars with bores from 2-916" to 47/8". The supporting lugs are mounted on the blades and expand with them. This eliminates the necessity of removing studs. For cars with recessed heads the lugs are replaced by small plates and the tool rests on the top of the piston while reaming.

No. LO 173 Set, as illustrated, contains one set of three blades with lugs to ream $2^{-9/6}$ " to $3\frac{3}{4}$ ", one set of three blades with lugs to ream $3\frac{3}{4}$ " to $4\frac{7}{8}$ ", one set of three plates and one operating knob, in metal box.

No. 839 Carbon Scraper



Made from spring steel wire to assure long life and flexibility. Permits scraping uneven contours on cylinder head blocks.

Clutch Alignment Set No. CA 41

This is a complete set that will handle the clutches of nearly all cars. The assortment of six pilots included in set results in one tool that will give quick, accurate clutch alignment. Sup-



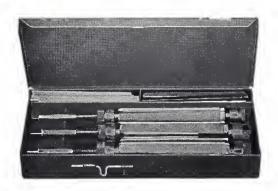
plied in a metal box 10^{1} ₄" x 1^{3} ₄" x 1^{3} ₄". Net weight approximately 5 lbs.



Miscellaneous Tools

No. LO 200 Honing Set

For Piston Pins and King Bolt Bushings



No. LO 200 Complete set as illustrated, consisting of 3 Hones with coarse abrasives mounted, 9 coarse refills (3 sets), one set of shims (3), and one set of burnishers (3), range $\frac{3}{4}$ " to 1.115". Each tool has $\frac{1}{8}$ " expansion, $\frac{1}{16}$ " with the blades resting solid in the grooves and $\frac{1}{16}$ " more with a set of shims under the blades.

No. LO 201 — Coarse abrasives (1 dozen).

No. LO 201 F — Fine abrasives (1 dozen).

No. LO 202 -- Set of three burnishers.

No. LO 203 — Set of three shims.

Magnetic Pick-Up Tools

		18
No.	Length	
K 1	9"	
K 2 K 3 (Flexible)	27" extended 18"	

The K 2 has a telescope type extension handle. These extremely useful tools have a powerful magnet in the hinged end. They are designed for extracting metal objects from tight places and work equally well on screws, washers, nuts, bolts, taper pins, valve pins, etc.



K 906 Pocket Clip Type, with Alnico Magnet, picks up 3/4 lb. or more.

Screw Starters

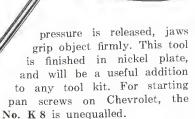


The time-saving answer to exasperating fumbling with short screws in tight places. Starts or removes all size slot type screws in difficult, inaccessible places with no interfering claws. Grips the screw inside the screw slot with a 15 pound pull . . . Releases automatically and resets as screw is tightened.

Regular Aluminum		Nylon No	n-Conductor
No.	Length	No.	Length
125 127 129 215 224	2½" 5" 9" 15" 24"		21/2" 6" 9" engths upon

Holding Tools

For starting screws, inserting and removing small washers, pins and similar objects, this tool is invaluable. The two spring steel fingers are forced open by pressure on the plunger. When



No.	Reach	Length
K 4	3″	53/4"
Ř6	6"	83/4"
K 8	10"	123/4"
K 9	Fully Flexible	18"

NV-10 Nozzle Valve Tool



A new tool for releasing stuck pintles in Bosch Diesel Injector Systems. Place nozzle assembly in equipment sleeve nut and screw tightly on tubular end of tool, then strike ball end on anvil or other solid object. Action is same as knock-off wheel puller. Head is drop forged and fully heat treated. This is a real time and money saver for mechanics who service Bosch Injectors.

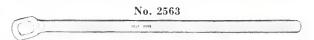


Brake Tools

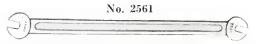
Special Tools for Late Model Cars



Flare Nut Wrench, used for removing and installing hydraulic connections at master and wheel cylinders on most passenger cars and trucks. Size $\frac{3}{8}$ " x $\frac{1}{16}$ ".



Brake Anchor Wrench, specifically designed for adjusting the brake anchors on Chrysler, Dodge, De Soto and Plymouth passenger cars. Length 14" long.



Open End 15° Angle Wrench, designed to fit the eccentric adjusters for the front secondary shoes of 1955 Lincolns, Mercurys and Fords. Size 3 /₆" x 1 /₄".

Nos. 2566 and 2566 A Brake Tools



For making brake adjustments on cars equipped with Bendix brakes. Forged from alloy steel.

No. 2566 has ½" blades, is 7½" long.

No. 2566 A has 1/2" blades with one straight end, in 8" long.

No. 2357 D Ford Brake Wrench



For making adjustments on brakes on Ford cars and trucks. Has double square openings in $\frac{7}{6}$ " and $\frac{1}{2}$ " sizes. Drop-forged of alloy steel and chrome plated. Length 10^3 4".

No. 2612 and 2618 Brake Tools For Removing Brake Line Flare Nuts



Slotted box wrenches for use when removing or installing brake line flare nuts. Drop-forged of alloy steel and chrome plated.

No. 2612 has ${}^3\xi''$ and ${}^1\!\!\!/_2''$ openings required for servicing Ford, Mercury, Monarch and Lincoln.

No. 2618 has openings of $7_{16}{''}$ and $9_{16}{''}$ for use on most other hydraulic brake systems.

No. LO 925 Hydraulic Brake Cylinder Hone

Simple but sturdy construction makes it easy and inexpensive to operate and assures long, satisfactory service.

Each of the two small bodies has one set of three blade slots. The one body has shallow slots and the other has slots 1/2" deeper. One set of blades expands 1/2 of an inch in each set of slots or, moving them from one set of slots to another gives 1/2 of an inch expansion; using the three sets of blades in this manner gives 1/2 of an inch expansion in each of the small bodies, and 1/2 of an inch expansion in the medium and large bodies so that the set illustrated with the four bodies has a range of from 1/2 which covers most pleasure cars and trucks.



No. LO 925 — Range ¾" to 1½", contains four bodies, three sets of three blades (small, medium and large), with abrasives mounted, eighteen extra abrasives (nine coarse and nine fine). Special 1" cup screw to be used on medium size body when honing step bore cylinders and flexible driving shaft adaptable to ½" or ½" electric drill, put up in neat metal box.

Individual parts for L 0925 set:

LO 899 C — Coarse hone abrasives (1 dozen).

LO 899 F — Fine hone abrasives (1 dozen).

LO 920 — Flexible driving shaft.

No. 531 Brake Spring Compressor



Place tapered end of tool on steel cup, then place index finger of other hand on head of pin located on rear of back-up plate. Push in on tool until arrow head of pin is uncovered. Make one quarter turn — release pressure and the cup comes off the spring. Fits all regular and flat cups.

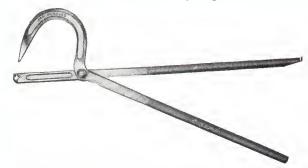
No. 2629 Brake Wrench

A single head box wrench with Double Hex. Opening $1\frac{1}{6}$ for Chrysler cars.



Pliers

No. 2680 Brake Spring Plier



An unusually efficient brake spring plier designed especially for the removal and replacement of internal brake springs on all types and sizes of trucks, and many passenger cars. Size 13".

No. 525 Brake Spring Plier



An extra slim, light brake plier designed for use on all passenger cars and light trucks. Size $13\,''$

Not guaranteed.

No. 530 "C" Washer Brake Plier



This special tool is for removing, installing and crimping hydraulic brake "C" lock washers. The most stubborn "C" lock washer can be easily removed with this tool. Size $7\frac{1}{4}$ ".

No. B 21 Lock Ring Plier



Designed especially to spread the snap lock rings and horse shoe type of brake key in order to remove them from brakes, transmissions, pedal, clutch and fan pulley shafts when removing them from assembly. Drop forged of chrome alloy steel. Outside of jaws are toothed to prevent any possibility of slipping. Plier will spread any lock ring washer up to 1½" diameter. Size 8".

• Not guaranteed.

For Specialized Services

Combination Plier



Sturdily built, forged, heat treated and plated Slip Joint Bolted Combination Pliers in four lengths.

No. B 5 — 5"

No. B 8 — 8"

No. B 6 — 6"

No. B 10 — 10"

No. B 310 — 10" Full Finish Combination Plier



A high grade Combination Slip Joint Plier with flat type cutter. Full polish and chrome plate.

No. B 28 Heavy Duty Slip Joint Plier



Here is a good alloy steel long service Slip Joint Plier with notch type cutter. All mechanics should own a pair of these long heavy duty pliers. Black oxidized rust resistant finish with polished head. Size 10".

No. B 41 -6''Thin Bent Nose Plier 30° Angle Slip Joint



Finished with full polish and chrome plate.

No. B 55 - 5'' No. B 56 - 6''Thin Straight Nose Slip Joint Plier



Specially adapted for work of a fine nature. The thin nose will reach and grip objects where the ordinary plier will not. The teeth in the jaws are sharp and strong and can give a good grip. Full finish and chrome plate.

Automotive Pliers

No. B 30 - 7" Duck Bill Wiring Plier



Square gripping jaws for work in confined quarters. The long thin jaws will reach into places where ordinary pliers will not go. Polished head and gun metal handles.

No. B 47 Duck Bill Pliers



This is a very practical Plier for use when working on equipment where little operating space is available. The long leverage grips provide for powerful leverage. Ideal for use when working on carburetors, ignition or similar units. Black oxidized rust resistant finish with polished head. Size 8".

No. LS 26 — 6" Thin Nose Slip Joint Side Cutting Plier



This is the regular Thin Nose Plier with a side cutter added. Ideal for general use. Chrome plate with full finish.

No. B 16 General Purpose Slip Joint Side Cutting Plier



A well balanced medium priced Plier. It provides strong gripping power and has excellent side cutter knives. Forged from Chrome-Vanadium steel with knurled handles. Polished and fully finished in lustrous chrome. Size 6".

No. B29 Mechanics' Slip Joint Side Cutting Plier



Forged from Chrome-Vanadium steel, hardened and tempered, this plier is designed for hard usage. The sharp cutting side knives are ground to assure their longer life. The well designed head has a flush rivet on one side. Polished head and fully chrome plated. Size 7".

Diagonal Cutting Pliers No. 41 — 4" No. 942 — 5"



Drop forged of the finest quality alloy steel, these small size Electrician's Diagonal Cutting Pliers are a practical addition to any tool kit. Black oxidized rust resistant finish with polished head.

No. B 17 - 6" Diagonal Cutting Plier



A high grade medium size Diagonal Cutting Plier with accurately ground cutter jaws. Drop forged from Chrome-Vanadium steel. A sure cutter and a real cotter pin puller. Black oxidized rust resistant finish with polished head. Size 6".

No. B 18 - 7" Diagonal Cutting Plier



This high leverage Diagonal Cutter Plier is for heavy duty service. The accurately ground cutting edges assure easy cutting. Drop forged of Chrome-Vanadium steel. Black oxidized rust resistant finish with polished head.

No. 39 - 7" Heavy Duty Diagonal Cutting Plier



Drop forged of fine alloy steel, this plier has handhoned cutter knives that cut clean and will stand up. Designed to give great leverage in cutting as well as pulling cotter keys. Black oxidized rust resistant finish with polished head.

Lineman's Pliers



No. B 22-6"

No R 22_9"

General utility standard Cutting Pliers for linemen and other electricians. Drop forged from alloy steel and carefully heat treated. Available in two sizes. Black oxidized rust resistant finish with polished head.



Automotive Pliers

No. B 13 — 5" Flat Nose Plier



A light Plier for fine work. Checker knurling in jaws gives firm grip. Smoothly working joint and handles shaped to fit the hand comfortably. No cutter. Polished head and gun metal handles.

No. B 25 Long Nose Side Cutting Plier



This long, spring tempered nose, side cutting, drop forged Plier is from alloy steel carefully heat treated. The keen edged cutter will cut any non-hardened wire found in automotive work except the heavier ignition wires and battery cables. Black oxidized rust resistant finish with polished head. Size 6".

No. B 42 - 6" Curved Needle Nose Plier



The long thin nose of this plier is bent at an angle which makes it very handy for reaching into far out-of-the-way corners. Jaws will not break off even though sprung or twisted out of shape. They will return to normal when pressure is released. Polished head and gun metal handles.

No. B 14 - 5" Short Chain Nose Plier



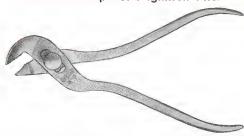
A Plier for doing fine, close mechanical work. No cutter. Accurately machined joint insures smooth, easy operation. Polished head and gun metal handles.

No. B 46 — 8" Chain Nose Plier



A short nose, long reach, Chain Nose Plier for work in radio and television maintenance. Reaches easily into hard-to-get-at places without obstructing the view. Will form loops and bends of all sizes. Box joint construction resists loosening and twisting action and keeps it firm and easy working long after ordinary pliers are worn out. Polished head and Parkerized handles.

No. 517 Slip Joint Ignition Plier



This delicate Ignition Plier is designed for use on all ignition units and on other equipment where small nuts and bolts are encountered. Drop forged from Chrome-Vanadium steel, the head is correctly designed providing three opening adjustments. It is spring tempered and fully chrome plated. Not guaranteed. Factory repairs 45c net. Size $4\frac{1}{4}$ ".

No. 258

Water Pump and Electricians' Lock Nut Plier



This improved quality multi-use drop forged alloy steel Plier is for use on adjustable packing and lock nuts. It has a positive grip action with six different opening adjustments. Maximum opening two inches. Polished head and fully chrome plated. Size $9\frac{1}{2}$ ".

No. 523 Thin Angle Nose Slip Joint Gripping Plier



A strong Gripping Plier with teeth set as in a pipe wrench. Will not slip on a smooth, round surface. There are three different opening adjustments and the jaws open to take up to one inch. Drop forged of high grade alloy steel, with polished head. Size 7".

No. 522 Angle Nose Battery Plier



The handiest drop forged alloy steel Plier ever designed for use when loosening or tightening the terminal nuts on battery cables. Polished head and fully finished in chrome. Size $7\frac{1}{2}$ ".

No. 526 Round Nose Battery Plier



For those who prefer a Battery Plier with the round nose. Nickel plated and painted handles. 71/4" long.



Tools For Every Job

Punch and Chisel Sets

No. C 46 Punch and Chisel Set



No. C 46 Punch and Chisel Set. Set No. C 46 contains a compact assortment of seven chisels and six punches to serve everyday needs. Content includes:—Flat Chisel Nos. C 2, C 3, C 4, C 5, C 6; Cape Chisel No. C 12; Diamond Point Chisel No. C 15; Pin Punch Nos. C 28, C 29, C 30; Centre Punch No. C 34; Long Taper Punch Nos. C 25, C 26. Every piece is forged from high quality alloy steel and properly heat treated. The heads and working bits are full finished with shafts in baked blue enamel.

Set No. C 46-CB — in cardboard box.

Set No. C 46-LR — in leatherette roll.

No. C 47 Punch and Chisel Set



Set No. C 47 is for the man requiring a complete set of Chisels and Punches. It contains thirteen Chisels, ten Punches, a Rivet Buster and a Pry Bar. Content includes: Flat Chisel Nos. C 2, C 3, C 4, C 5, C 6, C 7; Cape Chisel Nos. C 12, C 13; Long Flat Chisel No. C 10; Diamond Point Chisel Nos. C 15, C 16; Round Nose Chisel Nos. C 18, C 19; Long Taper Punch Nos. C 25, C 26; Prick Punch No. C 32; Solid Punch Nos. C 21, C 22, C 23; pin Punch Nos. C 28, C 29, C 30; Center Punch No. C 34; Rivet Buster No. C 36 and Pry Bar No. C 38. Every piece is forged from high quality alloy steel and properly heat treated. Full finished heads and working bits with shafts in baked blue enamel.

Set No. C 47-CB-In cardboard box.

Set No. C 47-LR-In leatherette roll.

No. C 45 Flat Chisel Set



This set of Gray-Bonney Flat Chisels completely covers the range required in everyday service work. It contains the following Flat Chisels: Nos. C 2, C 3, C 4, C 5, and C 6, having cutting blade widths of ½", ½", ¾", ¾", ¾", and 1". All are forged from the highest quality alloy steel of a specification most suitable for this type of tool. They are properly heat treated to assure hard, tough cutting ability. Their octagon baked blue enamel shafts offer an easy, secure grip. Cutting blades and striking heads are full finished.

Set No. C 45-CB-In cardboard box.

Set No. C 45-LR-In leatherette roll.

No. PC 39 Dealer's Merchandiser

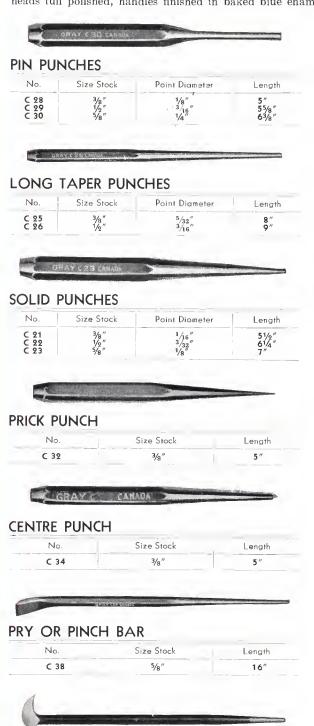


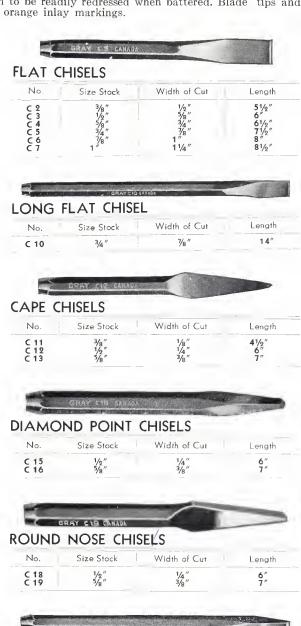
Here is an ideal Punch and Chisel counter type Merchandiser. It contains the most popular tools of this type. It was created on popular demand as an aid to sales and service. The unit is constructed with a red masonite back panel mounted on a varnished maple base bearing part numbers. This Merchandiser complete with tools is contained in a strong shipping carton. Content includes: two each Pin Punch Nos. C 28, C 29, C 30; two each Long Taper Punch Nos. C 25, C 26; two each Solid Punch Nos. C 21, C 22, C 23; two Prick Punch No. C 32; four Center Punch No. C 34; three each Flat Chisel Nos. C 2, C 3; two Flat Chisel Nos. C 4; one each Flat Chisel Nos. C 5, C 6; two each Cape Chisel Nos. C 12, C 13; two Round Nose Chisel No. C 18; one Round Nose Chisel No. C 19.

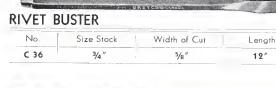


Punches and Chisels

Gray-Bonney has spared no effort to offer the best in these types of tools. These quality Punches and Chisels are forged from special Silicon-Manganese alloy steel and are carefully heat treated. Mechanics find that the bits are hard and tough enough to work on any untempered material, but still sufficiently soft to be sharpened with a file. They have well crowned, comparatively soft heads, which reduce chipping and allow them to be readily redressed when battered. Blade tips and heads full polished, handles finished in baked blue enamel with orange inlay markings.







INING	-UP PUNCH	IES (Silico-Mang	anese Steel)
No.	Size Stock	Point Diometer	Length
8385 8386	3/4" 5/8"	5/16" 5/16"	18″ 15″



No.

C 39

PRY BAR — TAPERED END

Size Stock

9/16"

Lenath

151/4"

Feeler Gauges

Gray-Bonney Feeler Gauges, made from the finest imported Swedish Steel, carefully heat treated and tempered to withstand wear. Each blade is tested to insure the exact thickness which is etched on it.

No. K 49 Feeler Gauge has 4 Offset and 3 straight blades

The K 49 Feeler Gauge has an .019 offset Blade for setting intake and exhaust valves on 1954 Ford and Mercury's. Also has straight .016 Blade for setting intake valves and straight .019 blade for setting exhaust valves on 1954 6 cylinder Fords.





No. K 50 Brake Adjusting Gauge

For measuring clearance between brake and shoe. 9 blades 4'' long in the following thicknesses — .006; .008; .010; .012; .015; .018; .020; .022 and .032.

No. K 51 General Purpose Gauge

Especially for tappet and ignition work — the most popular gauge on the market. 10 blades $1\frac{1}{2}$ " long, 10 blades $3\frac{5}{8}$ " long and 3" point file. Short blades in the following thicknesses. 012; .013; .014; .018; .020; .022; .024; .025; .028; .032. Long blades in following thicknesses — .002; .003; .004; .005; .006; .007; .008; .010; .013 and .015.



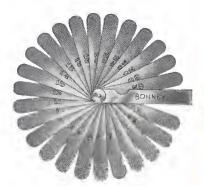


No. K 52 Ignition Gauge

Contains 10 narrow blades $1\frac{1}{2}$ long for ignition distributor points and spark plugs. Thickness of blades as follows — .012; .013; .014; .018; .020; .022; .025; .028; .032 and .035.

No. K 53 Universal Master Gauge

Has full range of spacers — 25 blades, each $3\frac{5}{8}$ " long in following thicknesses — .0015; .002; .003; .004; .005; .006; .007; .008; .009; .010; .011; .012; .013; .014; .015; .016; .018; .020; .022; .024; .025; .028; .030; .032 and .035.





No. K 54 Standard Feeler Gauge

Contains 10 blades 3%'' long in following thicknesses — .002; .003; .004; .005; .006; .007; .008; .010; .012 and .015.

Replacement Blades are available for all Listed Feeler Gauges

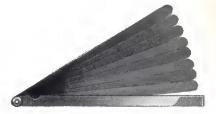


Feeler Gauges

Gray-Bonney Feeler Gauges are equipped with a knurled thumb nut for instant release and selection of blade desired. When tightened, this thumb nut securely holds the blade selected in working position, while blades not needed are securely locked away.

No. K 55 Extra Long Feeler Gauge

Exceptionally useful for checking piston clearances, etc. Has 8 blades, each 9" long in the following sizes — .002; .003; .004; .005; .006; .008; .010 and .015.



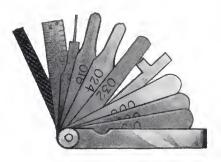
BONNEY

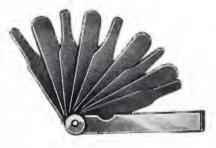
No. K 56 Adjustable Lock Stock Holder

Any thickness of feeler gauge stock coils within the handle and can readily be pulled out for use. Any desired length of strip stock or standard 12" blades may be used. Positive sliding lock securely holds blades. Made from hard drawn, cold rolled steel and satin nickel plated. Length $4\frac{1}{2}$ ". Weight, 1 oz.

No. K 57 Chevrolet Feeler Gauge

Contains four $\frac{1}{2}$ " wide blades — .006; .008; .013 and .032 thicknesses. Three $\frac{1}{2}$ " fingers — .018; .024 and .040 thicknesses. Also a carburetor float depth gauge, tungsten file and 3" scale.





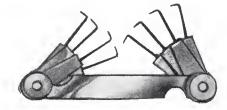
No. K 58 Ford Feeler Gauge

Contains .025 Gauge for spark plugs on Models B and V-8. .022 for valves on Model B. .022 with narrow tip for distributors A and B. .017 for valves on A. .016 for V-8 distributor. .014 with narrow end for V-8 distributor. .014 for valves on V-8. .013 for valves on Models A and B. .035 for spark plugs on Model A.

No. K 59 Spark Plug Gap Gauge

This gauge designed specifically for adjusting spark plug gap settings. The round wire gauges are turned at 90° so recessed electrodes may be reached without difficulty. More accurate than flat gauges for adjusting spark plugs.

Includes sizes: .022, .025, .028, .030, .032, .035, .038, .040, and an electroadjustor.



No. K 60 Feeler Gauge

(Not Illustrated) is an exceptionally fine gauge for all general purpose repairs, with 25 blades ranging in thickness from .0015 to .025.

Feeler Gauge Stock

Made from the same high quality Swedish Steel as used in the Gray-Bonney Gauges. Supplied in handy 12" lengths, each marked as to size and cellophane wrapped in lots of six. Available in following sizes—.0015; .002; .0025; .003; .004; .005; .006; .007; .008; .009; .010; .011; .012; .013; .014; .015; .016; .018; .020; .022; .024; .025; .030 and .032.



Service Station Tools

No. M 8 Tire Spreader



This is a desirable time-saving tool for the tire service department. It rides easily around the entire circumference of the casing on revolving rollers which are grooved to prevent slipping. Adjustable to spread tires from $5\frac{1}{2}$ " to $7\frac{3}{4}$ ". Nickel plated. Length 17". Weight 2 lbs. 6 oz.

No. M9 Grease Bar

(Universal)



Frozen shackles are easily freed up for greasing by using this one man grease bar. The bar end slips over the spring applying side pressure and is set at an angle of 25° to give easy access to any type of spring. It firmly grips all three spring leaves. The long thin end is knurled to prevent slippage. The use of this bar will eliminate bending, distorting or otherwise damaging shackles in an effort to force lubricant through the bushings. Heat treated and nickel plated. 34" hex. steel, 2½' long, weight 4 lbs. 6 foz.

No. 840 Wire Scratch Brush



A good quality brush for removing dirt, grease and carbon.

Nos. P 317, P 319 Separators



No. P 317 Shock Link and Stabilizer Link Separator. This tool is a forked wedge type separator, used to free the tapered links of shock absorber or the stabilizer from their mountings. The wedge is inserted between the link and the arm of the assembly and loosened by striking the end of the tool. Length 16". Jaw opening 5%" wide.

No. P 319 Pitman Arm Separator. This tool is a forked wedge type separator used to dismantle the Pitman arm assembly. The wedge is inserted between the Pitman arm and the shaft. Arm is loosened by striking the end of the tool. Jaw opening $1\frac{1}{8}$ " and overall length $11\frac{1}{4}$ ".

No. 522 Angle Nose Battery Plier



The handiest plier ever designed for battery work. Chrome plated and $7\frac{1}{2}$ " long.

No. 526 Round Nose Battery Plier



For those who prefer a Battery Plier with the round nose. Nickel plated and painted handles. $7\frac{1}{4}$ " long.

No. 524 Battery Terminal Spreader



Spreads battery cable terminals. A great help when removing or installing battery cables. Heat treated nickel plated with painted handles. $7\,\%8''$ long.

No. 6481 Battery Terminal Wrench



Double end box wrench with $\%_{16}''$ and $5\%_8''$ double hexagon openings. Designed for servicing battery terminal nuts and bolts. 6'' long.

No. 1000 Battery Terminal Puller

A sure grip miniature puller which will remove the most stubborn battery cable terminal. This puller has been redesigned to fit over the large type battery cable terminals on late model cars.



For Specialized Services



Service Station Tools

No. PH 19 Tire and Rim Hammer



Drop forged from high grade steel and carefully heat treated. This tire and rim hammer is specially designed for all types of work where such a tool is needed. Full polished head with strong hickory handle. Weight, 3 lbs. Length overall, 16".

No. HC 1 Hub Cap Remover



This Hub Cap Tool prevents chipping of lacquer and the possible damaging of the side walls. To operate simply place the blade under the hub cap lip and pull on the handle. Overall length $15\frac{1}{2}$ ".

No. 842 Drain Plug Wrench



 \boldsymbol{A} sturdy, well cast Wrench to service practically all cars. Nickel plated.

No. 748 Drain Plug Wrench

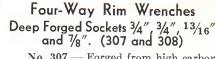


Designed especially for removing and replacing the drain plugs on late model cars and trucks.

No. M 5 Special Lock Ring Tool

(Improved Type)

For service on trucks with solid and split rings. Length 20". lacktriangle Not guaranteed.



No. 307 — Forged from high carbon steel and nickel plated. Arms, $\frac{9}{16}$ dia., and $13\frac{1}{2}$ to $14\frac{3}{4}$ long.

Not guaranteed.

No. 308- Forged from Chrome-Vanadium alloy steel and finished in long lasting chrome. Arms $^9/_6$ "dia. and $16\frac{1}{2}$ " long.

Not guaranteed.

 $No.\ 309$ — Special Four-way Rim Wrench for truck wheels. See details in chart below.

 $No.\ W\ 303\ S$ — British Size 4 Way Rim Wrench, with the following ends:

- (1) A screwdriver tip for removing hub caps.
- (2) A ¾" socket opening, to fit Anglia, Prefect, Consul, Zephyr, Jaguar, and Thames ¼ ton.
- (3) A 7/16" B.S.W. socket opening (53/64 opening) to fit Hillman Minx, Morris Oxford, Sunbeam Talbot, Sunbeam Alpine, Humber Hawk, Commer delivery van, and 1/2 ton Thames.
- (4) A 3% " B.S.W. socket opening (32/32 opening) to fit Morris Minor, and Austin A 40.



Truck Rim Wrenches

The truck rim wrenches shown below will cover practically all wheel nuts on present day trucks.

1258 WR	$1\frac{1}{2}$ " Hex. x $\frac{13}{16}$ " Sq., 15" long.
7940	$^{13}_{16}''$ sq. x $1\frac{1}{8}''$ Hex., $16\frac{3}{4}''$ long.
7943 A	$^{15}_{16}''$ Hex. x $^{7}_{8}''$ Hex., $15''$ long.
7944	$\frac{7}{8}$ " Hex. x $1\frac{3}{16}$ " Hex., $17\frac{1}{4}$ " long.
7944 A	$\frac{7}{8}''$ Hex. x $1\frac{5}{16}''$ Hex., $15''$ long.
7944 B	Cross Bar for 7944 only.
1258 B	Cross Bar for other than 7944.
309	Truck 4-way with forged openings 1" Hex.;
	$1\frac{1}{6}$ " Hex. and $\frac{7}{8}$ " Hex.; $1\frac{1}{8}$ " Hex. and
	¹³ / ₁₆ " Sq.; 1½" Hex. Two arms incorporate
	double size openings, thus providing six
	socket sizes. Arms 1" round x 25½" long.

No. 1258 WR — Fits Ford, Dodge, Fargo and Budd wheels.

No. 7940 — Fits Budd Wheels.

No. 7943 A — Fits Chevrolet.

No. 7944 — Fits International, White.

No. 7944 A — Fits G.M.C., Diamond T, Reo, Federal.

No. M 6 T Spoon Type Tire Iron



Straight pattern for trucks and passenger cars. Length 23''.

No. M 7 T Spoon Type Tire Iron



Curved pattern for trucks and passenger cars. Length 23''.



Regular Screw Drivers

Square

Shank

Round

Shank

Square Shank

Gray-Bonney Square Shank Screw Drivers are made with forged one-piece blades, from special alloy steel, carefully heat treated over their entire length. The handles are of the popular transparent type, which combines toughness and durability with attractive appearance. Screw drivers in the square series are primarily designed for strength and are confidently recommended for heavy work. Blades are formed with an upset shoulder, against which the handles are forced, and the method of anchoring the shank eliminates the possibility of loose handles.

No.	Length of Blade	Width of Tip	Overall Length
S 04	4"	5/16"	73/4"
S 06	6"	7/16"	101/4"
S 08	8"	1/2"	123/4"
S 012	12"	1/2"	171/2"

Guarantee—Screwdrivers

Screwdriver Blades are heat treated throughout; broken blades can be reground or returned to factory for regrinding. We cannot accept responsibility for screwdrivers which have been abused.

Electricians

Gray-Bonney Electricians' Screw Drivers are designed with the care and precision so necessary in screw drivers of this type. The blades are forged from special alloy steel, and are heat treated over their entire length. All drivers, regardless of length, are made from $\frac{3}{16}''$ stock, which makes them invaluable for reaching hard-to-get-at-screws. The handles are made of tough transparent composition, and are non-conductors of electricity.

No.	Length of Blade	Width of Tip	Overall Length
003	3″	3/16"	61/2"
006	6"	3/16"	91/2"
0010	10"	3/16"	131/2"

Round Shank

Gray-Bonney Round Shank Screw Drivers are somewhat lighter than the square type, and are ideal for automotive mechanics. They are made with blades ranging from 4" to 12", and all tips are taper ground, with the entire length of the blades finely polished. The handles are made of moulded composition, and in addition to being extremely durable, are designed to give the user a secure yet comfortable grip. The blade is forged from alloy steel and carefully heat treated over its entire length.

These screw drivers are ideal for electrical work as the handles are non-conductors of electricity.

No.	Length of Blade	Width of Tip	Overall Length
04	4"	1/4"	73/4"
06	6"	5/16"	101/4"
08	8"	3/8"	13"
010	10"	3/8"	15"
012	12"	7/16"	171/2"

Care of Screwdrivers

We frequently receive screwdrivers for grinding which have been used where a tire iron or chisel would have been more suitable. This practice does not save time and usually results in spoiling a good screwdriver.

Wood Handle

Gray-Bonney Wood Handle Screw Drivers are made with the same high grade materials as used in the more expensive drivers. Blades are forged from alloy steel, and are securely anchored in the handles, which are of selected hardwood and beautifully finished.

Tips are taper ground, and the fluted handles give a firm yet comfortable grip. These screw drivers are ideal for mechanics, carpenters, and electricians, and are excellent value.

No.	Length of Blade	Width of Tip	Overall Length
W 03 W 04	3" 4"	7/32" 1/4"	71/4" 9"
W 06	6"	5/16"	113/4"
W 08	8"	3/8"	141/2"
W 010	10"	7/16"	161/2"



Electricians

Handle

Special Screw Drivers

Phillips' Screw Drivers Wood Handle

Phillips' screws are rapidly becoming very popular, and every mechanic should have one or more screw drivers of this type. The sizes listed below will take care of all screws. Blades are forged from alloy steel, and are carefully heat treated. The handles are of hardwood, and attractively finished. • Not guaranteed.

No.	Blo	ade	0 "	Fr. Di die
140.	Length	Diam.	Overall Length	Fits Phillips Screws
WP 1 WP 2 WP 3 WP 4	3" 4" 6" 8"	9/64" 1/4" 5/16" 3/8"	61/4" 83/4" 11" 141/2"	No. 4 ond smoller No. 5 to No. 8 Inc. No. 10 to No. 16 Inc. No. 18 ond lorger

For the mechanic who needs a full set, No. WP Set contains one of each above size. Packed in cardboard box.

Phillips' Screw Drivers Composition Handle



Where extreme strength is required, these Phillips' Screw Drivers will be ideal. They have the popular transparent handles, with the blades securely anchored to prevent turning. • Not guaranteed.

No.	Bla	ide	Overall	Fits Phillips
140.	Length	Diom.	Length	Screws
CP 1 CP 2 CP 3 CP 4	3" 4" 6" 8"	9/64" 1/4" 5/16" 3/8"	6" 73 <u>/4</u> " 101 <u>/4</u> " 11"	4 and smaller 5 and 9 Inc. 10 to 16 Inc. 18 and larger

Short Phillips' Screw Drivers

For cramped quarters—in tightening wind-shield mouldings and on similar jobs—that cannot be reached with regulation length



screw drivers, these short drivers will be found convenient. Of quality equal to regulation length wood handle screw drivers for Phillips' Screws.

Not guaranteed. Not guaranteed.

No.	Blade		Fíts Phíllips
	Length	Diameter	Screw
SP 1 SP 2	1 " 1 3/8 "	9/64" 1/4"	No. 4 and Smaller No. 5 to No. 9 Inc.

No. 0672 Offset Screw Driver Set



The Offset Screw Drivers illustrated are well adapted for work in the "hard-to-get-at" places and are well suited for ignition, carburetor, generator and starter work. Forged from selected alloy steel, correctly hardened and tempered to withstand strain. Can be purchased singly or in complete sets of three in leatherette roll, as illustrated.

No. 0672 Set in Roll.

No.	Size Stock	Length
0669	1/4"	4"
0671	3/8"	6"
0673	1/9"	7"

Robertson Screw Drivers With Plastic Handles

The extensive use of Robertson screws makes it necessary for all mechanics to own a set of Robertson Screw Drivers. Hand Drivers may be distinguished by the different color handles. Green for the No. 1 or smallest point; Red for No. 2 or medium point; and Black for No. 3.

Chart showing sizes of various Socket Screws Driven by each driver

					Self	Self To	apping nd "Z"
Color	Stubby	Junior	Wood Screws	Machine Screws	Tapping Type "C"	Rd. or flat Head	Binding oval head
Green	RB 121	RB 1 7" L.	4, 5 & 6	# 6	# 6	#6 & 7	# 6, 7 & 8
Red	RB 122	RB 2 7" L.	7,8 & 9	#8 & 10	#8 & 10	#8 & 10	# 10
Black	RB 123	RB 3 7" L.	10, 12 & 14	# 12 & ½	# 12 & ½	# 12 & 14	# 12 & 1







Special Screw Drivers

No. 001 Pocket Size



A very handy screw driver for the mechanic. Clip for holding driver in pocket supplied with each driver. Blade heat treated and handle non-conducting composition. Tip ½", overall length 43%". • Not guaranteed.

No. 00 A Midget

A tiny screwdriver that is ideal for use on delicate electrical and ignition apparatus. The blade is only $1\frac{1}{2}$ " long with a $\frac{1}{16}$ " tip, with an overall length of $2\frac{7}{8}$ ". Handle is of non-conductor type.

Not guaranteed.

No. E 02 Neon Tube Pocket Type



Neon Tube in the handle for testing spark plugs; a tough composition handle that is a non-conductor of electricity, a magnetized tip; and a strong pocket clip. The blade is made of alloy steel and is firmly anchored in the handle. Length of blade, $2\frac{1}{4}$ "; width of tip, $\frac{1}{8}$ ".

Not guaranteed. No. E 03 Neon Tube Electrical Type



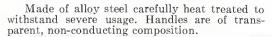
A most useful tool for automotive and electrical work. Built to stand hard usage. Has Neon Tube in handle.

When testing spark plugs, a brilliant orange flash shows plug is O.K. Completely shorted plugs produce no flash. A stringy flash indicates plug is fouled. Size 3''; width of tip $\frac{3}{16}''$. \bullet Not guaranteed.

Replacement Neon Tubes available.

NOTE — Owing to the delicate construction of the blades in 001, 00 A, E 02 and E 03 drivers and the Neon Tubes in E 02 and E 03, they are not guaranteed against breakage.

Clutch Head Screw Drivers





No.	Clutch Size	Blade Length	Overall Length	Naminal Size af Screw
CL3	5/32"	4"	73/4"	Na. 6 Flat, Oval Caunter- sunk, Fillister & Hex. Heads.
				Na. 8 All Heads.
				Na. 10 Raund, Fillister, 8inding & Hex. Heads.
CL5	1/4"	6"	101/4"	Na. 12 Flat & Oval Caun- tersunk Heads.
				Na. 14 & 1/4" All Heads.
CL7	5/16"	6"	101/2"	⁵ / ₁₆ " All Heads.
				3/8" Raund, Fillister, 8inding & Hex. Heads.
CL13	5/32"	15/8″	33/8″	Na. 6 Flat, Oval Caunter- sunk, Fillister & Hex. Heads.
				Na. 8 All Heads.
				Na. 10 Raund, Fillister, Binding & Hex. Heads.
CL15	1/4"	15/8″	33/8″	Na. 12 Flat & Oval Caun- tersunk Heads.
				Na. 14 & 1/4" All Heads

Adjusting



This short, sturdy screw driver is invaluable for work in confined spaces and on overhead tappet adjustments. The blade is formed from alloy steel and carefully heat treated.

No.	Length	Width	Overall
	af Blade	af Tip	Length
S 01	1 ³ / ₄ "	1/4"	3 ³ / ₄ "
S 02		7/32"	2 ³ / ₄ "

Hold-E-Zee Screw Drivers



Hold-E-Zee Screw Drivers will hold screws firmly, and will save much valuable time. Handles are of tough composition, with blades carefully heat treated.

No.	Blade Size	Overall Length
R 2 R 3 TR 4 TR 6 TR 8 TR 10 TC 2 TS 4 TH 6 TS 7	5/32" x 2" 5/32" x 3" 5/32" x 4" 5/32" x 6" 5/32" x 6" 5/32" x 10" 7/32" x 13/4" 7/32" x 4" 5/16" x 6" 7/32" x 7" 5/16" x 8"	43/4" 53/4" 71/4" 95/8" 115/8" 135/8" 41/4" 81/4" 93/4"

Hold-E-Zee D 17 Merchandiser

This popular attractive Display Stand is an ideal counter type merchandiser. It was created as an aid to dealer sales and contains the following fast selling Hold-E-Zee screw drivers.

Front Panel — 1 each R 2, TR 4, TR 6, TR 8, TS 4, TS 7 and TH 6. Back Panel stock consists of ten screw drivers — two each of R 2, TR 4, TR 6, TS 4 and TS 7.

Hold-E-Zee for Recessed Head Screws Phillips and Reed and Prince Type

The two diameters take care of nearly all the size range. PR type (Pt. No. 1 plus), up to No. 8 screw. PS type (Pt. No. 2 plus), No. 6 up to No. 16 screw.

Na.	Hex. Dia.	Blade	Overall
PR 2	5/32"	2"	45/8"
PR 4	5/32"	4"	71/4"
PR 6	5/32"	6"	91/2"
PS 2 (Stubby)	7/32"	2"	41/2"
PS 4	7/32"	4"	8"
PS 7	7/32"	7"	11"



Structural Wrenches

Drop-Forged Carbon Steel Structural Wrenches (Straight Opening)

Hardened All Over . . . Shot Blast Finish

The long narrow jaws milled in these balanced wrenches assure full bearing on square nuts. The long round tapered end handles allow easy insertion when aligning bolt holes. Abrupt offset and angle give clearance for obstructions and safety to operators' hands.

				American :	Standard			U.S. Standard			На	ndle	
	Wrench		ular ries	Heavy Series	Light Series				Overall Length	Thickness of Head		et Inch	Weigh Lbs.
No.	Open- ing	Bolts	Nuts	Bolts & Nuts	Nuts	Cap Screws	Set Screws	Bolts and Nuts	Inch Apprax.	Inch	At Head	At End	Approx
901 A 901 901 B 902	7/16 1/2 9/16 19/32	5/16 3/8	1/4 5/16	1/4 5/16	1/4 5/16 3/8	1/4 5/16 3/8	7/16 1/2 9/16	1/ ₄ 5/16	91/ ₂ 91/ ₂ 91/ ₂ 91/ ₂	11/ ₃₂ 11/ ₃₂ 11/ ₃₂ 11/ ₃₂	9/16 11/2 9/16 9/16	1½ 1½q 1½ 1½ 1½	.32 .32 .32
903A 903 904A 904	5/8 11/16 3/4 25/32	7/16 	³ / ₈	³ / ₈ ⁷ / ₁₆	7/ ₁₆	7/16 1/2	5/8 3/4	3/8 7/16	12 12 12 12	7/16 7/16 7/16 7/16	3/4 3/4 3/4 3/4	111/ ₁₆ 111/ ₁₆ 111/ ₁₆ 111/ ₁₆	.63 .63 .63
905 A 905 906 906B	1 3/16 7/8 31/32	9/16	1/ ₂ 9/ ₁₆ 5/ ₈	1/2	9 16	9/16 5/8 	 7/8 	1/2 9 16	14½ 14½ 14½ 14½ 14½	$\begin{array}{c} 17/_{32} \\ 17/_{32} \\ 17/_{32} \\ 17/_{32} \end{array}$	7/8 7/8 7/8 7/8	1 ½ 1 ½ 1 ½ 1 ½ 1 ½	1.2 1.2 1.2 1.2
907 907A	1 ¹ / ₁₆ 1 ¹ / ₈	3/4	3/4	5/8	3/4		11/8	5/8	17 17	5/ ₈ 5/ ₈	1	2 ³ / ₈ 2 ³ / ₈	1.9 1.9
908 908 A	1 1/4 1 5/16	7/8	7/8	3/4	7/8	1	1 1/4	3/4	19 19	11/ ₁₆ 11/ ₁₆	1 ½ 1 ½	2 ³ / ₄ 2 ³ / ₄	2.8 2.8
909 909A	1 ⁷ / ₁₆ 1 ¹ / ₂	1	1	7/8	1	11/8	11/2	7/8	21 21	3/ ₄ 3/ ₄	1 1/4 1 1/4	$\frac{3^{1}/_{16}}{3^{1}/_{16}}$	4.1 4.1
910 910A	15/8 111/16	11/8	11/8	1	11/8	1 1/4		1	23 23	$\frac{13}{16}$	17/ ₁₆ 17/ ₁₆	3 ³ / ₈	5.6 5.6
911 911 A 912	1 ¹³ / ₁₆ 1 ⁷ / ₈ 2	11/4	11/4	1 1/8	11/4			1½ 1¼	25 25 25	7/8 7/8 7/8	15/8 15/8 15/8	$3^{11}/_{16}$ $3^{11}/_{16}$ $3^{11}/_{16}$	7.9 7.9 7.9

"Bull Dog" Wrenches Molybdenum Alloy Steel



Because of their simplicity, strength, efficiency and ease of operation, Gray-Bonney "Bull Dog" Wrenches are suitable for all-round service. Their wide range makes them most desirable for use in machine shops, repair shops and garages, and on agricultural implements, etc.

These wrenches are drop-forged. They are carefully tempered. All sizes have black enamelled finish.

NI		Capacity	Eutromo	Weight Per Doz.
No.	Pipe	Rounds	Extreme Length	Lbs.
2-1/ ₂ Twin	3/8 to 1 1/8 to 3/4	5/8 to 1-1/4 5/16 to 1	12 ⁻¹ / ₂ 10	16.5 13.5



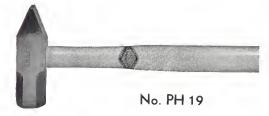
Hammers and Body and Fender Tools

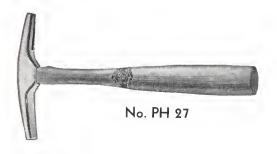














No. 212 Series — Ball Pein Hammers

Gray-Bonney No. 212 Series Ball Pein Hammers are drop forged from selected steel and carefully heat treated. The handles are of straight grain hickory, securely fastened in the head with special iron S wedge. The No. 212 Series have head, pein and sides polished, with the balance finished in black enamel.

No.	Weight	No.	Weight	No.	Weight
212	3 lbs.	212 E	1½ lbs.	212 I	8 oz.
212 A	2½ lbs.	212 G	1 lb.	212 J	6 oz.
212 C	2 lbs.	212 H	¾ lb.	212 K	4 oz.

No. 33 Garden City Brand Hammer

"Garden City" brand nail hammers enjoy very popular acceptance. The heads and claws are carefully hardened and full polished except front and back of throat, neck and under claws which are black enamel. Single locking wedge in clear finished quality hickory handle.

33	Bell	1 lb.	131/4"
No.	Face	Weight	Handle Length

No. PH 5 M Multi-Head Hammer

This hammer is designed so that the changing of faces is a matter of seconds. The head is made of forged steel carefully machined, so that the heads are locked firmly in position. The hammer comes complete with five tips: Pyralin, copper, lead, rubber and composition.

No. PH 5 M—Complete with tips.
No. PHP—Extra Pyralin tip.
No. PHB—Extra Composition tip.
No. PHC—Extra Copper tip.

PH Series — Soft Face Hammers

Gray-Bonney Soft Face Hammers are useful for fitting piston pins and similar jobs, and for body and fender work. The tips are of a tough, amber-colored composition material that will not mar a finely finished surface. New tip may be attached by turning the old one loose with a pipe wrench and pressing on the new tip. The hammer is properly balanced and the hickory handle is securely locked in the head. Tips not guaranteed.

No.	Weight
*PH 18	1/4 lb.
PH 15	1/2 lb.
PH 20	1 lb.

*Supersedes PH 17.

Extra tips are available for all PH Series hammers. To order, specify hammer number for tip required.

No. PH 19 Tire and Rim Hammer

Drop forged from high grade steel and carefully heat treated. This tire and rim hammer is specially designed for all types of work where such a tool is needed. Head fully polished with hickory handle. Weight, 3 lbs. Length overall, 16".

No. PH 27 Upholsterers' Magnetic Hammer

Head is polished all over and one end is magnetized. Head is $5\,\%$ long. Overall length, 12". Weight, 7 oz.

No. PH 30 Fender Mallet

Has rubber composition head which excels hickory for durability. It will not shatter, chip or split. Equipped with hickory handle. Head $2\frac{1}{2}$ " diameter, $4\frac{1}{2}$ " long. Handle $11\frac{1}{2}$ " long. Weight $1\frac{3}{4}$ lbs.



Body Tools

No. PH 22 Bumping Hammer

This hammer has polished faces and black body. Head 41/4" long. Round face, 11/4" in diameter. Square face, 11/4" square. Overall length, 12". Weight, 14 ozs.

No. PH 23 Light Bumping Hammer

A light weight finishing hammer with head having polished faces and black body. Head, 4" long. Round face, 11/4" in diameter. Square face, 11/8" square. Overall length, 111/2". Weight, 9 ozs.

No. PH 24 Dinging Hammer

A finishing hammer with faces crowned and polished; body of head finished in black. Head 6" long. Large face, 15%" in diameter. Small face, 11/4" in diameter. Overall length, 12". Weight, 13 ozs

No. PH 25 Light Dinging Hammer

A sturdily made, light weight finishing hammer. Head 61/2" long. Large face, 11/4" square. Small face, 11/6" in diameter. Overall length, 111/2". Weight, 10 ozs.

No. PH 26 Special Bumping Hammer

The head is drop forged with bullet shaped end which makes it easy to remove small dents. Face of the head is polished with body finished in black. Strong hickory handle. Head, 4" long. Weight, 7 ozs.

No. PH 31 Long Pick Hammer

Made with a long-reach pein for driving up small dents. Face is polished, body finished in black. Head 91/2", face 15%" in diameter. Overall length, 12" Head weight 15 ozs.

No. PH 37 Cross Pein Hammer

A sturdy cross pein head with the peining end designed especially for fender beads and corners. Face 17/6" in diameter. Overall length, 11". Head weight 11 ozs.

No. F 2 Regular or Toe Dolly Block

Drop forged of selected steel and full surface ground and polished. Length, $4\frac{3}{4}$ ". Width, $2\frac{1}{4}$ ". Thickness, $1\frac{1}{16}$ ". Weight $2\frac{1}{2}$ lbs.

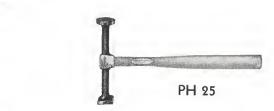
No. F 3 Heel Dolly Block

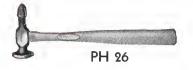
Drop forged of steel most suitable for this type of tool. Full surface ground and polished. Length, 21/2". Width, 31/8". Thickness, 11/2". Weight, 21/4 lbs.

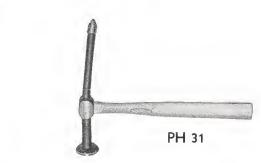


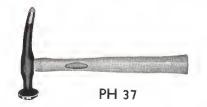














F 2







Body Tools

Bar Dolly



 N_0 . F 4 — Drop forged steel and full surface ground and polished. Length, $4\frac{1}{4}$ ". Width, 2". Thickness, $1\frac{1}{2}$ ". Weight, 3 lbs.

General Purpose Dolly Block



 $N_0.\ F\ 6$ — Full surface ground and polished. Weight, 3 lbs. Drop forged steel.

Small Hand Dolly Block



No. F 10 — Working surfaces are ground and polished. Weight, $2\frac{1}{4}$ lbs.

Panel Spoon



No. F 16 — Used in general body repair work and on turret tops. Forged of selected steel with polished working surfaces. Blade $2\frac{1}{4}$ " wide, $6\frac{1}{4}$ " long. Overall length, $11\frac{1}{4}$ ". Weight, 22 ozs.

Wide Body Spoon



No. F 15 — Blade ground and polished. Dimensions of blade: $2\frac{1}{16}$ " wide, 5" long. Overall length, $10\frac{1}{2}$ ". Weight, 1 lb.

Wedge Dolly Block



No. F 5 — Especially designed for work on turret tops. Drop forged of selected steel, with working surfaces highly polished. Length, 5''. Width, $2\frac{1}{2}$. Weight, $2\frac{1}{2}$ lbs.

Budd Dolly Block



No. F 7 — Drop forged of selected steel. Full surface ground and polished. Its curved surfaces are designed so that it will take care of any repair on a Budd body. Each block is carefully gauged after it is polished to insure correct radii of the curves. Weight, 3 lbs.

Large Hand Hold Dolly



 N_0 . F 12 — Working surfaces are ground and polished. Weight, $3\frac{1}{2}$ lbs.

Special Door Panel Spoon



For Regular Repairs



Body Tools

Flat File Holder



No. F 24 — An inexpensive wooden file holder for the 14'' body file.

Flexible Body File



No. F 25 — The application of the milling cutter principle to body files has produced a file that will last longer and do better work. Each tooth is individually milled, and the U shaped groove provides maximum clearance allowing the ribbon like shavings to be cleared quickly and easily. The elimination of packing and loading is a feature of this new file, and the teeth will maintain their razor like sharpness several times as long as the old V tooth file. Overall length, 14".

File and Holder Set

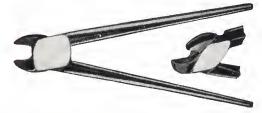
No. F 26 — For the shop using the F 25 14" file, this combination will prove to be excellent value. Six general purpose 14" files and a No. F 24 Holder for the ordinary cost of the files.

Adjustable File Holder



No. F 31 — Can be used on 12" and 14" files. This holder is strongly made, yet is light and handy. Can be adjusted for curving the file either outward or inward.

Body Trimmers' Pliers



No. B 33 — This body trimmers' Hog Ring Plier is used for closing the prongs of metal lock rings used on body hardware and other installations requiring use of locking rings. Black oxidized rust resistant finish with polished head. Length 8".

For Greater Efficiency

Body Snips



Compound leverage design provides strong, yet free and easy cutting power on all types of tough sheet metal including stainless steel and duralumin. The drop-forged chrome-vanadium steel jaws are serrated to provide a sure grip on the work. They are spring-actuated. The jaws are $2\frac{1}{2}$ " long, handles $6\frac{3}{4}$ ". The overall length is $9\frac{3}{4}$ ".

No. B 52 — Universal, for right or left cuts.

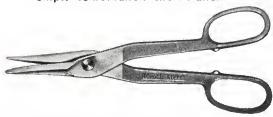
Snips: Straight Pattern



These snips are of excellent quality. They are made from a one-piece drop forging, precision ground and hand polished. The cutting edges are keen and will give long and satisfactory service.

New No.	Length	Cut
S 47	7"	2"
S 410	10" 19"	23/4"
S 412	12"	31/4"

Snips: Combination Circle Pattern



The combination circle pattern snip is an all-purpose snip. It will cut either right or left-hand direction. This extra slim snip is ideal for garage mechanics, as well as metal workers.

77 D	7"	1 1/8"
107 D	10" 19"	23/4"
127 D	12"	31/8"



An excellent tool for hand seaming. Overall length 8", working surfaces 1" x $3\frac{1}{2}$ ", weight 1 lb. Drop forged from Alloy Steel. Fully heat treated

Body Tool Sets

FB 10 Set Approx. Weight 38 lbs. Contains 10 Pieces



A compact set of body and fender tools suitable for taking care of the minor bumps which the average shop is called on to stroighten out. Contains 10 pieces packed in an attractively finished metal case measuring 21" x 7" x 6". Box No. 19 B.

No.	Description
F 2 F 3 F 4 F 6 F 10 F 25 F 31 PH 22 PH 24 PH 26	Regular or Toe Dolly Block Heel Dolly Block Bar Dolly General Purpose Dolly Block Small Hand Hold Dolly Flexible Body File Adjustable File Holder Bumping Hammer Dinging Hammer Special Bumping Hammer

FB 14 Set Approx. Weight 45 lbs. Contains 14 Pieces



Contains 14 essential pieces for body and fender repair work. Packed in a strong, attractively finished metal box with removable tray, padlock hasp and carrying handle. The box is sufficiently large to take care of tools you may have on hand or wish to add later. It measures $21'' \times 7'' \times 6''$. Box No. 19 B.

No.	Description
F 2 F 3 F 4 F 5 F 6 F 12 F 13 F 16 F 25 F 31 PH 22 PH 24 PH 25 PH 26	Regular or Toe Dolly Block Heel Dolly Block Bar Dolly Wedge Dolly Block General Purpose Dolly Block Large Hand Hold Dolly Special Door Panel Spoon Panel Spoon Flexible Body File Adjustable File Holder Bumping Hammer Dinging Hammer Light Dinging Hammer Special Bumping Hammer

FB 19 Set

Contains 19 Pieces

Approx. Weight 54 lbs.



A complete set of fender hammers, dollies, spoons, file, etc., for the specialist in body and fender repair work. Each tool has been carefully selected so that any job can be done with speed and thoroughness. Packed in attractive metal chest with tote tray and strong padlock hasp. Chest size, $21'' \times 7\frac{1}{2}'' \times 8\frac{1}{2}''$. Box No. 20 B.

No.	Description
F 2	Regular or Toe Dolly Block
F 3	Heel Dolly Block
F4	Bar Dolly
F 5	Wedge Dolly Block
F 6	General Purpose Dolly Block
F 7	Budd Dolly Block
F 10	Small Hand Hold Dolly
F 12	Large Hand Hold Dolly
F 13	Special Door Panel Spoon
F 15	Wide Body Spoon
F 16	Panel Spoon
F 25	Flexible Body File
F 31	Adjustable File Holder
PH 22	Bumping Hammer
PH 23	Light Bumping Hammer
PH 24	Dinging Hammer
PH 25	Light Dinging Hammer
PH 26	Special Bumping Hammer
PH 27	Upholsterers' Magnetic Hammer



Saws and Wheel Puller

No. 2627 Adjustable Tension Hack Saw Frame



With $6'' \times \frac{1}{4}''$ hack saw blade. Fits in close places. Handy for electricians, plumbers, and mechanics. Indispensable for home mechanics. Extra blades No. 2627 B available.

No. 2682 Tubular Adjustable Hack Saw Frame



A strong, well-built tubular hack saw, with comfortable steel handle and thumb rest. Adjustable from 8" to 12". Full nickel finish. Complete with blade. Individually packed.

High Speed Steel Hack Saw Blades

These HIGH SPEED blades are made from the finest steel obtainable, and will give the utmost in service under the most exacting conditions. Due to careful heat-treating they are extremely flexible, thus ensuring long life and protection against breakage.

No.	Width	Length	Gauge	Teeth per inch
HS 1018 HS 1024 HS 1032 HS 1218 HS 1224 HS 1232	9/16" 9/16" 9/16" 9/16" 9/16" 9/16"	10" 10" 10" 12" 12"	.025 .025 .025 .025 .025	18 24 32 18 24 32

Tungsten Alloy Steel Hack Saw Blades

An excellent alloy steel blade that will give good service under all conditions.

No.	Width	Length	Gauge	Teeth per inch
TA 1018	1/2"	10"	.025	18
TA 1024	1/2"	10"	.025	24
TA 1032	1/2"	10"	.025	32
TA 1218	1/2"	12"	.025	18
TA 1224	1/2"	12"	.025	24
TA 1232	1/2"	12"	.025	32



The best, simplest, and sturdiest wheel puller ever developed. Has tremendous power, yet cannot! bend or otherwise damage the wheel lugs.

With the three regular legs, shown above, it works perfectly on over 98% of all makes of cars.

The screw has very fine threads, which give it an extremely powerful leverage. In addition, the puller is equipped with a sliding bearing through which the driving screw rides. This feature makes it possible for the operator to attach the puller to the studs, then draw the screw tightly against the axle and with a light blow of a hammer, remove the most stubborn hub. Extends to include 8 inch bolt circle.

Another feature is the floating cap on the screw end. This centers on the axle, avoiding injury to either axle or puller.

The driving end is forged with a hexagon head which firmly holds the driving handle. The handle driving bar can be eliminated if it is desired to turn the screw up with an ordinary socket or open end wrench.

No. 827 L — Extra Leg for Above

No. 827 H Handle



Designed especially for No. 827 Wheel Puller. Drop forged and heat treated.

No. 827 V Wheel Puller Adaptor



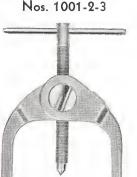
This adaptor will work on all Ford V-8 hubs from 1936 to date. Engage two of the puller arms in the bolts and slide the adaptor over the hub groove. Apply pressure by means of the pressure screw, and a straight steady pull will result.



A Tool For Every Job

Pullers





No. P 305



Nos. 1001-2-3 Gear Pullers

These improved Gear Pullers with special gripping features, will remove most types of gears, pinions, etc. The double end jaws are thin and shaped so that slipping is impossible. Light in weight, yet strong enough for the toughest job.

No. 1001 with $\frac{1}{2}$ " screw 6" long, is ideal for small work. Maximum reach is $3\frac{1}{2}$ "; maximum spread is 6".

No. 1002 is "an all purpose" tool which will handle a wide range of work. Screw is 9" long by $\frac{5}{8}"$ diameter. Maximum reach is $5\frac{1}{2}"$; maximum spread is 8".

No. 1003 is a H. D. Puller with 13/16" diameter, 12" long screw. Maximum reach is 9"; maximum spread is 12".

No. P 305 Two-Arm Gear Puller

This two-arm Puller has a wide range of applications in the service shop.

It is especially useful to the refrigeration service man for pulling operations encountered in refrigeration maintenance.

This tool will also service a great number of applications found in the automotive and aircraft service industries.

The unique feature of this puller is the simplicity of construction. Parts are identified as follows:

P 305-1.....Outer Arm

P 305-3.... Forcing Screw

P 305-2.....Inner Arm P 305-5.... Pivot Pin

Maximum reach is 23% inches in depth. Maximum spread is 31/2 inches.

No. P 309 Timing Gear Puller

This is a general purpose puller for removing timing gears, fan assemblies, vibration dampeners and other parts which are tapped to receive cap screws 3/8 inch in diameter or less.

This Puller is especially useful for pulling Chevrolet vibration dampeners without removing the radiator.

Parts for the No. P 309 Puller are identified as follows:

P 309-1..... Center Block, $5\frac{1}{2}$ " long.

P 309-2..... Forcing Screw, $11\frac{1}{2}''$ long. P 309-3..... Cap Screws (2), $\frac{3}{8}''$ —16 threads per inch, $3\frac{1}{2}''$ long.

No. PO 12 L Convertible Puller

This Puller is exactly the same as the PO 12, except for the fact that it is furnished with the longer, adjustable arms No. PO 12 L-5 in place of the shorter arms.

These longer arms have a maximum reach of $8\frac{1}{2}$ inches in depth and 0 to 10 inches in spread.

No. PO 12 L is provided for those cases in which the longer arms are required at the time of the original purchase of the Puller. It can also be adapted later by securing the extra arms No. PO 12-5, used in the PO 12 assembly.



Arms for PO 12 L Assembly No. PO 12 L-5



PO 12 L Assembled as 3-Arm Puller



Pullers

No. PO 11 Convertible Gear Puller

This is the small size in the new line of Gray-Bonney Convertible Pullers. The design of these sturdy Pullers is such that a quick changeover will convert to a 2-arm or 3-arm puller as desired.

The upper assembly pins, with ball-detent locking, are quickly snapped from the links and are as readily replaced in the desired set-up, overcoming the necessity of using wrenches to disassemble and reassemble as in the case of bolted assemblies. This one model, PO 11, can be used to replace two separate pullers.

The individual parts are made of carefully selected alloys, treated as required to make this a balanced, strong and handy tool. A shear pin is provided to guard against jaw breakage.

The reversible arms (No. PO 11-5) in this assembly, have a maximum reach of $3\frac{1}{2}$ inches in depth and 0 to 6 inches in spread.

For identification, component parts have been assigned the following numbers:

PO 11-1.....Hub

PO 11-4.....Pin

PO 11-2..... Screw

PO 11-5..... Arm (3½" reach)

PO 11-3.....Link PO 11-6.... Shear Pin

Since all parts are interchangeable, this puller can be converted further into a PO 11 L (below) by securing a set of extra arms, No. PO 11 L-5, as illustrated.

No. PO 11 L Convertible Puller

This puller is exactly the same as the above, except for the fact that it is furnished with the longer, adjustable arms No. PO 11 L-5 in place of the shorter arms.

These longer arms have a maximum reach of 5½ inches in depth and 0 to 8 inches in spread. No. PO 11 L is provided for those cases in which the longer arms are required at the time of the original purchase of the Puller. It can also be adapted later by securing the extra arms No. PO 11-5, used in the PO 11 assembly above

No. PO 12 Convertible Gear Puller

The PO 12 is a rugged Puller, designed to handle the majority of pulling operations encountered in the automotive service shop.

This Puller is made in the same general design as the smaller PO 11, converting to a 2-arm or 3-arm assembly to meet the requirements of the job. It features the ball-detent locking pin linkage for quick changeover. A shear pin protects jaws.

Another feature of this Puller is the slotted jaw on one end of the reversible arms, to be used for pulling gears which necessitate the use of cap screws in their removal. This feature adds greatly to the versatility of the tool. The reversible arms (No. PO 12-5) in this assembly, have a maximum reach of 51/2 inches in depth and 0 to 8 inches in spread.

Parts are interchangeable with No. PO 12 L (pg. 64) so that this Puller may be further converted by securing a set of extra arms, No. PO 12 L-5, as illustrated. Parts are identified by the following numbers:

PO 12-1.....Hub

PO 12-4.....Pin

PO 12-2..... Screw

PO 12-5..... Arm $(5\frac{1}{2}" \text{ reach})$

PO 12-3.....Link

PO 11-6.... Shear Pin



PO 11 Assembled as



PO 11 Assembled as 2-Arm Puller



Arms for PO 11 L Assembly No. PO 11 L-5



British Size Socket Set

Gray-Bonney Engineers' Wrenches, Sockets and Box Wrenches are available with B.S.F. and Whitworth size openings. The increasing use of cars, trucks, motorcycles and other mechanical devices of British origin make tools of this type a necessity. All are processed from the finest Chrome-Vanadium alloy steel, designed and finished to assure maximum user satisfaction.

WB 49
Combination
Set
"BRITISH SIZES"



49 Pieces

- 20 Double Hexagon Sockets
- 15 Handles and attachments
- 8 Box Wrenches
- 6 Engineers' Wrenches

This WB 49 Set has been created to meet the requirements of mechanics responsible for the maintenance of cars, trucks and other mechanical equipment built to British specifications. It is a general purpose set, contained in a metal chest measuring 21" x 7" x 6". Supplied complete with tote tray. Box No. 19 B.

Contains the following 49 Pieces

BS Series and BSF Series have the Same Bolt Head and Nut Dimensions

3/8" Square Sackets and Handles

Socket No.	Froctional Openings of Sockets ocross flots	BSW ond BA	BS or BSF
MW1 MW2 MW3 MW4 MW5 MW6 MW7 MW8 MW9 MW10	1/4" 9/32" 21/64" 11/32" 23/64" 13/32" 29/64" 17/32" 39/64" 23/32"	4 BA 3 BA 2 BA 1/8 BSW 1 BA OBA 3/16 BSW 1/4 BSW 5/16 BSW 3/8 BSW	X X X 3/16" X X Y/4" 5/16" 7/16"

	No.	
_	Т 3	Universal Jaint
	T 36	Sliding T Handle
	T 5	11" Extensian
	T 4	6″ "
	T 31	3″ "
	T 9	Speed Handle—length 19"
	T 30	10" Flex Handle
	T 32	Crass Bar
	T 57	Reversible Ratchet

3/8" Square Drive Handles and Attachments as fallows

Socket No.	Froctional Openings of Sockets ocross flats	BSW	BS or BSF
W155 W156 W157 W158 W159 W160 W161 W162 W163 W164	29/64" 17/32" 39/64" 23/32" 53/64" 59/64" 1 1/64" 1 13/64" 1 19/64"	3/16" 5/16" 3/8" 7/16" 1/2" 9/16" 11/8" 3/4"	1/4" 5/16" 3/8" 7/16" 1/2" 9/16" 5/8" 11/16" 3/4" 7/8"

Also Included

Engineers' Wrenches — Set of six wrenches as contained in WB 6 on page 69.

Short Box Wrenches — Double Offset — Set of three wrenches, W 176, W 177, W 178, as shown on page 69.

No. WB 49 Set containing 49 pieces comes complete in steel chest as illustrated. Chest measures $21'' \times 7'' \times 6''.$

X There is no equivalent in this series.

British Size Socket Sets

Gray-Bonney Sockets, Handles and Attachments used in British size sets are of the same high quality so characteristic of the entire Gray-Bonney line. The sockets are of the thin wall type and are forged from the finest Chrome-Vanadium steel. All pieces are finished in lustrous chrome.

WB 12 British Size Socket Set 1/2" Sq. Drive



This Spinner Set includes all sockets as contained in Set No. WB 16 illustrated below. It also contains a 15" flexible handle No. 653 and Cross Bar No. 655.

WB 16 British Size Socket Set



The sockets and handles in this set are all $\frac{1}{2}$ " square drive. The sockets are of the straight thin wall type, and range in size from $\frac{2}{4}$ to $\frac{1}{6}$ " nominal openings.

This set in steel box (as illustrated) contains all the sockets and attachments listed below. Box No. TG 20 B.

Socket Na.	Fractianal Openings of Sackets across flats	BSW	BS or BSF
W155 W156 W157 W158 W159 W160 W161 W162 W163 W164	29/64" 17/32" 39/64" 23/32" 53/64" 59/64" 1 1/64" 1 7/64" 1 13/64" 1 19/64"	3/16" 1/4" 5/16" 3/8" 7/16" 1/2" 9/16" 5/8" 11/16" 3/4"	1/4" 5/16" 3/8" 7/16" 1/2" 9/16" 5/8" 11/16" 3/4" 7/8"

Na.		
653 655 686 718 719	15" Flex Handle Cross Bar 19" Speeder 5" Extension 10" Extension Reversible Ratchet	

X There is no equivalent in this series.

WB 312 British Size Socket Set 3/8" Sq. Drive



This handy little set contains all the sockets in the WB 19 set illustrated below, together with the T 30 flex handle and T 32 cross bar. In steel box as illustrated.

WB 19 British Size Socket Set



The sockets are extra thin with straight walls, and all handles are extremely light and easy to handle. The reversible ratchet with this set is of the highest quality. In steel box as illustrated. Box No. TG 20 B.

The following sockets and handles are included:

Socket Na.	Fractional Openings of Sackets across flats	BSW and BA	BS ar BSF
MW1 MW2 MW3 MW4 MW5 MW6 MW7 MW8 MW9	1/4" 9/32" 21/64" 11/32" 23/64" 13/32" 29/64" 17/32" 39/64" 23/32"	4 BA 3 BA 2 BA 1/8 BSW 1 BA OBA 3/16 BSW 1/4 BSW 5/16 BSW 3/6 BSW	X X X 3/16" X X 1/4" 5/16" 7/16"

T 3 T 36 T 5 T 4 T 31 T 9	Universal Joint Sliding T Handle 11" Extension 6" 3" Speed Handle 10" Flex Handle
T 32	Cross Bar
T 5 7	Reversible Ratchet



British Size Sockets and Combination Wrenches

3/8" Sq. Drive
Double Hexagon Type Sockets

No.	Fractional Openings of Sockets across Flats	BSW and BA	BS or BSF
MW1 MW2 MW3 MW4 MW5 MW6 MW7 MW8 MW9 MW10	1/4" 9/32" 21/64" 11/32" 23/64" 13/32" 29/64" 17/32" 39/64" 23/32"	4 BA 3 BA 2 BA 1/8 BSW 1 BA OBA 3/16 BSW 1/4 BSW 5/16 BSW 3/8 BSW	X X X 3/16" X X 1/4" 5/16" 7/16"

1/2" Sq. Drive
Double Hexagon Type Sockets

W155	29/64"	3/16"	1/4 "
W156	17/22"	1/4"	5/16"
W157	39/64"	5/16"	3/6″
W158	23/32"	3/6″	7/16"
W159	53/64"	7/16"	1/6"
W160	59/64"	1/6 "	9/16"
W161	1 1/64"	9/16"	5/6″
W162	1 7/64"	5/9″	11/16"
W163	1 13/64"	11/16"	3/4"
W164	1 19/64"	3/4"	7/2"
	701	,	76



TWB Set

A handy %2" Square Drive series set for use on small British nuts. Ideal for work on English electrical equipment. Made from Chrome-Vanadium Alloy Steel with Nickel Chrome Finish.

No.	(Contents TWB Set)	Opening
TW 7B TW 6B TW 5B TW 4B TW 3B TW 2B TW 1B TW 18B TW 16B TW 16B TW 17B 4219	S.H. Socket """ """ """ """ 6" Extension Sliding "T" Hondle Adoptor ⁹ / ₃₂ Mole to ³ / ₈ Femole	7 BA 6 BA 5 BA 4 BA 3 BA 2 BA 1 BA 1/8 BSW O BA

TW 16 S 4" Extension. TW 16 L 8" Extension (Not included in set), but are available.

X There is no equivolent in this series.

1/4" Sq. Drive Double Hexagon Type Sockets

W153	29/64"	3/16"	1/4″
No.	Fractional Openings of Sockets across Flats	BSW	BS or BSF

1/2" Sq. Drive Extra Deep Double Hexagon Type Sockets

No.	Fractional Openings of Sockets across Flots	BSW	BS or BSF
WL154 WL155 WL156 WL157 WL159	11/ ₃₂ " 29/64" 17/32" 39/64" 53/64"	1/8" 3/16" 1/4" 5/16" 7/16"	3/16" 1/4" 5/16" 3/8"
WL160 WL161 WL162	59/64" 1 1/64" 1 7/64"	1/2" 9/16" 5/8"	9/16" 5/8" 11/16"

Above sockets 31/4" overall in length.

3/4" Sq. Drive Double Hexagon Type Sockets

WH160 WH161	59/64" 1 1/64"	1/2" 9/16"	9/16" 5/8"
WH162	1 1/64	3/8	11/16"
WH163	7 13/64	11/16	3/4"
WH164	1 19/64"	3/4"	7/6"
WH165	1 25/64"	13/16"	15/10"
WH166	1 31/64"	7/8″	1 1 "
WH167	1 19/32"	15/16"	Y
WH168	1 43/2."	/16 //	1 1/2"
	/64	4111	78,
WH169	1 1/8 1	1/8	1 1/4"
WH170	2 1/16" 1	1/4"	1 3/8"

New Series Combination Wrenches

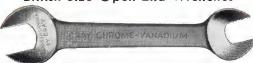
A new series of Combination Wrenches providing the six most popular British openings. Drop-forged from Molybdenum Alloy Steel with polished ends and full Nickel Chrome Finish.

No.	BS or BSF	BA & BSW	Length
W30 W31 W32 W33 W34 W35	7/ ₃₂ " 1/4" 5/ ₁₆ " 3/8" 7/ ₁₆ "	OBA 3/16 BSW 1/4 BSW 5/16 BSW 3/8 BSW 7/16 BSW	5" 53/8" 6" 63/4" 83/8" 103/8"
No.		Description	
W 40 C W 40 LR W 41 C W 41 LR W 42 C W 42 LR	5 pc. set (\ 5 pc. set (\ 5 pc. set (\ 6 pc. set (\	W 30 to W 34 in. W 30 to W 34 in W 31 to W 35 in W 31 to W 35 in W 30 to W 35 in W 30 to W 35 in	c.) in L. Rol c.) in Clip c.) in L. Rol c.) in Clip



British Size Wrenches

British Size Open End Wrenches



Gray-Bonney Engineers Wrenches with British openings are correctly designed and combine lightness with strength and durability. They are drop forged from Chrome-Vanadium alloy steel, carefully heat treated and chrome plated, with buffed heads.

	Open Wrench Flats in (Acrass		S.	W. d											
Na.	Frac	lions	B.A	. S	eries		Е	3.S				В	S.	F.		Length
W 775	11/32 8	29/64	1/8	&	3/16	Γ	3/16	&		1/4		x	&		1/4	5
W 781	21/64 8	29/64	2BA	&	3/16		x	&		1/4		x	&		1/4	5
W 774	29/64 8	17/32	3/16	&	1/4		1/4	8.		5/16		1/4	8.		5/16	61/4
W 782	17/32 8	39/64	1/4	&	5/16		5/16	8.		3/8		5/16	8.		3/8	7
W 776	39/64 8	23/32	5/16	8.	3/8		3/8	8.		7/16		3/8	&		7/16	7
W 783	23/32 8	53/64	3/8	8	7/16		7/16	8		1/2		7/16	&		1/2	81/2
W 784	53/64 8	59/64	7/16	&	1/2		1/2	8.		9/16	ŀ	1/2	&		9/16	93/4
W 793	59/64 8	k 1 1/64	1/2	&	9/16		9/16	8		5/8		9/16	8.		5/8	113/8
W 1037S	1 1/64 8	k 1 1 3/64	9/16	8	11/16		5/8	8.		3/4	l	5/8	&		3/4	1 2 1/2
W 794	1 7/64 8	k 119/64	5/8	&	3/4		11/16	&		7/8		11/16	&		7/8	1 2 1/2
W 795	1 1/64 8	k 1 7/64	9/16	&	5/8		5/8	&		11/16		5/8			11/16	113/8
W 796	119/64 8	1 31/64					7/8	&				7/8	&	1		14
W 798	1 31/64 8	1 1 9/32	7/8	8	15/16	1		&		x	1		&		x	151/2
W 797	131/64 8	k 143/64	7/8	&	1	1		&	1	1/8	1		&	1	1/8	151/2

British WB 6 LR Engineers' Wrench Set
This set includes wrenches to service most popular
British sizes. Contents include W 781, W 782, W 783, W 784,
W 774 and W 776. The size of milled openings may be
determined by referring to chart above. Supplied in leatherette roll.

British Size Tappet Wrenches

Na.	Opening of Wrench Across Flats in Camman Fractions	B.S.W.	B.S. and B.S.F.	Length
W 122 W 122A W 124	11/ ₃₂ & ²⁹ / ₆₄ ²⁹ / ₆₄ & ¹⁷ / ₃₂ ³⁹ / ₆₄ & ²³ / ₃₂	1/8 & 3/16 3/16 & 1/4 5/16 & 3/8	³ / ₁₆ & ¹ / ₄ ¹ / ₄ & ⁵ / ₁₆ ³ / ₈ & ⁷ / ₁₆	9½ 9½ 9½ 9½

British No. W 4 T Tappet Set
This set includes two No. W 122 and two No. W 124 wrenches complete in leatherette roll.

British Size Ignition Wrenches

The WE Series Miniature Ignition Wrenches listed below are similar to the E series wrenches on page 30. They are drop forged from alloy steel, heat treated and chrome plated with polished heads.

Na.	Opening of Wrench Acrass Flats in Common Fractians	B.A. Series	Length
WE 01	13/32 & 23/64	0 BA & 1 BA	4
WE 10	23/64 & 13/32	1 BA & 0 BA	4
WE 23	21/64 & 9/32	2 BA & 3 BA	31/2
WE 32	9/32 & 21/64	3 BA & 2 BA	31/9
WE 45	1/4 & 7/32	4 BA & 5 BA	3
WE 54	7/32 & 1/4	5 BA & 4 BA	3
WE 67	3/16 & 11/64	6 BA & 7 BA	3
WE 76	11/64 & 3/16	7 BA & 6 BA	3

British No. WE 8 Ignition Set

The WE 8 set contains one each of all WE series ignition wrenches listed above. Supplied in a leatherette roll.

British Size Box Wrenches Long Type



This series of Gray-Bonney Box Wrenches with British size openings should be in every tool kit. The usefulness of this type of wrench has long been appreciated by mechanics, and their ability to reach hard-to-get-at places is unequalled. The offset heads (with different opening at each end) and the cleanly broached 12 point openings make them ideal for practically every job. These wrenches are drop forged from Chrome-Vanadium alloy steel, and are light in weight, they will stand up under the most exacting conditions. They are attractively plated with polished heads and

Na.	Ope Wrenc Flats in Fra	h C	amman			B.S.			B.S.F.			Length	
W 70	21/64	&	13/32	2BA	&	OBA	×	&	×	x	8.	7/32	81/2
W 71	11/32	&	29/64	1/8	&	3/16	3/16	&	1/4	3/16	8.	1/4	81/2
W 72	17/32	&	39/64	1/4	&	5/16	5/16	&	3/8	5/16	&	3/8	9
W 73	39/64	&	23/32	5/16	&	3/8	3/8	8	7/16	3/8	&	7/16	11
W 74	23/32	&	53/64	3/8	&	7/16	7/16	&	1/2	7/16	&	1/2	111/2
W 77	53/64	&	59/64	7/16	&	1/2	1/2	&	9/16	1/2	&	9/16	121/2
W 76	59/64	&	1 1/64	1/2	&	9/16	9/16	&	5/8	9/16	&	5/8	1 31/2
W 79	1 1/64	&	1 7/64	9/16	&	5/8	5/8	&	11/16	5/8	&	11/16	15
W 87	1 7/64	&	119/64	5/8	&	3/4	11/16	&	7/8	11/16	&	7/8	17
W 89			143/64				1		1 1/8			1 1/8	195/8

British Box Wrench Sets — Long Type

The WB 96 Set contains six wrenches W 70 to W 79, with a range of British sizes from 2 BA to 5/8" Whitworth, and ½2" to 1½6" B.S.F. The set comes complete in heavy fibre box.

WB 95 Set contains five wrenches W 71 to W 79 inclusive, with openings from $\frac{1}{8}$ " to $\frac{5}{8}$ " Whitworth and $\frac{3}{6}$ " to $\frac{11}{16}$ " B.S.F. Packed in fibre box.

British Short Type Box Wrenches Both Ends Offset



These handy short type box wrenches are ideal for getting into confined spaces. The heads are correctly offset with 12 point openings and plated.

No.	Opening of Wrench Acrass Flats in Common Fractians	B.S.W. & B.A. Series	B.S. & B.S.F.	Length
W 176	11/32 & 29/64	1/8 & 3/16	3/16 & 1/4	41/4
W 176A	21/64 & 29/64	2BA & 3/16	x & 1/4	41/4
W 177	17/32 & 39/64	1/4 & 5/16	5/16 & 3/8	5
W 178	39/64 & 23/32	5/16 & 3/8	3/8 & 7/16	5 5/8
W 179	23/32 & 53/64	3/8 & 7/16	7/16 & 1/2	61/4

British WB 190 Box Wrench Set

The WB 190 Set is made up of one each of Nos. W 176, W 177, W 178 and W 179. Packed in cardboard box. WB 190 C packed in clip.



Refrigeration Socket Wrench Sets

RF 80 Set
Contains 20 Pieces
Weight 2 lbs. 2 ozs.



RF 85 Set — 73 Pieces Weight 25 lbs.



An up-to-the-minute, pocket size kit of Refrigerator Sockets and Ratchet for use on practically any repairs requiring tools of this type. All pieces are made of selected steels and heavily plated. One each of the following 20 pieces are packed in a sturdy metal box which measures $7\frac{1}{2}$ " x $3\frac{1}{4}$ " x $1\frac{1}{8}$ ". Box No. VS 30.

<u>N</u> o.
V 8 V 9 V 10 V 11 V 12 V 17 V 606 RF 2 RF 4 RF 5 RF 6 RF 16 RF 71 RF 72 RF 73 RF 67 RF 67 RF 73 RF 67 RF 49 RF 49 RF 22

RF 85 Set contains:

RF 80 Set in metal box, as above W 11 LR Set in leatherette roll, page 39 RF 66 Tube Bender Set, page 73: Box No. 1303 B.

3/8" Sq. Dr. Sockets And Attochments

T 4 T 5 T 14	Ext. 6" lang Ext. 11" lan ⁷ / ₁₆ " D.H.	a
T 16	1/9" "	44
T 18	9/16" "	44
T 20	5/8" "	44
T 22	5/8" " "	44
T 57 T 36	Rev. Ratche Sliding T He	

Double Offset Box Wrenches Short Type — Dauble Hex.

2384 2386	3/8″ &	7/16" 9/16"
0200	7/2 // 0.	3/."
2300	78 ×	7/4

Combination (Tu-Type)

3112	3/9″
3114	7/16"
3116	1/2"
3118	9/16"
3120	5/8″

Right Angle Wrenches

2723	3/8" & 7/16"
2725 B	1/2" & 9/16"
2729 RA	5/8" & 3/4"

Pliers

B25	Long Nase, 6"
B 8	Slip Jaint, 8"
258	Pump Plier, 11"
	t .

Screw Drivers

001	Pocket Size, 2" blade
003	Electricians', 3" blode
04	Raund Shonk, 4" blade
06	Raund Shank, 6" blade
CP 2	Phillips'
CP 3	Phillips'

Miscellaneous

RF 46	Floring Taol
RF 54	Flare Nut Wrench,* 3/4" and 1"
RF 55	Flore Nut Wrench, 1/8" and 11/8"
RF 59	Tube Cutter
K 6	Halding Taol, 6"
212 I	B.P. Hammer, 1/2 lb.
199	Shap Knife



Refrigeration Tools



These open end, box type wrenches have been designed especially for making flare nut adjustments. They are drop-forged of Bonaloy Steel, chromium plated with polished heads. They are long, thin and with panelled handles, permitting a firm, comfortable grip. Heads have double hexagon openings.

No.	Openings	Length
RF 54 A	3/4" & 7/8"	8"
RF 54	3/4" & 1"	7"
RF 55 A	7/8" & 1"	91/2"
RF 55	7/8" & 11/8"	91/2"



Drop-forged of alloy Steel these two wrenches are especially for copper tube fittings with $\frac{3}{8}$ ", $\frac{7}{16}$ ", $\frac{1}{2}$ " and $\frac{9}{6}$ " hexagon. The wrenches are fully chrome plated with polished heads, have panelled handles and double hexagon openings.

No. 2618 is designed specially for the removal of the copper tubing flare nut on the back of the expansion valve on all Kelvinator models previous to the hermetically sealed units. Heads are at 15° angles.

No.	Openings	Length
2612	³ /8″ & ¹ /2″	5″
2618	⁷ /16″ & ⁹ /16″	5″

Spinner Wrenches



Designed especially for reaching small nuts that can be handled only with exceptionally small sockets. Made like a screw driver with a hexagon socket on the end that grips the nut firmly. Shanks and sockets have plated finish. The composition handles are fluted for a firm grip.

No.	Hexagon	Overall	Drîll
	Opening	Length	Depth
CH 06	3/16" 1/4" 5/16" 11/32" 3/8" 7/16"	6"	21/4"
CH 08		6"	21/4"
CH 10		6"	21/4"
CH 11		6"	21/4"
CH 12		6"	5"
CH 14		71/8"	5"
CH 16		71/8"	5"

Reversible Ratchet No. RF 45



This ratchet is primarily designed for refrigeration work. It has an easy action, is light in weight, has trim lines, is strong and can be instantly reversed by a touch—of the thumb. The ratchet opening is $\frac{1}{4}$ " square, the openings in the handle are $\frac{3}{16}$ " and $\frac{1}{4}$ " square and $\frac{1}{2}$ " hexagon socket. The tool is drop forged and plated. Overall length 6".

Non-Reversible Ratchet



This type of ratchet, made with four different size ratchet openings, is forged of Bonaloy Steel with plated finish. The ratchet is fully enclosed to keep out all dust and dirt.

They are specially adapted to work on small refrigerant cylinders, shut-off and reducing valves, compressors, motors, etc.

No.	Ratchet Opening Square	Handle Openings Square	Handle Opening Hexagon	Length
RF 21 RF 22 RF 23 RF 25	3/16" 1/4" 5/16" 3/8"	3/16" & 1/4" 3/16" & 1/4" 3/16" & 5/16" 3/16" & 1/4"	1/2" 1/2" 1/2" 1/2"	6" 6" 6"

RF 7 Valve Stem Socket

RF 7 Valve Stem Socket. This $\frac{1}{4}$ " male drive socket with $\frac{3}{8}$ " square opening is especially designed for use on Frigidaire valves.



Refrigeration Tools

Open End Wrench for Superior Packless Valve



A single head service wrench forged of Bonaloy Steel, chrome-plated and with polished head designed especially to fit the hexagon on the auxiliary body of the Superior Diaphragm Packless

No.	Opening	Length	Thickness of Heod
1964	2"	121/4"	5/16"

Right Angle Wrenches



Openings in the most necessary sizes for refrigeration service work. Drop-forged of Bonaloy Steel, fully chrome-plated and with polished heads.

No.	Size Openings	Length	Thickness of Heods
2723	3/8" & 7/16"	41/4"	7/32"
2725 B	1/2" & 9/16"	51/2"	15/64"
2729 RA	5/8" & 3/4"	71/2"	5/16"
2732 A	3/4" & 1"	9"	3/8"



Packing Gland Nut Sockets "T" Handle Type

		7 00		Tiot gua	aranteeu
No.	Prong Depth	Prong Width	Inside Diom.	Outside Diom.	Overall Length
RF 17 RF 18	1/8"	7/64" 7/64"	21/64"	15/32"	2"



Valve Stem Sockets "T" Handle Type

No.	Size			
INO.	Squore Opening	Nose	Shonk	Length
RF 10 RF 11 RF 12 RF 13 RF 14	3/16" 7/32" 1/4" 5/16" 3/8"	27/64" 27/64" 1/2" 9/16" 5/8"	1/2" 1/2" 1/2" 1/2" 9/16" 5/8"	1 ½ ″ 1 ½ ″ 1 ½ ″ 1 ½ ″ 1 ½ ″

1/4" Male Drive



Designed for use with No. RF 22 and No. RF 45 ratchets or any ratchet handle having $\frac{1}{4}$ " opening. Not guaranteed.

No.	Prong	Prong	Inside	Outside	Overoll
	Depth	Width	Diom.	Diom.	Length
RF 6	1/8"	1/8"	3/8"	5/8"	1 3/8"
RF 16	1/8"	1/8"	21/64"	15/32"	1 3/4"
RF 71	3/32"	3/32"	5/16"	7/16"	1 5/8"
RF 72	1/8"	1/8"	21/64"	15/32"	1 1 1/16"
RF 73	1/8"	1/8"	3/8"	5/8"	1 1 1/16"

1/4" Male Drive



For use with any ratchet handle having 1/4" opening and Gray-Bonney ratchets Nos. RF 22, and RF 45.

No.	Size No. Squore		Outside Diometer	
140.	Opening	Nose	Shonk	Length
RF 2 RF 5 RF 3 RF 4	3/16" 7/32" 1/4" 5/16"	27/64" 1/2" 1/2" 9/16"	1/2" 1/2" 1/2" 9/16"	13/8" 13/8" 13/8" 13/8"



Kerotest Valve Packing Nut Socket

1/4" Male Drive

These sockets have been specially designed for repairs and adjustments on Kerotest valves.

No.	Obround (Opening	0	
110.	Length	Width	Outside Diometer	Length
RF 67	1/2"	3/8"	5/8"	1 9/16"

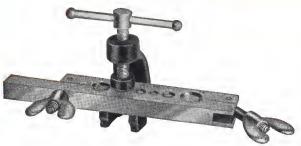


Ratchet Plug Adaptors
For use with Nos. RF 22 and RF 45 ratchets
Made of Bonaloy Steel, heat-treated and plated.

No.	Plug End	Drive End
RF 49	1/4"	1/4"
RF 41	1/4"	3/8"

Miscellaneous Tools

No. RF 46 Flaring Tool



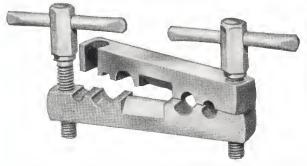
A simple, fast, efficient tool for quickly and accurately flaring copper and other tubing having $\frac{3}{16}$ ", $\frac{1}{2}$ ", $\frac{5}{16}$ ", $\frac{3}{8}$ ", $\frac{7}{16}$ ", $\frac{1}{2}$ " and $\frac{5}{8}$ " O.D. Oversize wing nuts securely lock tubing in holes threaded to prevent slipping. Open side flaring yoke attaches instantly to flaring bars. The flaring head is of the self-centering type, assuring easy, perfect flaring. A fine tool, reasonably priced for working in close quarters on gas lines, etc. Net weight $2\frac{1}{4}$ lbs.

No. RF 99 Tube Cutter



A compact, efficient tube cutter for all tubing from ½" to 1" O.D. Body is an alloy die casting. Wafertapered, hardened cutting blade makes cutting easy and with practically no burr. The slide-lock safety reamer opens instantly and protects the hands when not in use. It may be safely carried in your pocket. Net weight ½ lb.

No. RF 47 Pinch-Off Tool



The primary use of this tool is in refrigeration service work and is used to pinch off refrigeration tubing as well as restoring the tubing to correct shape and diameter after the service work has been completed.

The outstanding feature of this handy tool is the quick-operating freeing and locking action. This tool is made for use with $\frac{1}{4}$, $\frac{5}{16}$, $\frac{5}{8}$ and $\frac{1}{2}$ inch tubing.

Tube Benders External Type



Ideal for bending copper and other tubing by hand to any desired shape without collapsing the tube. Made of special, oil-hardened spring steel, cadmium plated. The belled end assures ease in removing the tubing after the bend has been made.

No.	For Size Tubing
RF 60	1/4″
RF 61	5/16"
RF 62	3/8"
RF 63	7/16"
RF 64	1/2"
RF 65	5/8″

No. RF 66 Tube Bender Set

Every service man should have a complete set of tube benders in his kit. The set consists of one each of the above sizes.

No. 999 File Holder



Here is the answer to your file handle problems. This collet type light weight alloy handle fits any flat tang file in lengths from six to sixteen inches. This collet design allows quick changing of files. To use, insert tang in collet, twist handle, locking it securely on file. Easily removeable. Length $4\frac{1}{4}$ ", diameter 1". This new handle will be appreciated by mechanics.



Comparison Chart

New and Old American Standard Square and Hexagon Bolts and Nuts as related to nominal wrench openings

	R	EGUL A	R SERI	ES		HEAVY	SERIE	s	LIGHT	SERIES	FINIS	HED S	ERIES	Fo	25	For Set	For Mochin
Nominal Wrench Opening	For Nuts Size Balts	For Nuts Size Balts	For Bolts Diam.	For Bolts Diom.	For Nuts Size Bolts	For Nuts Size Bolts	For Bolts Diam.	For Bolts Diom.	For Nuts Size Bolts	For Nuts Size Bolts	For Nuts & Thick Nuts Size Bolts	For Bolts Diom.	For Heavy Bolts Diam.	Hex	Heod	Screws Diom. Screws	Screw Nuts and Stove Bolt Nuts OLD
	NEW	OLD	NEW	OLD	NEW	OLD	NEW	OLD	NEW	OLD	NEW	NEW	NEW	NEW	OLD	and NEW	and NEW
5/32																	No. 0 &
3/16																No. 10	No. 2 &
1/4																1/4	No. 4
$\frac{5}{16}$																7.10	No. 5 &
3/8			*1/4	1/4													No. 8
7/16	1/4	1/4	1/4							1/4	1/4			1/4	1/4	3/8	No. 10
1/2			5/16					1/4		5/16				5/16		⁷ / ₁₆ 1/ ₂	No. 12 &
9/16	5/16	5/16		3/8	5/16					3/8	3/8			3/8	3/8	9/16	5/16
19/32								5/16								/16	/16
5/8	3/8	3/8	7/16	7/16						7/16		7/16			7/16		3/8
1 1/16					3/8			3/8			7/16						
3/4	7/16	7/16	1/2	1/2	7/16					1/2	1/2	1/2		1/2	1/2	3/4	
²⁵ / ₃₂	1/	1/	9/			1/16		7/16									
13/ ₁₆ 7/ ₈	1/2 9/16	1/2 9/-	9/16	9/16	1/2	1/2	1/2	1/2									
78 15/16		716	5/8	5/8	9/16			¹ /2 ⁹ / ₁₆		9/16 5/8	5/16 5/8	5/	1/2	5/	5/8	1 / 1	
1	5/8	5/8				716		716		7/8	7/8	3/8		5/8	3/4	1	• • • • • • • • • • • • • • • • • • • •
1 1/16					5/8	5/8	5/8	5/8		3/4			5/8			l.:'	• • • • • • • • • • • • • • • • • • • •
1 1/8	3/4	3/4	3/4	3/4							3/4				7/8		
1 1/4					3/4	3/4	3/4	3/4		7/8			3/4			11/4	
1 5/16	7/8	7/8	7/8	7/8							7/8	7/8		7/8	1		
1 3/8																13/8	• • • • • • • • • • • • • • • • • • • •
1 7/16					7/8	7/8	7/8	7/8		1			7/8				
1 1/2	1	1	1	1							1	1			11/8	1 /*	• • • • • • • • • • • • • • • • • • • •
1 ⁵ / ₈ 1 ^{1 1} / ₁₆	11/8	11/8	11/8	11/8	1	1	1	1					1				• • • • • • • • • • • • • • • • • • • •
1 13/16	1 1/8	1 1/8	1 1/8	1 1/8	11/8	11/8	11/8	11/8		11/	11/8	11/8	41/	11/8	11/4		• • • • • • • • • • • • • • • • • • • •
1 1/8	11/4	11/4	11/4	11/4	1 78	1 7/8	1 7/8	1 1/8		1 1/4	11/4	11/4	11/8	41/			• • • • • • • • • • • • • • • • • • • •
2				. 74	11/4	11/4	11/4						11/4				
2 1/16	13/8	13/8	13/8	13/8		. /4	. 74			1 78	13/8	13/8		13/6			
2 3/16					13/8	13/8	13/8	13/8		11/9			13/8				
2 1/4	11/2	11/2	11/2	11/2							11/2	11/2					
2 3/8					11/2	11/2	11/2	11/2					11/2				• • • • • • • • • • • • • • • • • • • •
2 7/16		15/8	15/8	15/8							15/8	15/8					
2 ⁹ / ₁₆		42/	42/	42/	15/8	15/8	15/8	15/8									• • • • • • • • • • • • • • • • • • • •
2 ⁵ / ₈		1 3/4	13/4	13/4	43/	43/	42/	42/			13/4						• • • • • • • • •
2 ³ / ₄ 2 ^{1 3} / ₁₆		17/8	17/8	17/	13/4	13/4	1 3/4		•••••		17/	47/	13/4		••••		• • • • • • • • • • • • • • • • • • • •
$2^{15/16}$		78	78	1 //8	17/8	17/2	17/2	17/8									• • • • • • • • • • • • • • • • • • • •
3		2	2	2		178	78	1 //8			9	2					• • • • • • • • • • • • • • • • • • • •
3 1/8					2	2	2	2									
3 3/8		21/4	21/4	21/4							21/4	21/4					• • • • • • • • • • • • • • • • • • • •
3 1/2					21/4	21/4	21/4	21/4					21/4				
3 3/4			21/2	21/2													• • • • • • • • • • • • • • • • • • • •
3 7/8					21/2	21/2	21/2	21/2					21/2				
4 1/8			23/4	23/4							23/4	23/4					• • • • • • • • • • • • • • • • • • • •
4 1/ ₄			3		23/4	23/4	23/4	23/4					23/4				• • • • • • • • • • • • • • • • • • • •
4 ½ 4 ½		-		3	3	3	3	3		•• •• •	3	3					• • • • • • • • • • • • • • • • • • • •
4 7 ₈ 5													3	•••••			• • • • • • • • • • • • • • • • • • • •
5 3/8						31/2		31/4									• • • • • • • • • • • • • • • • • • • •
5 3/4					33/4	33/4		33/4						••••			• • • • • • • • • • • • • • • • • • • •
6 1/8																	

^{*} Square Only

Comparison Chart of British Standards

Nominal Actuol Size A/F	Neorest Froction	British Stondord B.S.	British Stondord Fine B.S.F.	British Standard Whitworth B.S.W.	British Association B.A.
.062	1/16				15
.069	1 16				14
.083	564				13
.090	3/32				12
.103	3/32				11
.117	7/64				10
.131	1/8				9
.152	5/32				8
.172	11/64				7
.193	3/16				6
.220	7/32				5
.248	1/4				4
.282	9 ′32				3
.324	21/64				2
.338	11/32	3/16		1/8	
.365	23/64				1
.413	13/32		7/32		0
.445	29/64	1/4	1/4	3/16	
.525	17/32	5/16	(9/32) 5/16	1/4	
.600	39/64	3/8	3/8	5/16	
.710	23/32	7/16	7/16	3/8	
.820	53/64	1/2	1/2	7/16	
.920	59/64	9/16	9/16	1/2	
1.010	1 1/64	5/8	5/8	9/16	
1.100	17/64	11/16	11/16	5/8	
1.200	11364	3/4	(13/16) 3/4	11/16	
1.300	119/64	7/8	7∕8	3/4	
1.390	125/64	15/16	15/16	13/16	
1.480	131/64	1	1	7/8	
1.580	119/32			15/16	
1.670	14364	11/8	11/8	1	
1.860	155/64	11/4	11/4	11/8	
2.050	21/16	13/8	13/8	11/4	
2.220	27/32	11/2	11/2	13/8	
2.410	213/32	15/8	15/8	11/2	
2.580	219/32	13/4	13/4	15/8	
2.760	249/64	2	2	13/4	
3.020	31/32			17/8	
3.150	35/32	21/4	21/4	2	



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The Canadian Made Hand Tool Line



"You Can't Buy Better Tools"